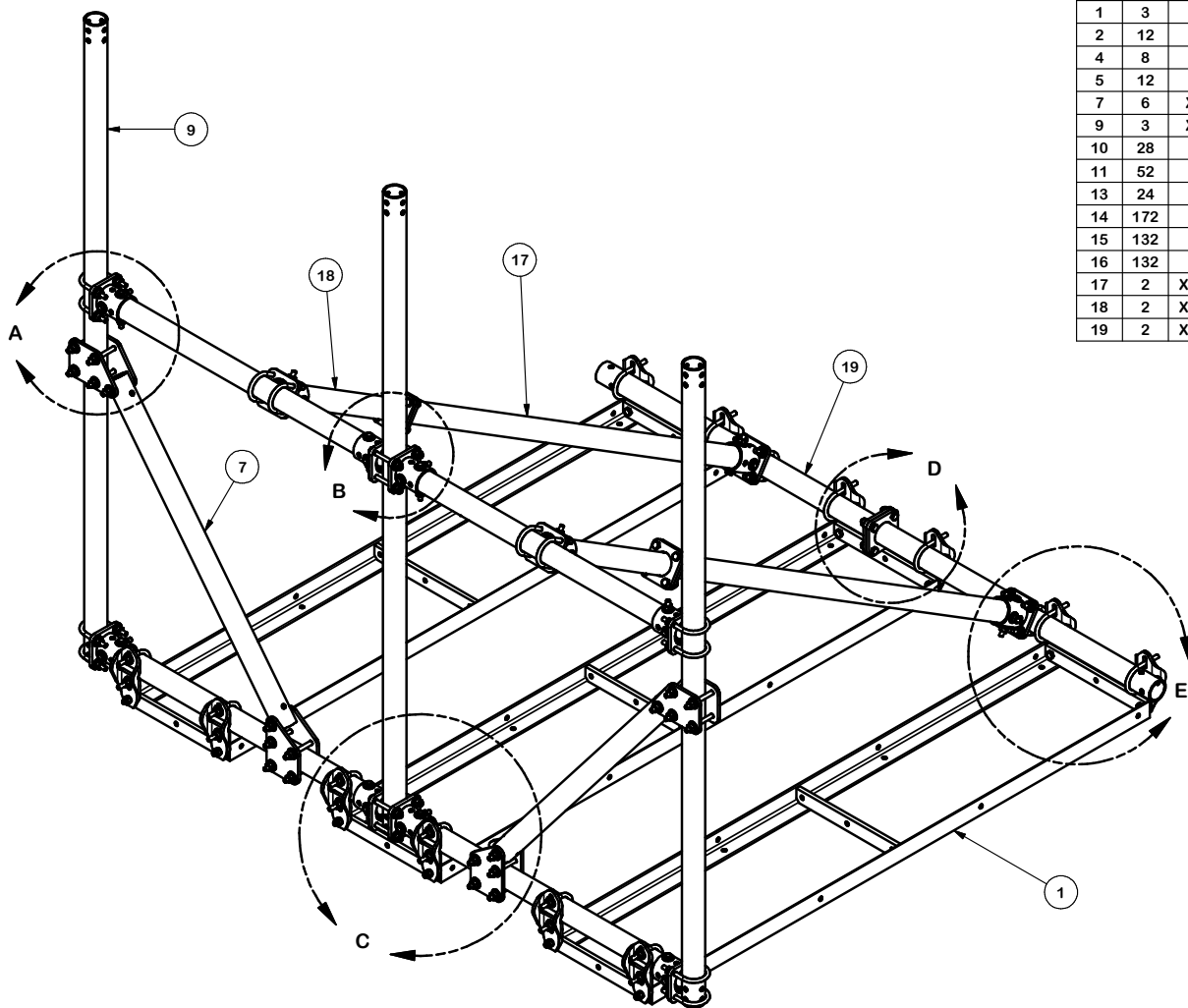




PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	3	X-232696	BALLAST TRAY WELDMENT - SITE PRO 1		66.60	199.79
2	12	X-CSRT-PCB	PIPE CONNECTION BRACKET	12 in	3.01	36.08
4	8	X-CSRT-GP30	3" GUSSET PLATE	12 in	4.04	32.35
5	12	X-CSRT-TW	3-1/2" T-WELDMENT		4.93	59.12
7	6	X-CSRT-P3048	2-7/8" DIA. PIPE X 58" LONG	48 in	24.50	146.98
9	3	X-CSRT-P3096	2-7/8" DIA. PIPE X 96" LONG	96 in	49.12	147.35
10	28	X-UB1300	1/2" X 3" X 5" X 2" U-BOLT (HDG.)		0.70	19.51
11	52	G1205	1/2" x 5" HDG HEX BOLT GR5 FULL THREAD	5 in	0.33	16.94
13	24	G1202	1/2" x 2" HDG HEX BOLT GR5	2 in	0.18	4.22
14	172	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	5.86
15	132	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	1.84
16	132	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	9.45
17	2	X-CSRT-3072FW	CSRT FLANGE PIPE WELDMENT 2-7/8" x 72"		41.38	82.76
18	2	X-CSRT-3024FW	CSRT FLANGE PIPE WELDMENT 2-7/8" x 24"		15.31	30.62
19	2	X-CSRT-3048FW	CSRT FLANGE PIPE WELDMENT 2-7/8" x 48"		28.34	56.69
TOTAL WT. #						844.02

NOTES:

1. CONCRETE BLOCKS (CMU), 4x8x16 OR 8x8x16, ARE TYPICALLY USED FOR BALLAST.

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

CONSTRUCTOR-SET ROOF TOP
3 DISH MAST 8FT FACE

CPD NO.	DRAWN BY	ENG. APPROVAL
87	BMC3 6/8/2020	
CLASS	DRAWING USAGE	CHECKED BY
87	SHOP	



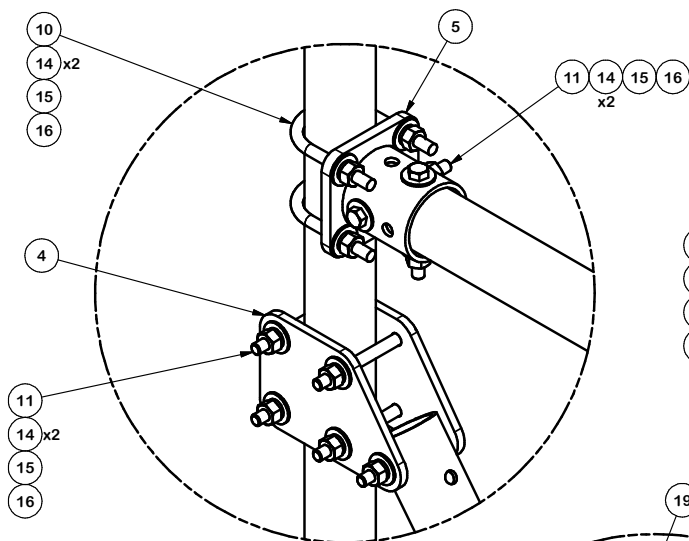
A valmont COMPANY

Engineering
Support Team:
1-888-753-7446

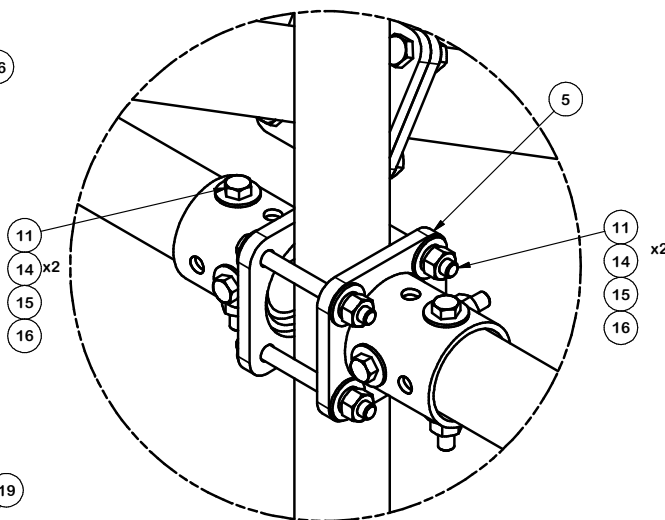
Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

PART NO.	CSRT-3-888
DWG. NO.	CSRT-3-888

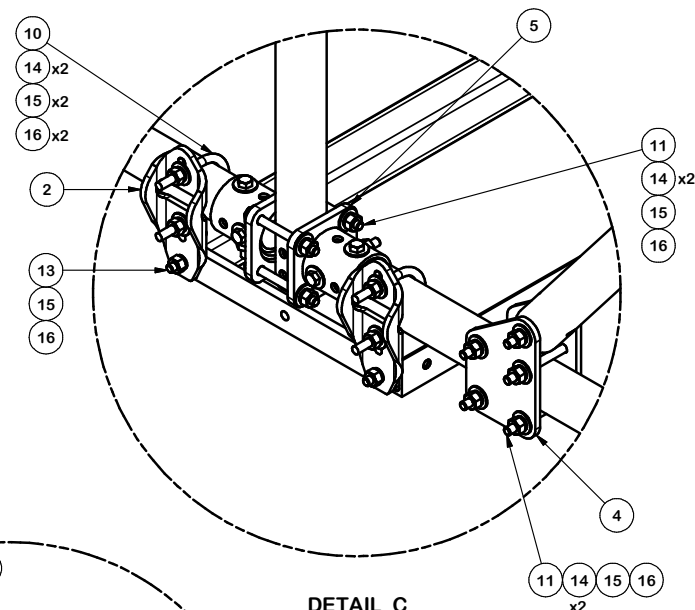
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	REPLACED SPLICE PIPE WITH FLANGE CONNECTION		KC8	6-18-21



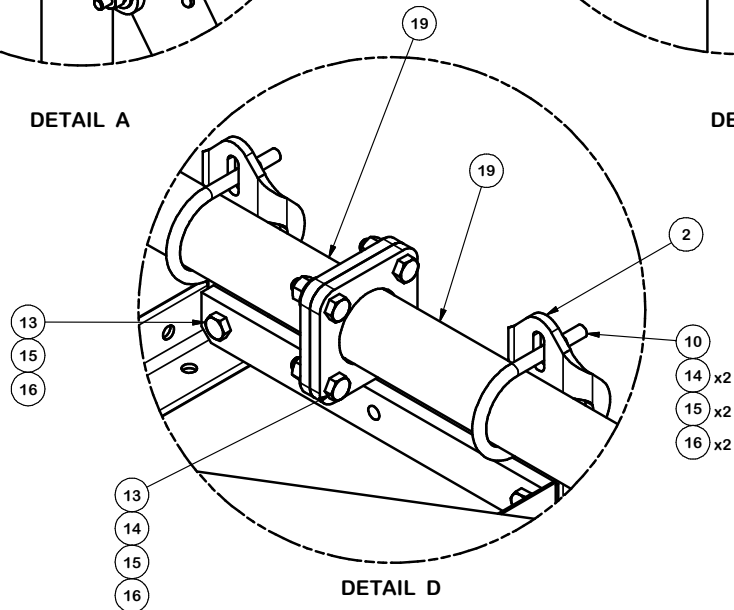
DETAIL A



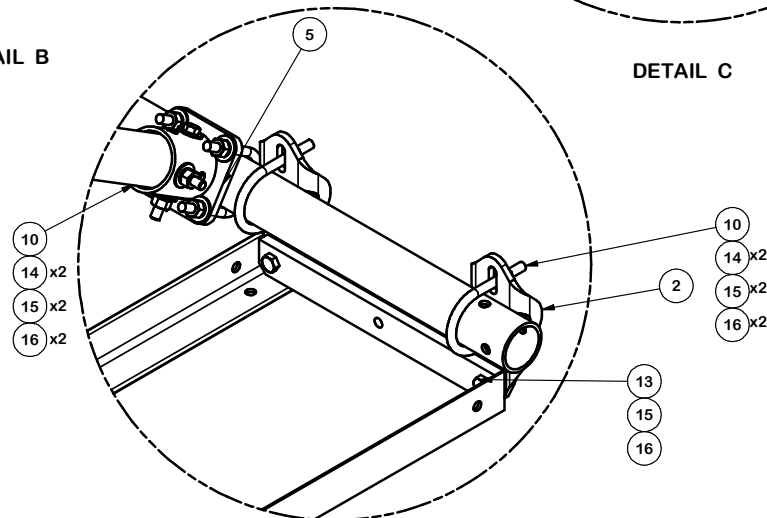
DETAIL B



DETAIL C



DETAIL D



DETAIL E

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
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DESCRIPTION

**CONSTRUCTOR-SET ROOF TOP
 3 DISH MAST 8FT FACE**

CPD NO.

DRAWN BY

ENG. APPROVAL

CLASS

SUB

DRAWING USAGE

CHECKED BY

87

02

SHOP

PART NO.

CSRT-3-888

DWG. NO.

CSRT-3-888



Engineering
 Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	REPLACED SPLICE PIPE WITH FLANGE CONNECTION (D)	KC8		6-18-21

REVISION HISTORY