

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	3	X-251012	BALLAST TRAY WELDMENT - SITE PRO 1		36.58	109.74
2	3	X-232696	BALLAST TRAY WELDMENT - SITE PRO 1		66.49	199.46
3	36	X-CSRT-GP30	3" GUSSET PLATE	12 in	4.04	145.57
4	18	X-CSRT-PCB	PIPE CONNECTION BRACKET	12 in	3.01	54.12
5	26	X-CSRT-TW	3-1/2" T-WELDMENT		4.93	128.10
6	4	X-CSRT-3024FW	CSRT FLANGE PIPE WELDMENT 2-7/8" x 24"		15.31	61.24
7	18	X-CSRT-3072FW	CSRT FLANGE PIPE WELDMENT 2-7/8" x 72"		41.38	744.82
8	14	X-CSRT-3096FW	CSRT FLANGE PIPE WELDMENT 2-7/8" x 96"		54.41	761.79
9	8	X-CSRT-P3072	2-7/8" DIA. PIPE X 72" LONG	72 in	36.81	294.46
10	90	X-UB1300	1/2" X 3" X 5" X 2" U-BOLT (HDG.)		0.70	62.71
11	142	G1205	1/2" x 5" HDG HEX BOLT GR5 FULL THREAD	5 in	0.33	46.27
12	6	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	1.30
13	64	G1202	1/2" x 2" HDG HEX BOLT GR5	2 in	0.18	11.24
14	320	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	10.91
15	392	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	5.45
16	398	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	28.51
					TOTAL WT. #	2666.20

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
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 ALL OTHER ASSEMBLY ($\pm 0.060"$)

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DESCRIPTION
**CONSTRUCTOR-SET ROOF TOP -
 3 SIDED NON-PENETRATING, 12' FACE, 4 MASTS**

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CLASS 01	SUB 01	DRAWING USAGE CUSTOMER
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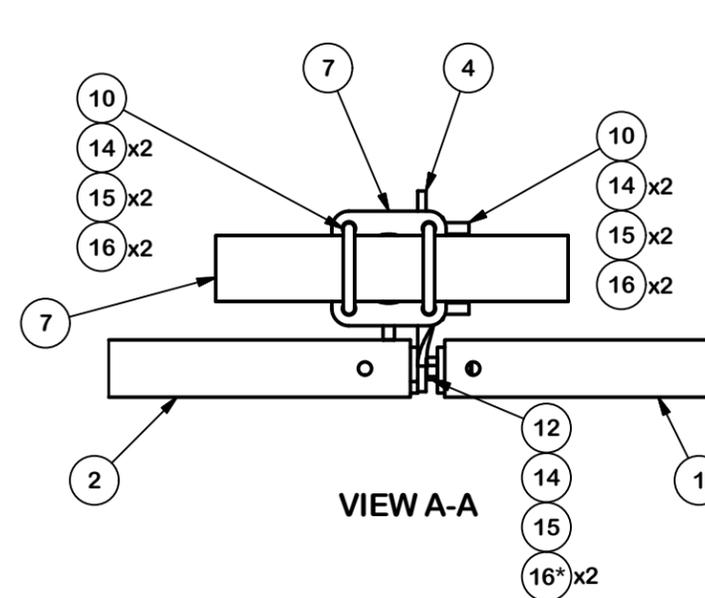
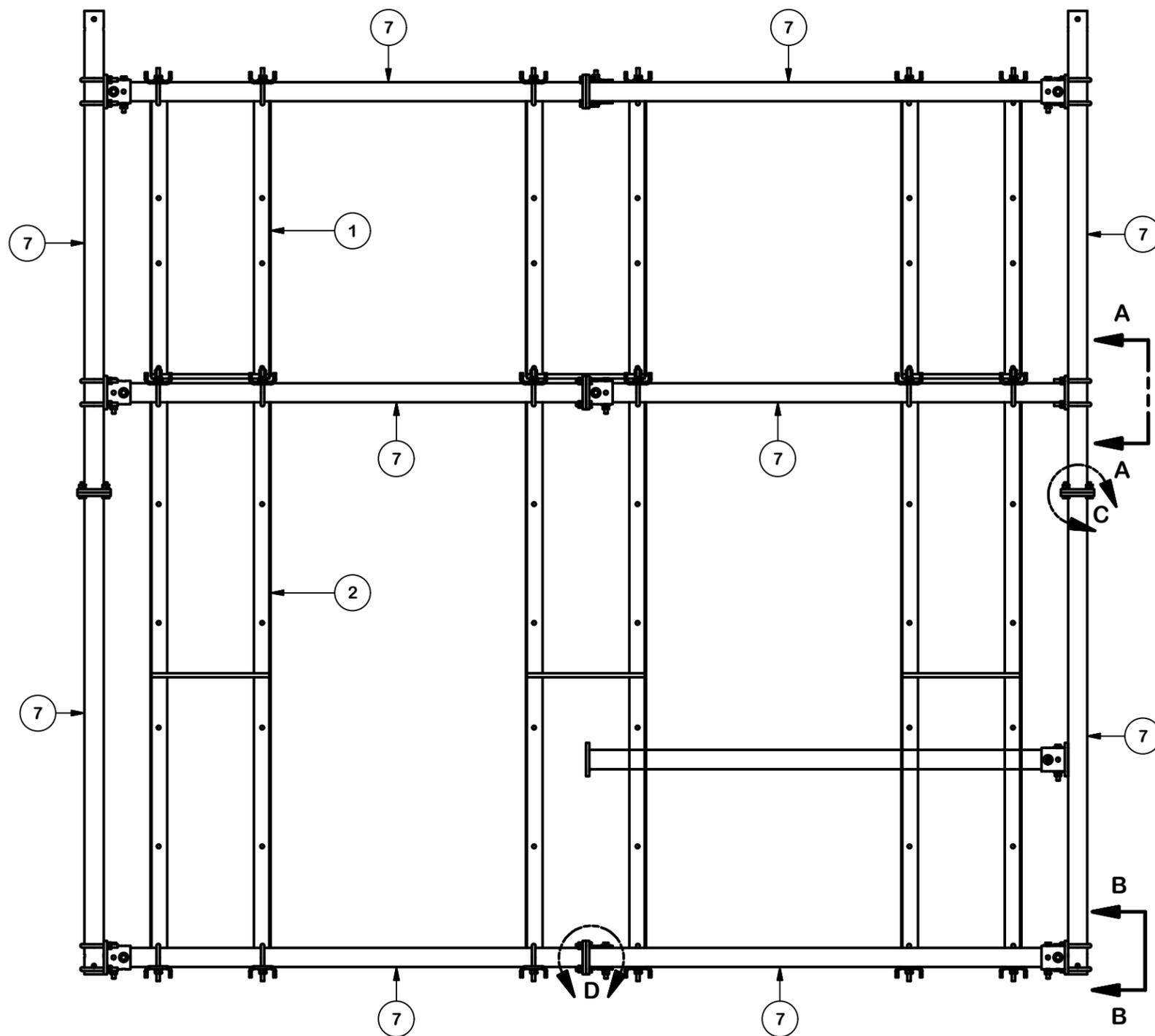
SITE PRO 1
 A valmont COMPANY

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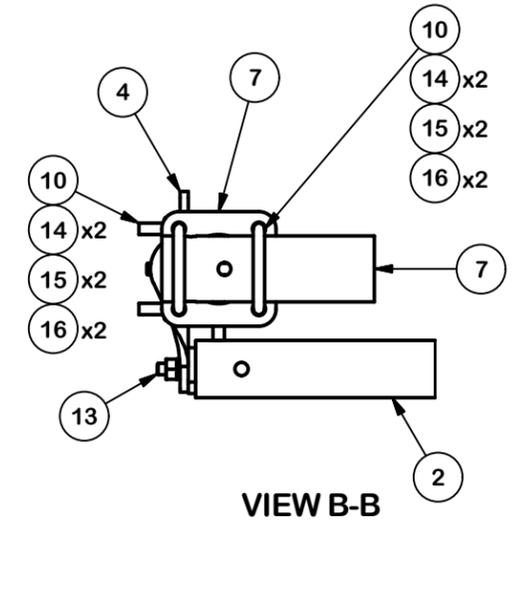
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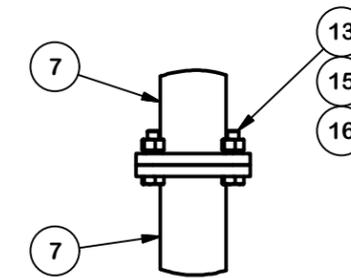
BUILDING THE BASE



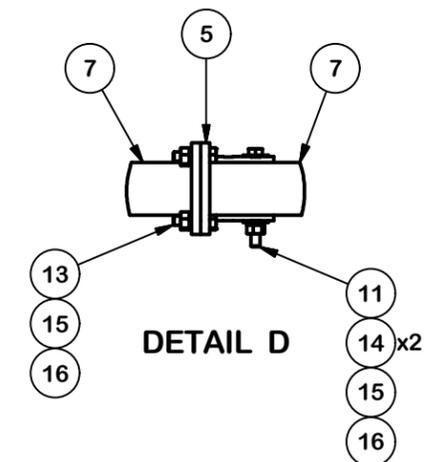
*NOTE: USE (1) NUT BETWEEN TRAYS



*NOTE: PIPE IS TO BE FLUSH WITH EDGE OF PLATE



DETAIL C



DETAIL D

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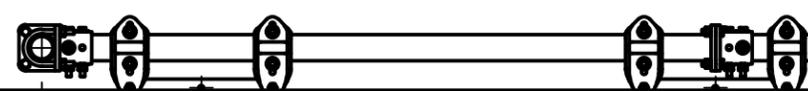
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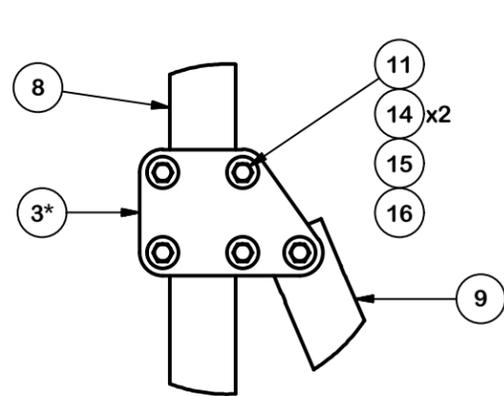
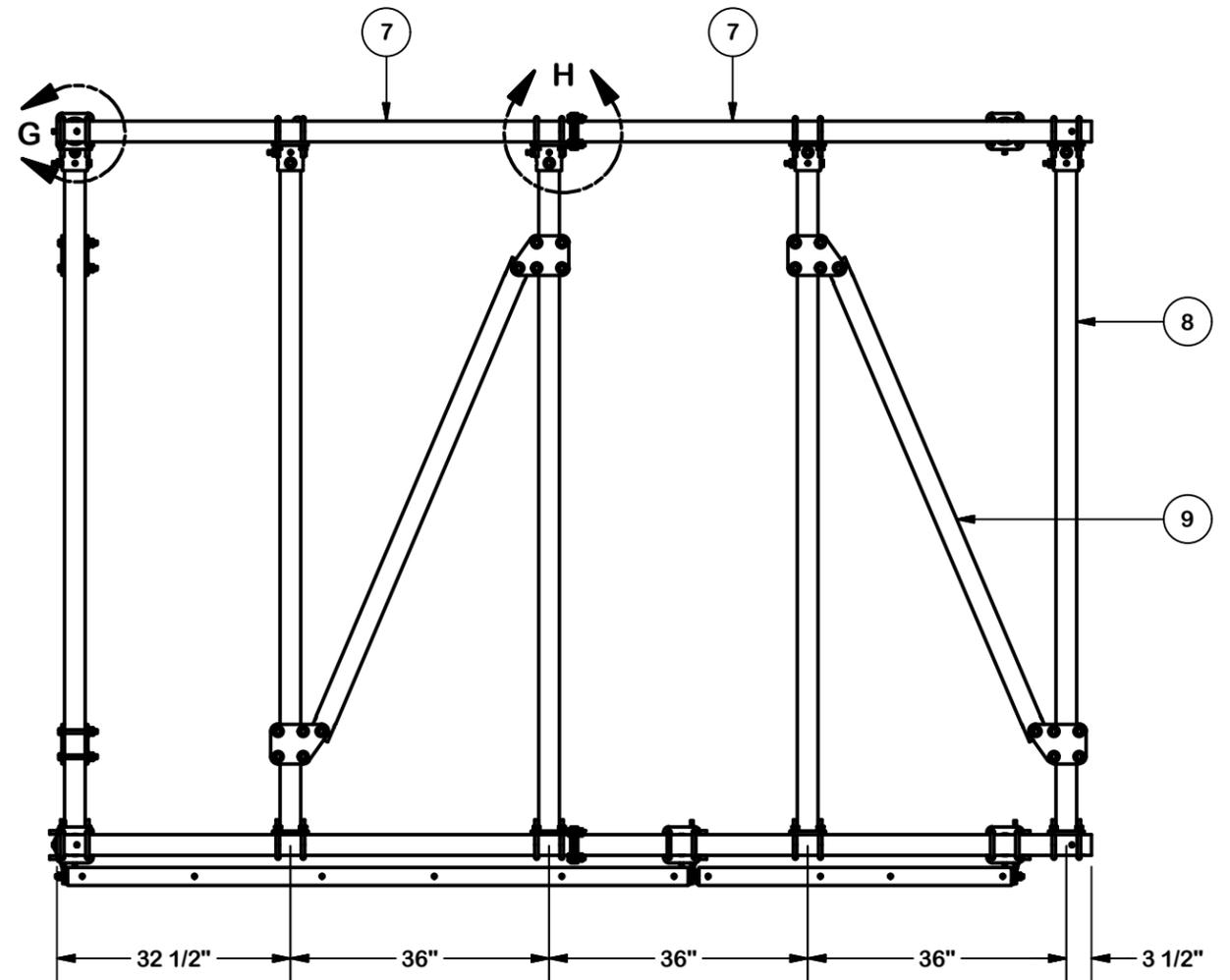
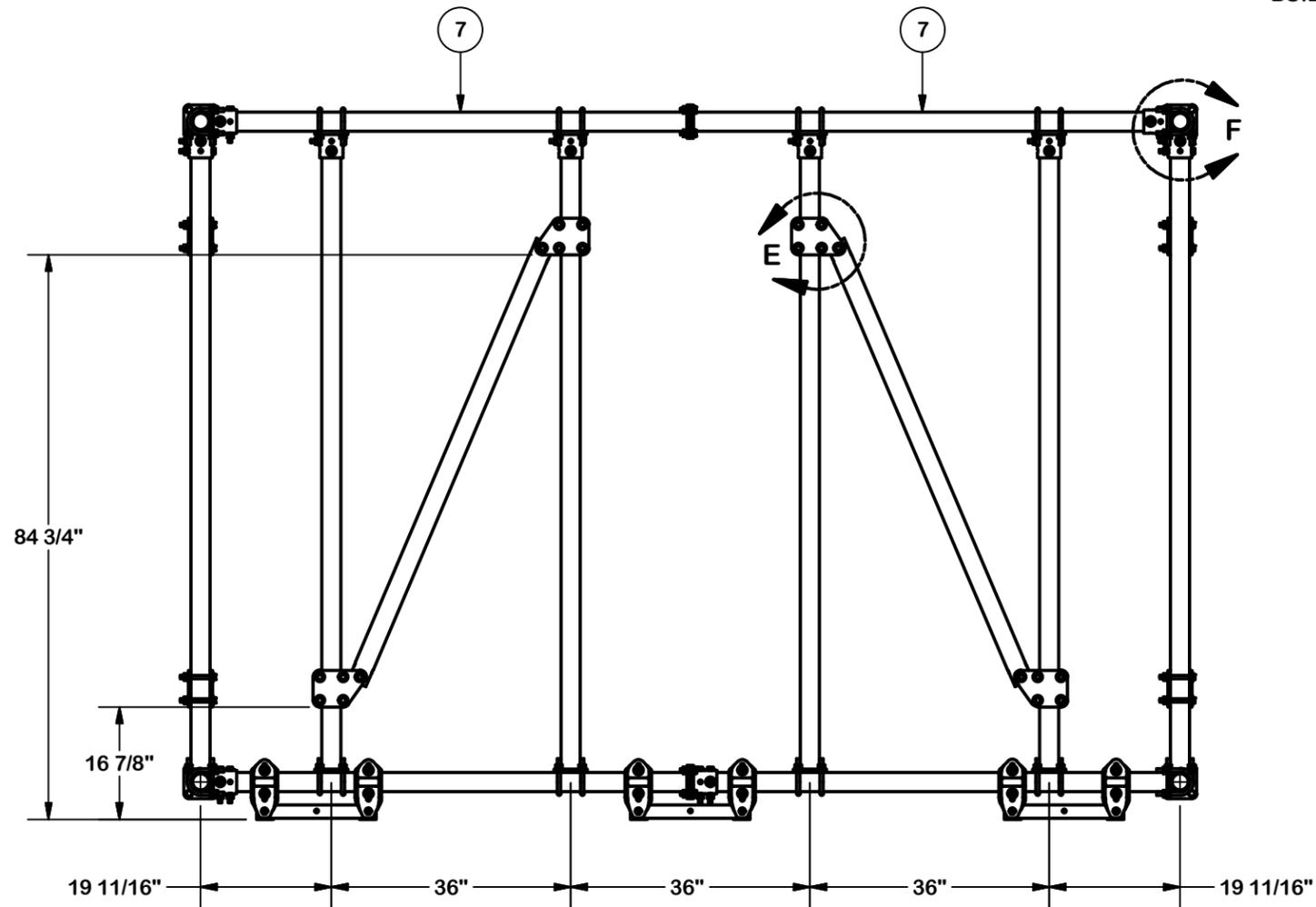
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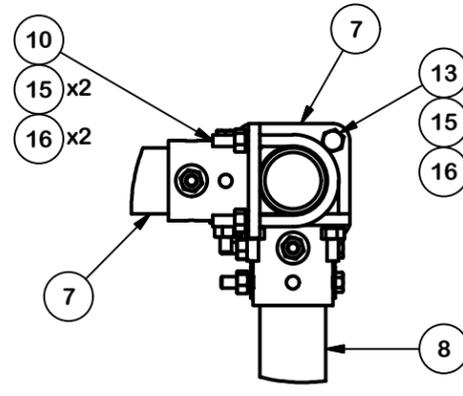


BUILDING THE SIDES

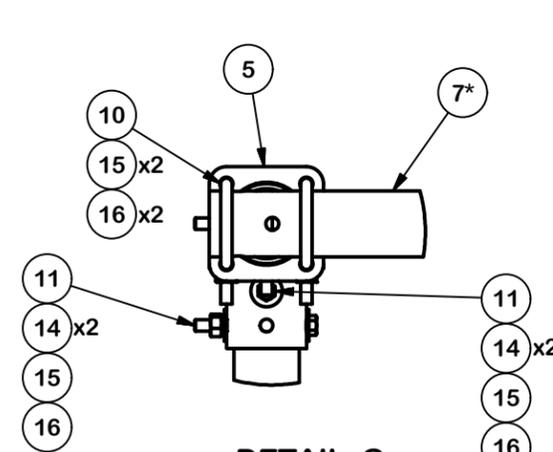


DETAIL E

*NOTE: PLATES ON EACH SIDE OF PIPE

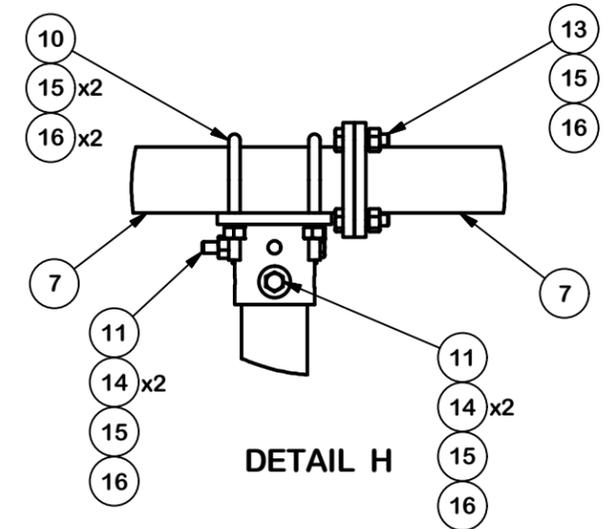


DETAIL F



DETAIL G

*NOTE: PIPE IS TO BE FLUSH WITH EDGE OF PLATE



DETAIL H

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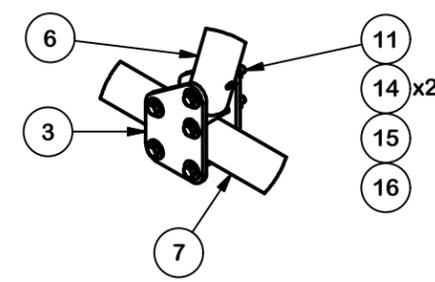
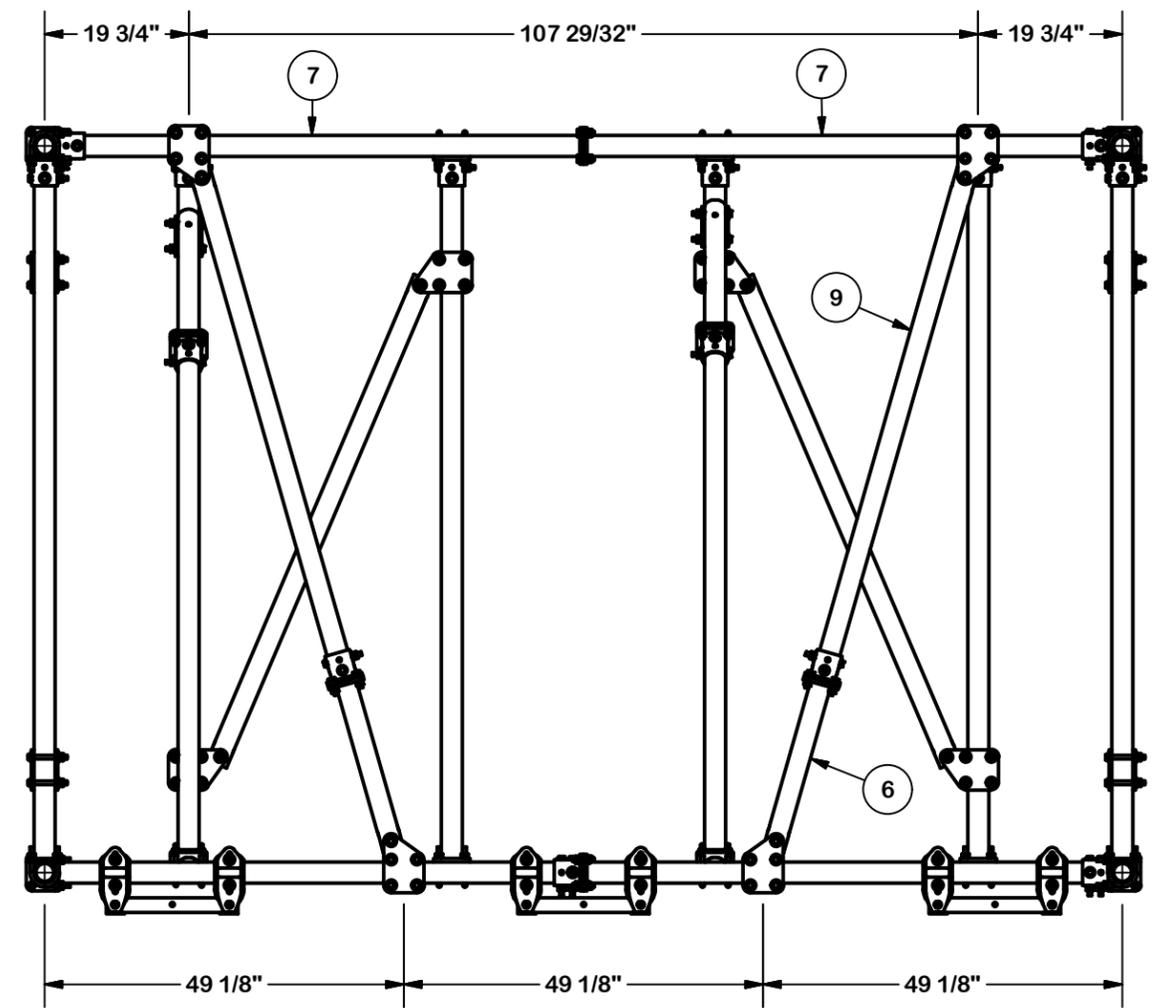
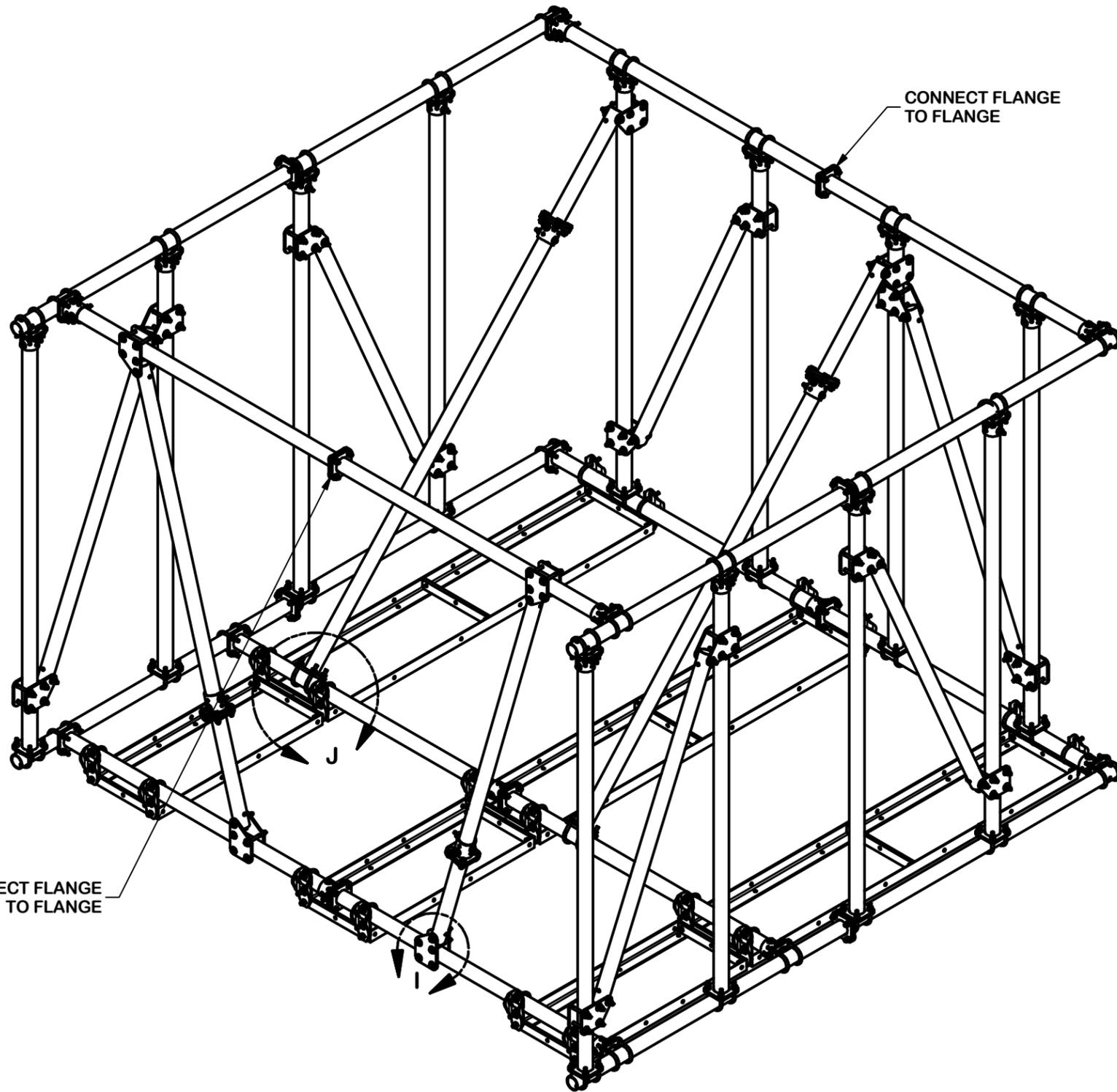
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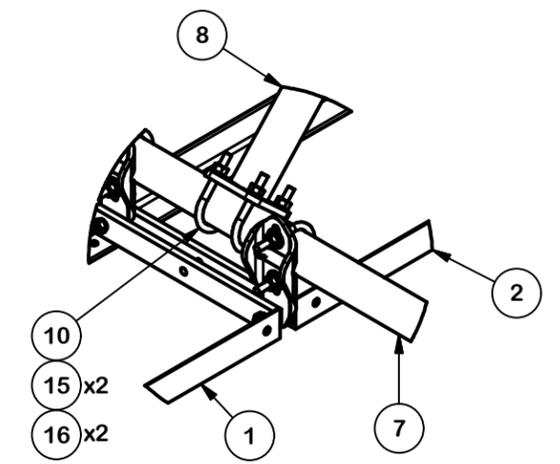
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DETAIL I



DETAIL J

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