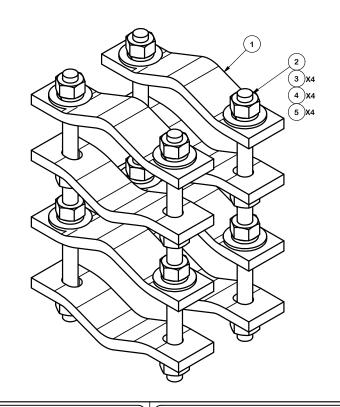


	PARTS LIST							
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.		
1	8	DCP	CLAMP HALF, 1/2" THICK, 8-3/8"		2.40	19.20		
2	В	С	5/8" THREADED ROD	D	E	F		
3	16	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	2.08		
4	16	G58LW	5/8" HDG LOCKWASHER		0.03	0.42		
5	16	G58FW	5/8" HDG USS FLATWASHER		0.07	1.13		

VARIABLE PARTS TABLE						
ASSEMBLY "A"	QTY "B"	PART "C"	LENGTH "D"	UNIT WT. "E"	NET WT. "F"	TOTAL WEIGHT
DCP12K	4	G58R-12	12"	1.05	4.18	27.01
DCP18K	4	G58R-18	18"	1.57	6.27	29.10



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") DRILLED AND GAS CUT HOLES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.010") - NO CONING OF HOLES

BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT
INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
VALMONT INDUSTRIES IS STRUCTLY PROHIBITED.

DESCRIPTION

PIPE TO PIPE CLAMP SET 1-1/2" TO 5" PIPE 1/2" THICK CLAMP



Engineering Atlanta, GA
Support Team: Locations:
New York, NY
Atlanta, GA
1-888-753-7446
Plymouth, IN
Salem, OR
Dallas, TX

					-	
CPD NO.		0.	DRAWN BY	ENG. APPROVAL	PART NO.	_
			KC8 8/21/2012		SEE ASSEMBLY "A"	0 }
	CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	TI S
	81	01	CUSTOMER	CEK 1/22/2013	DCPxxK	