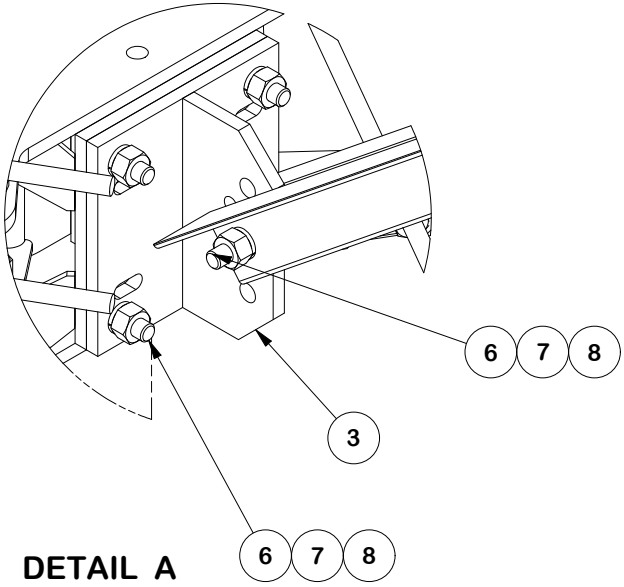
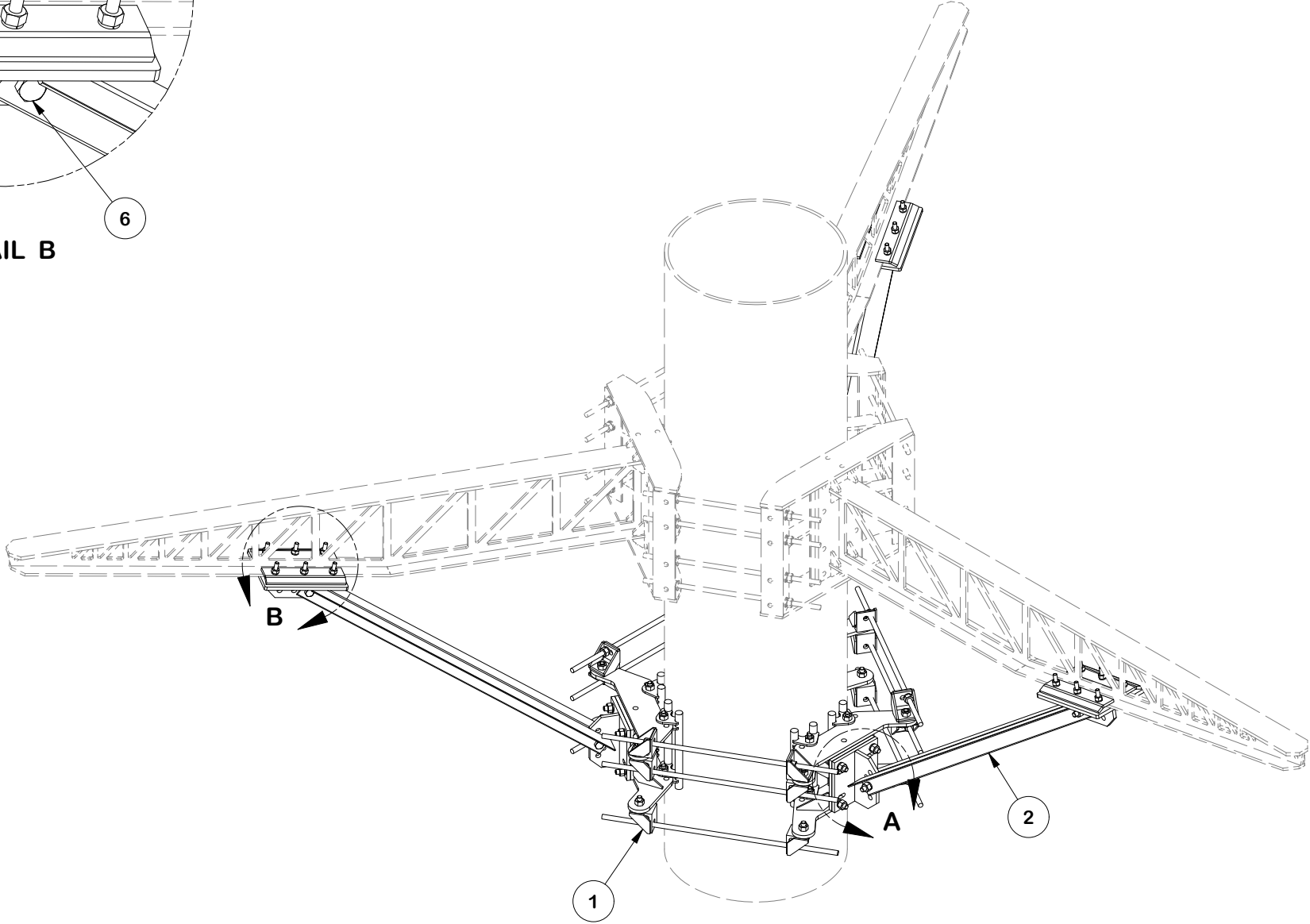
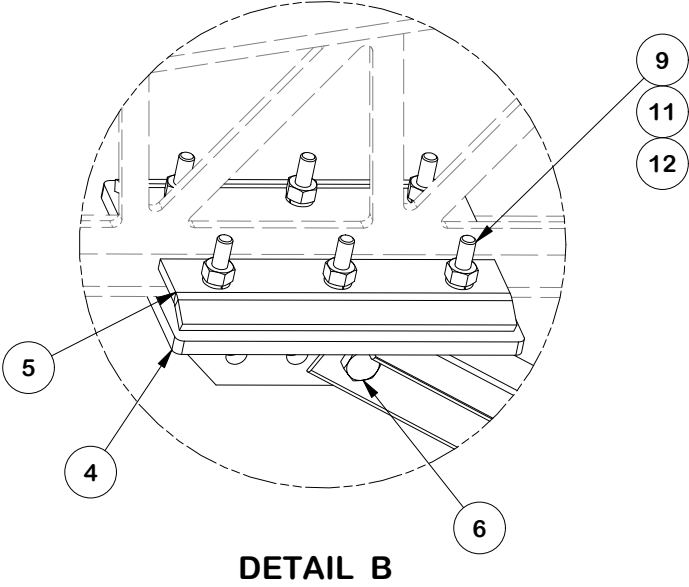
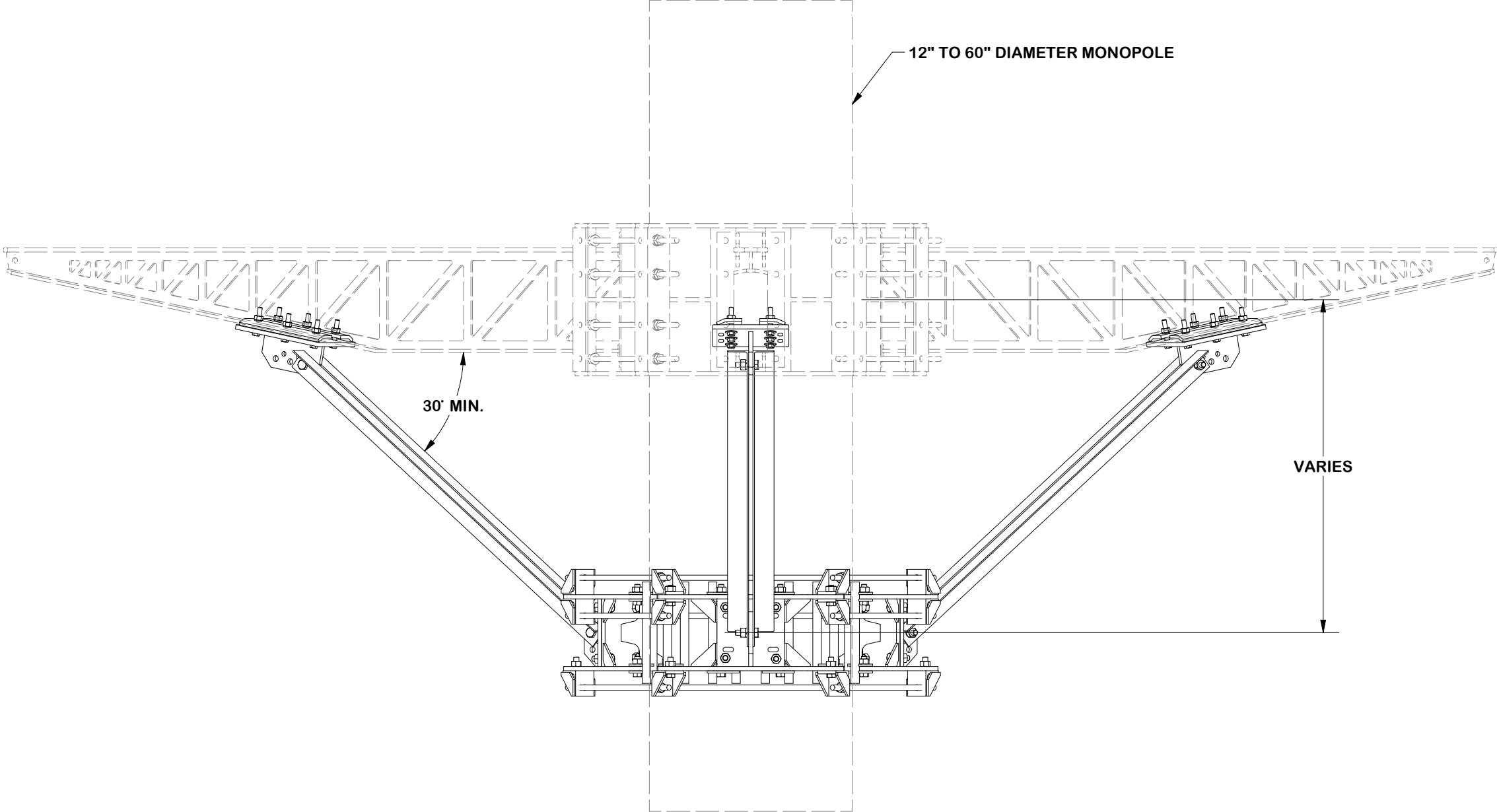


NOTE:
1.) INSTALL F3P-PRK PRIOR OR AT THE SAME TIME TO
EQUIPMENT INSTALL



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	FLX3-SD	FLEXIBLE RING MOUNT 3-SIDED ASSEMBLY		280.11	280.11
2	6	X-253993	PLATFORM REINFORCEMENT KIT ANGLE	52 25/32 in	14.33	85.99
3	3	X-TBW	FORTRESS T-BRACKET WELDMENT		13.60	40.80
4	3	X-FPTBW	T-BRACKET WELDMENT		13.60	40.80
5	6	351311	3/8" MILL PLATE (A572/A709 GR. 50)	11 in	3.42	20.54
6	18	A582114	5/8" x 2-1/4" HDG A325 HEX BOLT	2 1/4 in	0.31	5.62
7	18	G58LW	5/8" HDG LOCKWASHER		0.03	0.47
8	18	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	2.34
9	18	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	3.91
10	18	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.61
11	18	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.25
12	18	G12NUT	1/2" HDG HEAVY 2H HEX NUT	7/8 in	0.07	1.29
					TOTAL WT. #	482.73

REVISION HISTORY						TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)						DESCRIPTION TRI FORTRESS KICKER SUPPORT						SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont COMPANY													
						A		REVISED COLLAR MOUNTS				NCS	ADB	10/21/2025		PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS						CPD NO. NCS		DRAWN BY ADB 10/22/2024		ENG. APPROVAL 10/22/2025		PART NO. F3P-PRK		1 OF 7 PAGE	
						REV		DESCRIPTION OF REVISIONS				CPD	BY	DATE		PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.						CLASS 81	SUB 02	DRAWING USAGE CUSTOMER		CHECKED BY JET 10/22/2025		DWG. NO. F3P-PRK			



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$)
DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030''$)
ALL OTHER ASSEMBLY ($\pm 0.060''$)

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

TRI FORTRESS KICKER SUPPORT

CPD NO. NCS		DRAWN BY ADB 10/22/2024	ENG. APPROVAL 10/22/2025
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY JET 10/22/2025

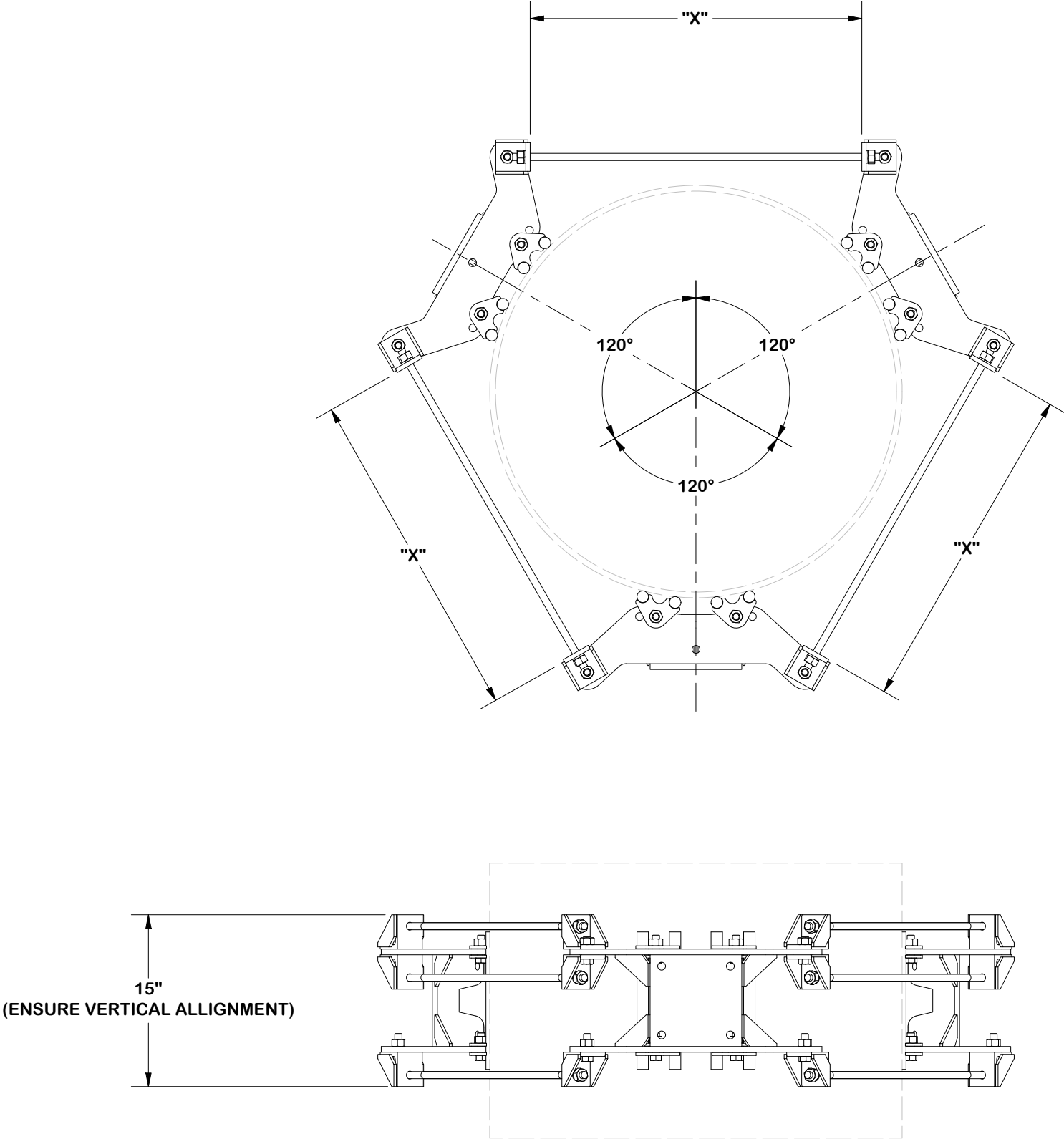
SITE PRO 1

A valmont COMPANY

Engineering Support Team:
sp1engineering@valmont.com

PART NO.	F3P-PRK
DWG. NO.	F3P-PRK

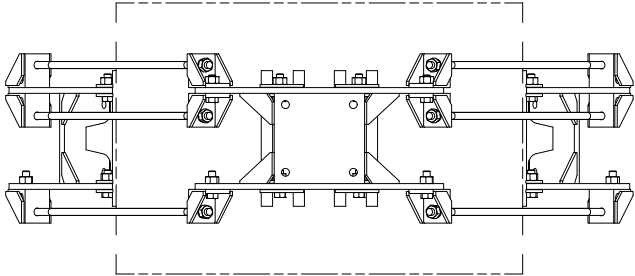
NOTE:
ENSURE EQUAL DISTANCE
BETWEEN BRACKETS "X"
AND AT 120° APART



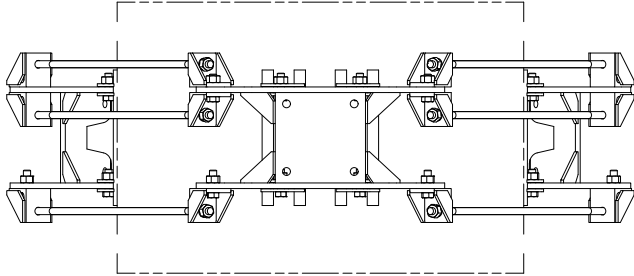
					TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		DESCRIPTION TRI FORTRESS KICKER SUPPORT			SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont COMPANY											
B	ADDED NOTE TO PAGE 1				NCS	ADB	3/26/2025	CPD NO.		DRAWN BY		ENG. APPROVAL		PART NO.		4 OF 7 PAGE					
A	CHANGED KITS				NCS	NSP	10/3/2024	NCS		ADB 10/22/2024		10/22/2025		FLX3-SD							
REV	DESCRIPTION OF REVISIONS				CPD	BY	DATE	CLASS		SUB		DRAWING USAGE		CHECKED BY							
REVISION HISTORY								PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS				81		02		CUSTOMER		JET 10/22/2025		F3P-PRK	
								PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.													

INSTALL ORDER

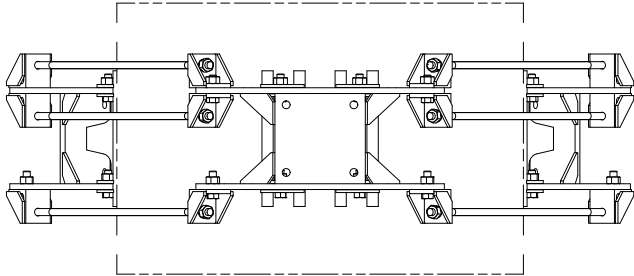
P1→



P2→

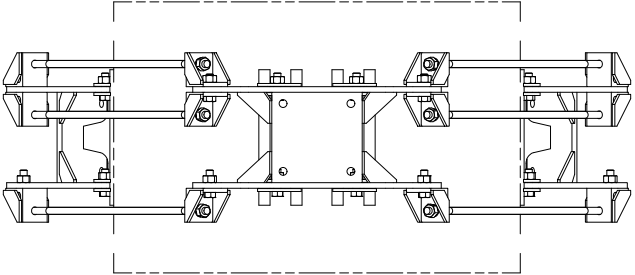


P3→

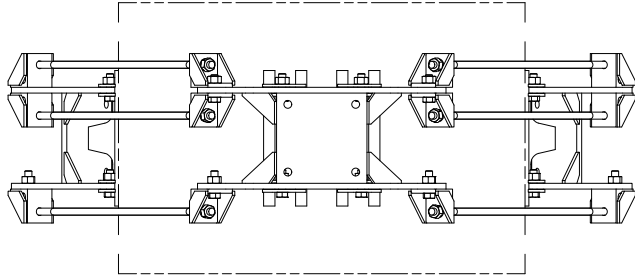


INITIAL TIGHTENING

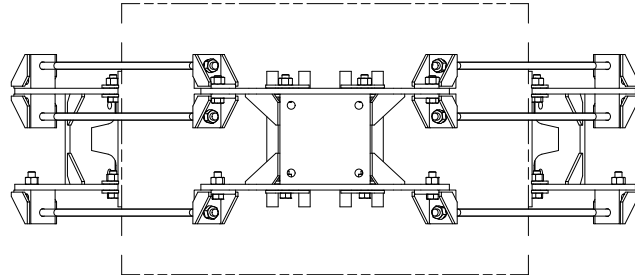
P1→



P2→

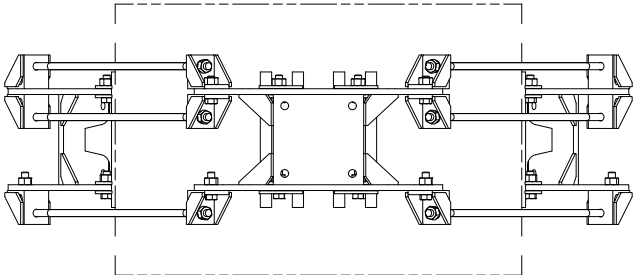


P3→

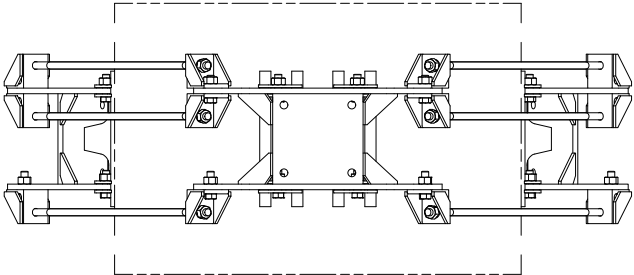


FINAL TIGHTENING

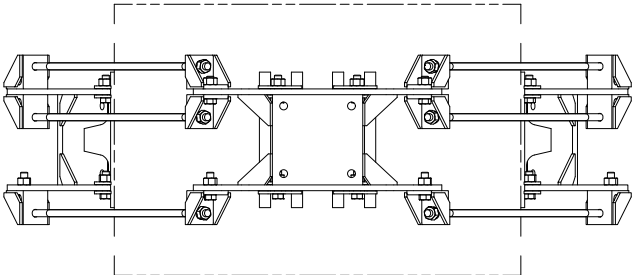
P1→



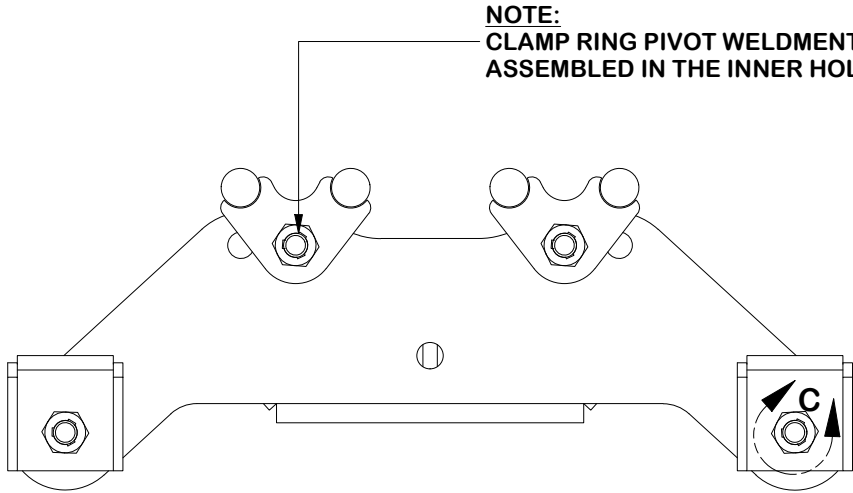
P2→



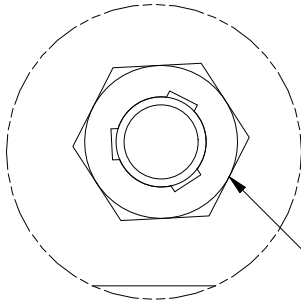
P3→



					TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		DESCRIPTION TRI FORTRESS KICKER SUPPORT			SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont COMPANY					
B	ADDED NOTE TO PAGE 1			NCS	ADB	3/26/2025	CPD NO. NCS		DRAWN BY ADB 10/22/2024		ENG. APPROVAL 10/22/2025		PART NO. FLX3-SD		PAGE 5 OF 7
A	CHANGED KITS			NCS	NSP	10/3/2024	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS								
REV	DESCRIPTION OF REVISIONS			CPD	BY	DATE	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.								
REVISION HISTORY															

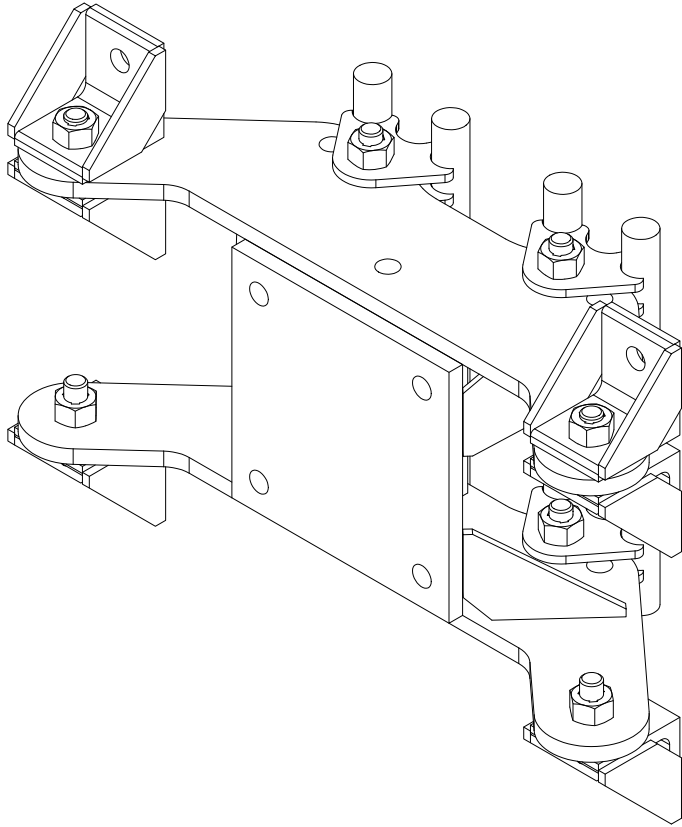
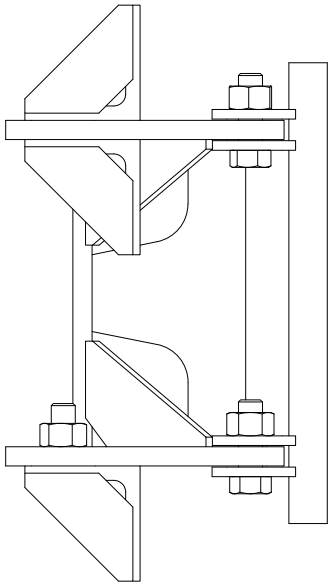
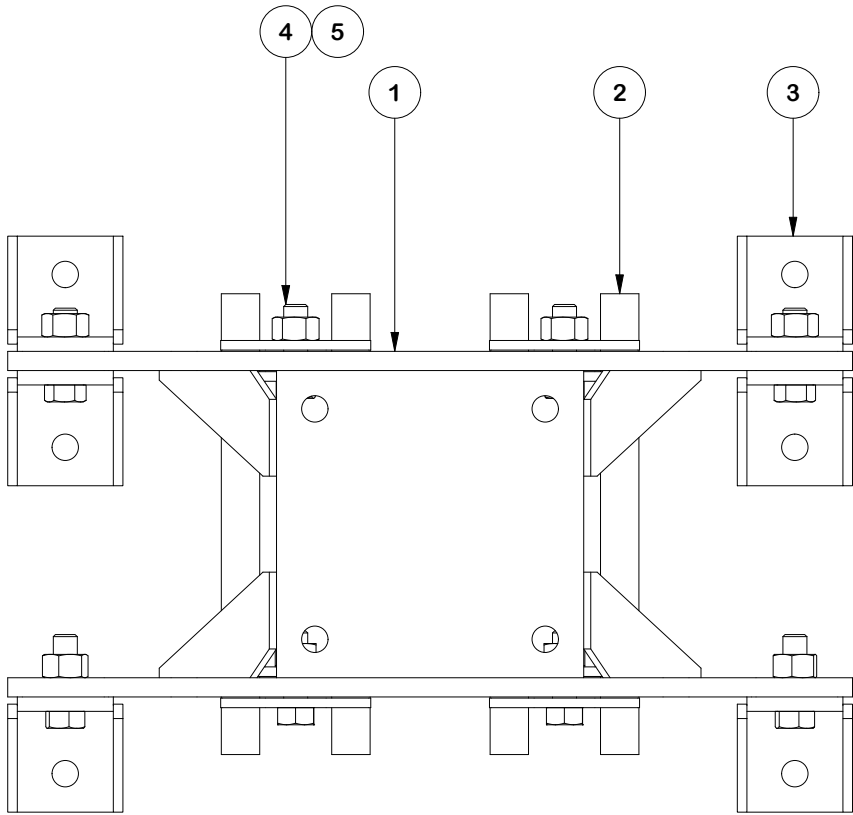


NOTE:
CLAMP RING PIVOT WELDMENT SHOULD BE
ASSEMBLED IN THE INNER HOLE OF WELDMENT



NOTE:
FOR TRI-LOCKNUT INSTALLATION, ENSURE
THE GROOVED SIDE IS ORIENTED AWAY FROM BOLT HEAD

DETAIL C



PARTS LIST					
ITEM	QTY	PART NO.	PART DESCRIPTION	UNIT WT.	NET WT.
1	1	X-CR-SDW	FLEXIBLE RING MOUNT	42.23	42.23
2	2	X-CR-PW12	12" CLAMP RING PIVOT WELDMENT	6.93	13.85
3	6	X-CR-AGW	ANGLE ON WELDMENT	2.20	13.18
4	8	G5802	5/8" x 2" HDG HEX BOLT GR5	0.27	2.16
5	8	G58TRI-LNUT	5/8" HDG HEAVY 2H TRI-LOCK NUT	0.14	1.10
TOTAL WT. #					72.51

FINISH:
HOT DIP GALVANIZED.

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

TRI FORTRESS KICKER SUPPORT

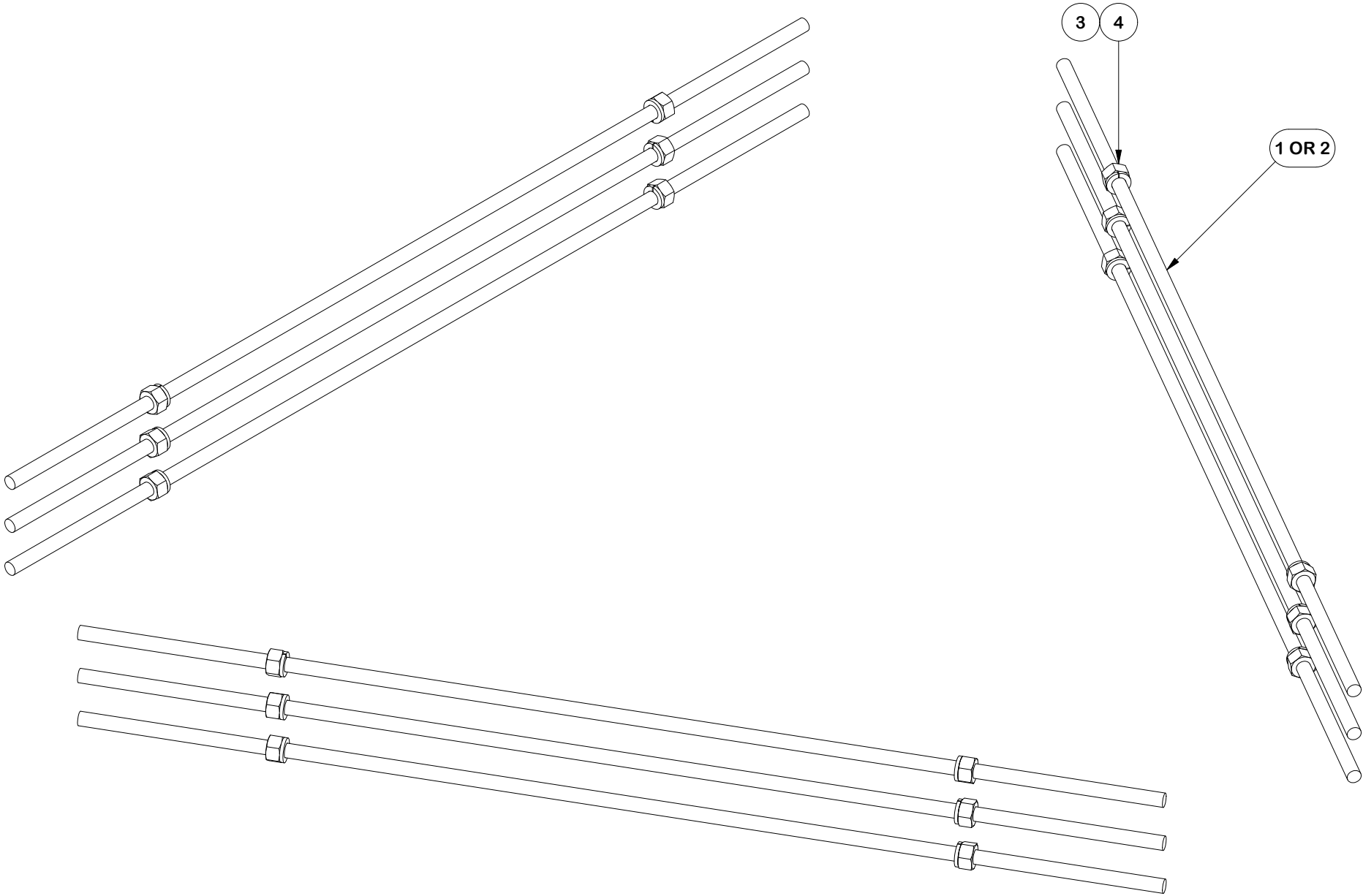
CPD NO. NCS		DRAWN BY ADB 10/22/2024		ENG. APPROVAL 10/22/2025	
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER		CHECKED BY JET 10/22/2025	



Engineering
Support Team:
sp1engineering@valmont.com

PART NO.	
DWG. NO.	F3P-PRK

PARTS LIST					
ITEM	QTY	PART NO.	PART DESCRIPTION	UNIT WT.	NET WT.
1	9	G58R-48	5/8" X 48" THREADED ROD (HDG.)	4.43	39.84
2	9	G58R-24	5/8" X 24" THREADED ROD (HDG.)	2.21	19.92
3	18	G58LW	5/8" HDG LOCKWASHER	0.03	0.47
4	18	G58NUT	5/8" HDG HEAVY 2H HEX NUT	0.13	2.34
TOTAL WT. #					62.57



	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")			DESCRIPTION TRI FORTRESS KICKER SUPPORT			SITE PRO 1 A valmont COMPANY Engineering Support Team: sp1engineering@valmont.com					
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS			CPD NO. NCS		DRAWN BY ADB 10/22/2024		ENG. APPROVAL 10/22/2025		PART NO. LWRM-HDWE		PAGE 7 OF 7
	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.			CLASS 81	SUB 02	DRAWING USAGE CUSTOMER		CHECKED BY JET 10/22/2025		DWG. NO. F3P-PRK		