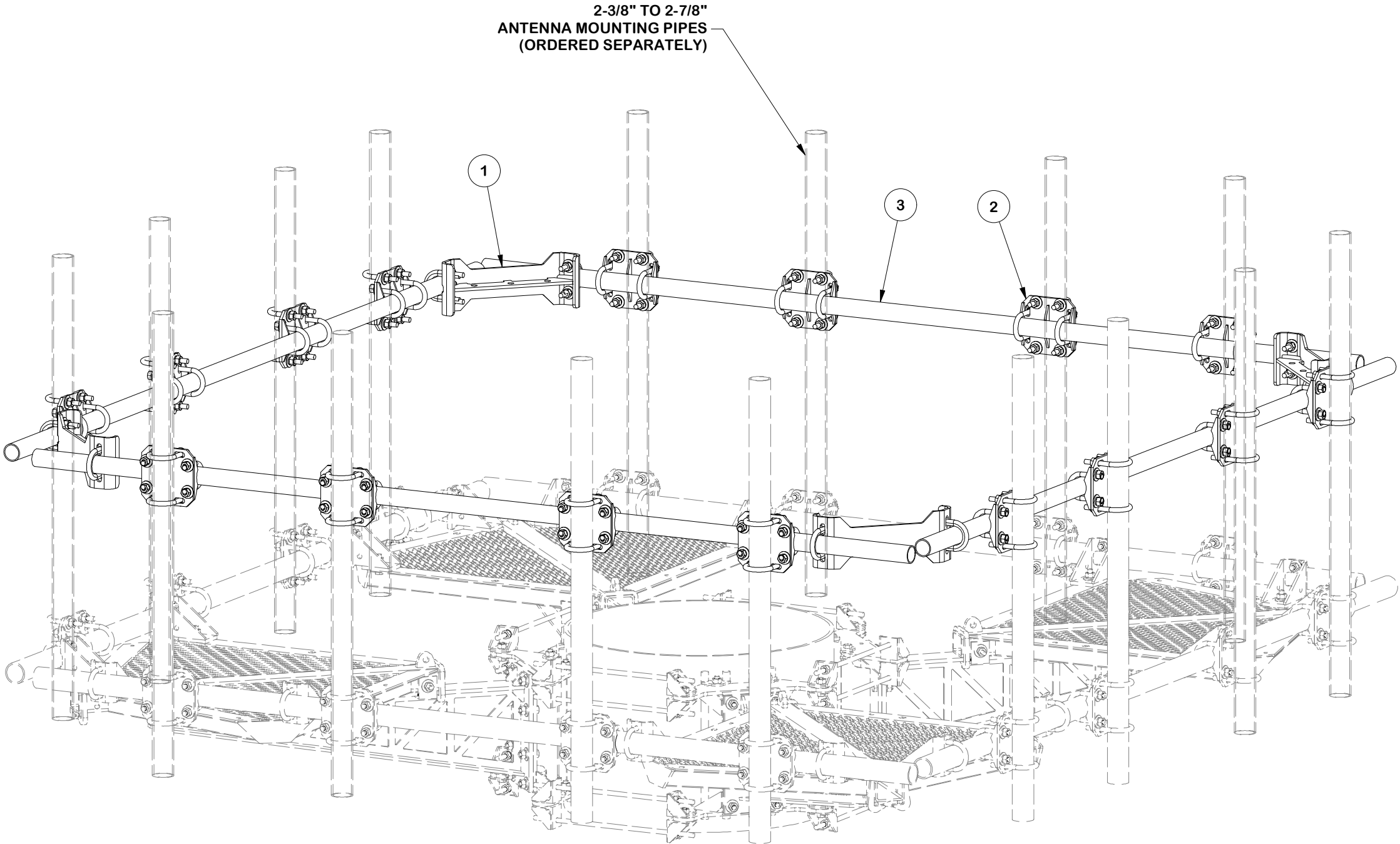
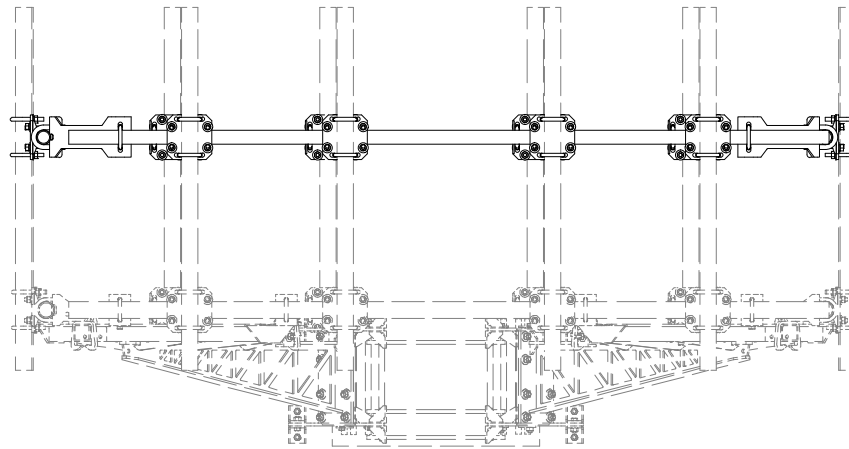
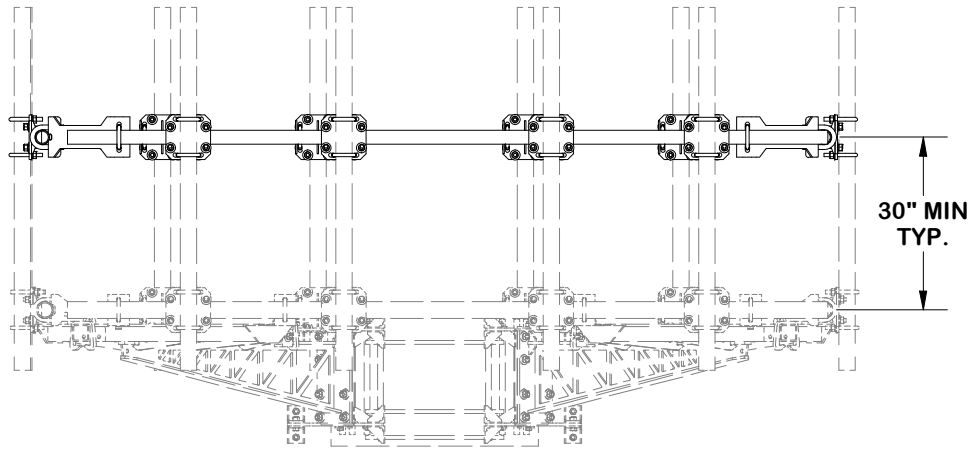
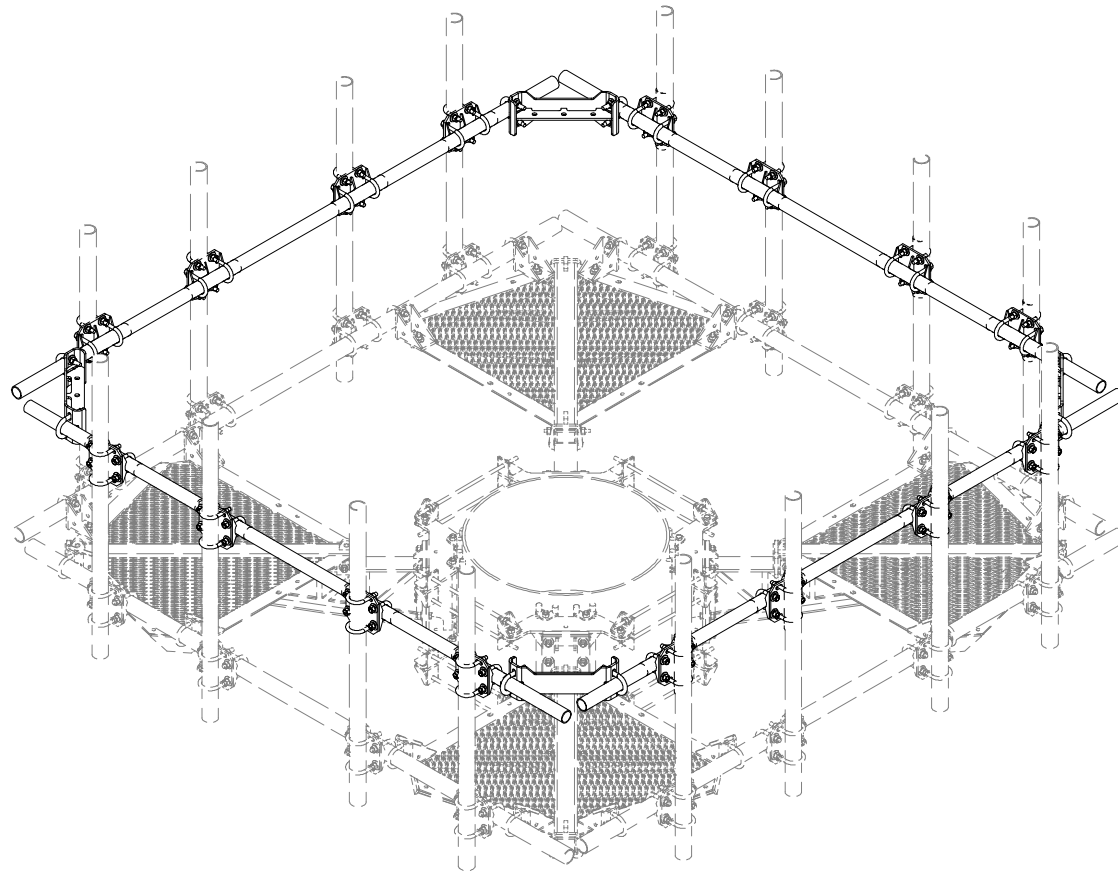
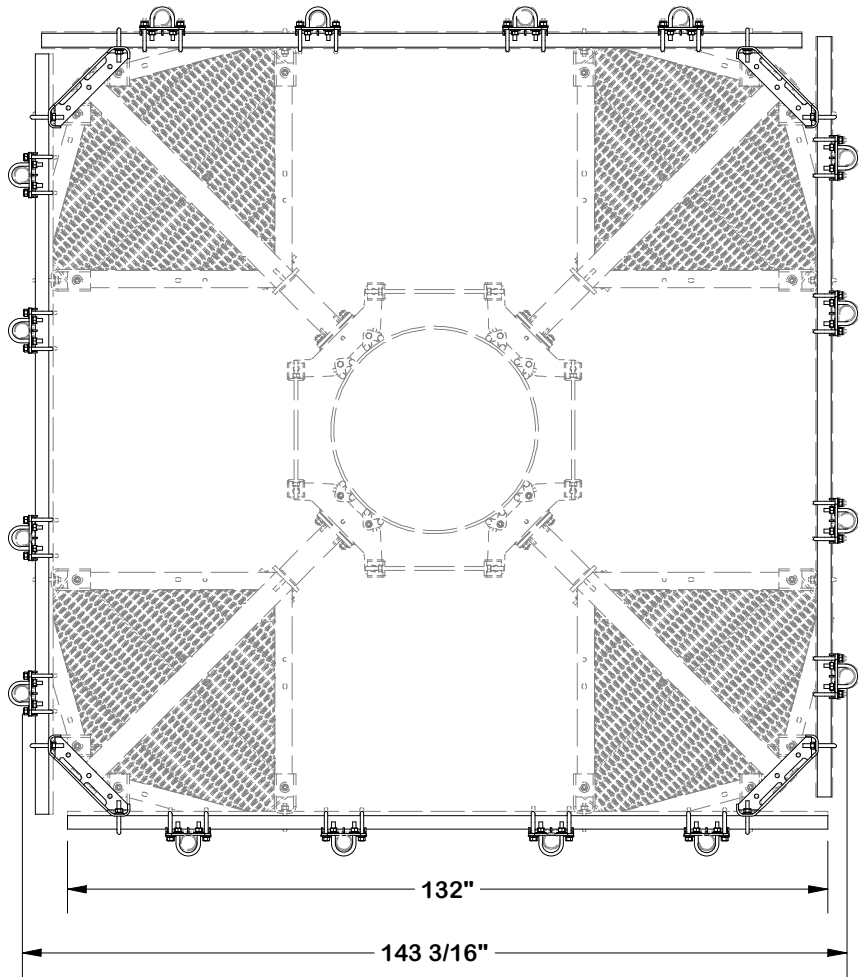


PARTS LIST							
ITEM	QTY	PART NO.	BOX NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	F4HR	P-F4HR	FOUR SIDED CORNER WELDMENT KIT		24.78	99.11
2	16	SCX3-FR-K	P-SCX3-FR	2-3/8" / 2-7/8" TO 2-3/8" / 2-7/8" HD CROSSOVER KIT		17.53	280.53
3	4	P2132		2-3/8" X 132" (2" SCH. 40) GALVANIZED PIPE (A53 Gr.B Fy=35 ksi min.)	126 in	40.75	163.01
						TOTAL WT. #	542.65



						TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)				DESCRIPTION SUPPORT RAIL KIT FOR 10' 4-SIDED FORTRESS™ PLATFORM				SITE PRO1 A valmont COMPANY Engineering Support Team: sp1engineering@valmont.com										
B	MADE SUPER ASSEMBLY					SP1	ADB	6/27/2025		CPD NO. SP1				DRAWN BY KS 1/27/2025		ENG. APPROVAL 7/2/2025		PART NO. F4P-HRK10		1 OF 4 PAGE				
A	HORIZONTAL PIPE P2126 CHANGED TO P2132					SP1	KS	1/27/2025		PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS				CLASS 87		SUB 02		DRAWING USAGE CUSTOMER			CHECKED BY CSL 7/2/2025		DWG. NO. F4P-HRK10	
REV	DESCRIPTION OF REVISIONS					CPD	BY	DATE		PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.														
REVISION HISTORY																								



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
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DESCRIPTION

SUPPORT RAIL KIT FOR
10' 4-SIDED FORTRESS™ PLATFORM

CPD NO.

SP1

DRAWN BY

KS 1/27/2025

ENG. APPROVAL

7/2/2025

CLASS

87

SUB

02

DRAWING USAGE

CUSTOMER

CHECKED BY

CSL

7/2/2025



Engineering
Support Team:
sp1engineering@valmont.com

A valmont COMPANY

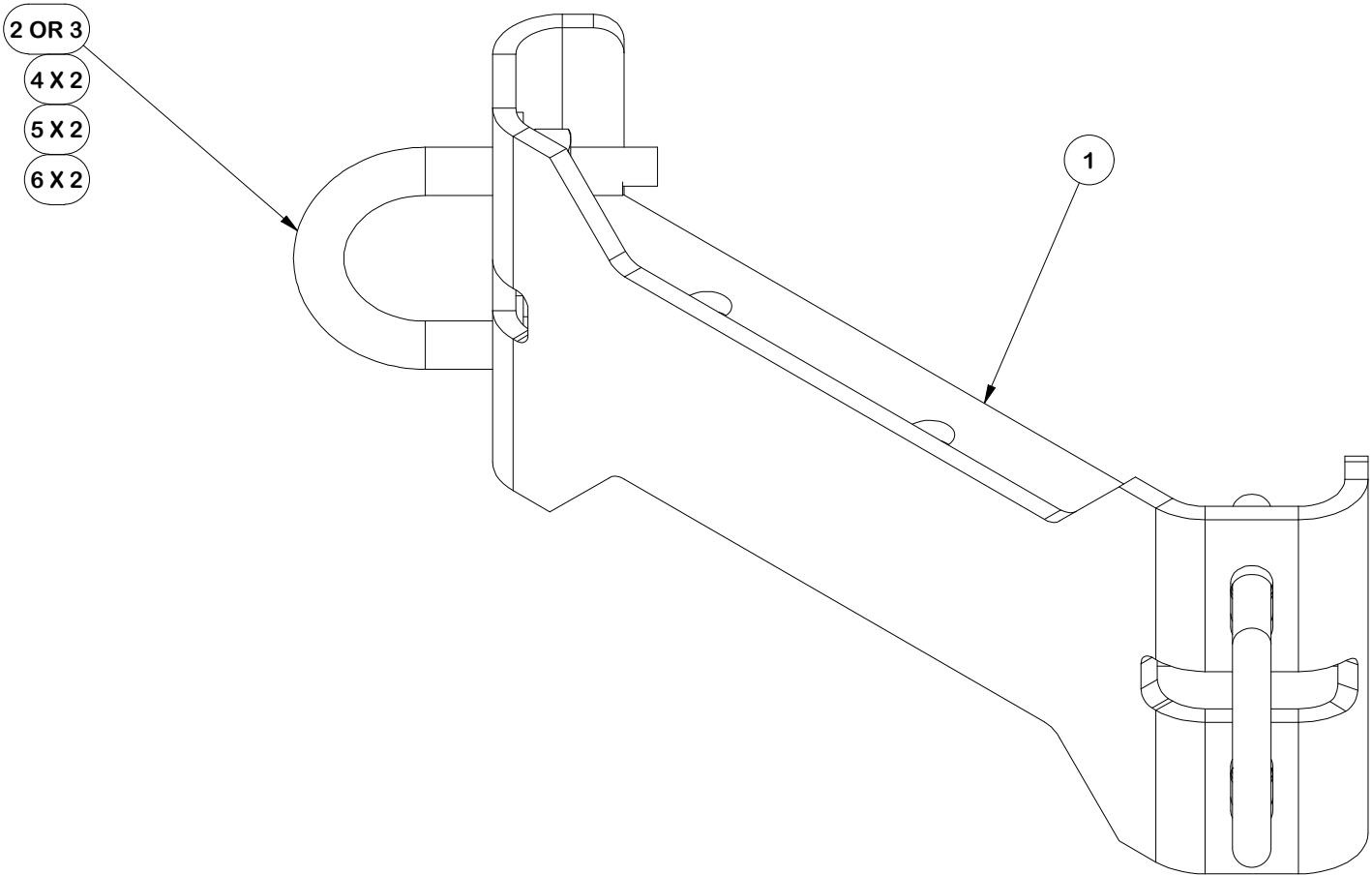
PART NO.

F4P-HRK10

DWG. NO.

F4P-HRK10

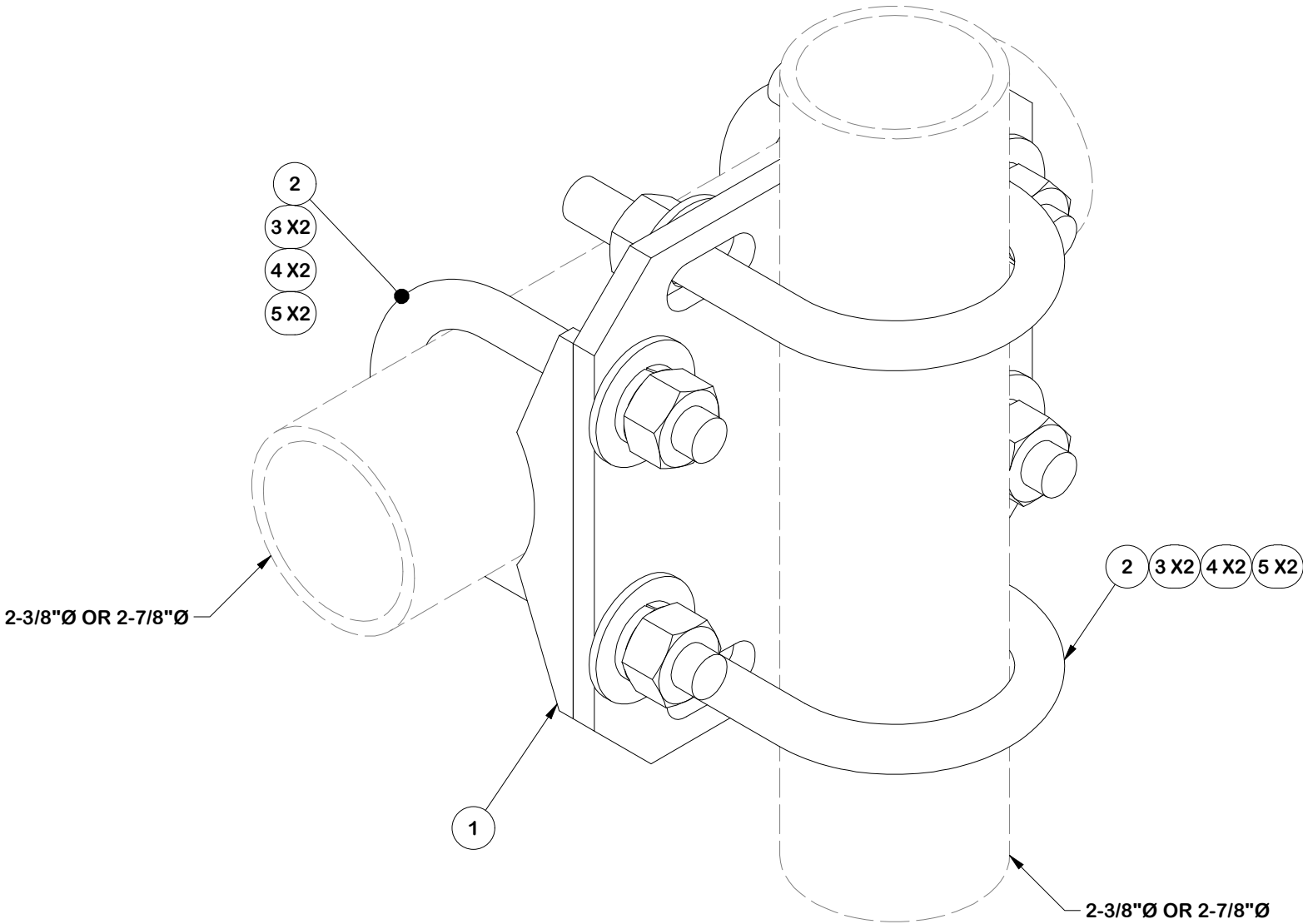
PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-F4PHRW	CORNER WELDMENT FOR 4-SIDED FORTRESS PLATFORM HADNRail KITS	17 3/8 in	19.32	19.32
2	2	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT	5 1/4 in	1.22	2.43
3	2	X-UB5258	5/8 X 2-5/8" X 4-1/2" X 2" U-BOLT	4 1/2 in	1.06	2.12
4	4	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.28
5	4	G58LW	5/8" HDG LOCKWASHER		0.03	0.10
6	4	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	0.52
					TOTAL WT. #	24.78



FINISH:
HOT DIP GALVANIZED.

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")			DESCRIPTION SUPPORT RAIL KIT FOR 10' 4-SIDED FORTRESS™ PLATFORM			SITE PRO 1 A valmont COMPANY Engineering Support Team: sp1engineering@valmont.com		
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS			CPD NO. SP1	DRAWN BY KS 1/27/2025	ENG. APPROVAL 7/2/2025	PART NO. F4HR		
	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.			CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 7/2/2025	DWG. NO. F4P-HRK10	
				PAGE 3 OF 4					

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-SCX3-FR	FORTRESS CROSSOVER PLATE		6.61	6.61
2	4	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT	5 1/4 in	1.22	4.87
2	4	X-UB5258	5/8 X 2-5/8" X 4-1/2" X 2" U-BOLT	4 1/2 in	1.06	4.24
3	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56
4	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21
5	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04
					TOTAL WT. #	17.53



FINISH:
HOT DIP GALVANIZED.

TOLERANCE NOTES

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DESCRIPTION

SUPPORT RAIL KIT FOR
10' 4-SIDED FORTRESS™ PLATFORM

CPD NO. SP1		DRAWN BY KS 1/27/2025	ENG. APPROVAL 7/2/2025
CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 7/2/2025

SITE
PRO

1

A valmont COMPANY

Engineering
Support Team:
1-888-753-7446

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX
Tampa, FL

PART NO. SCX3-FR-K	4 OF 4 PAGE
DWG. NO. F4P-HRK10	