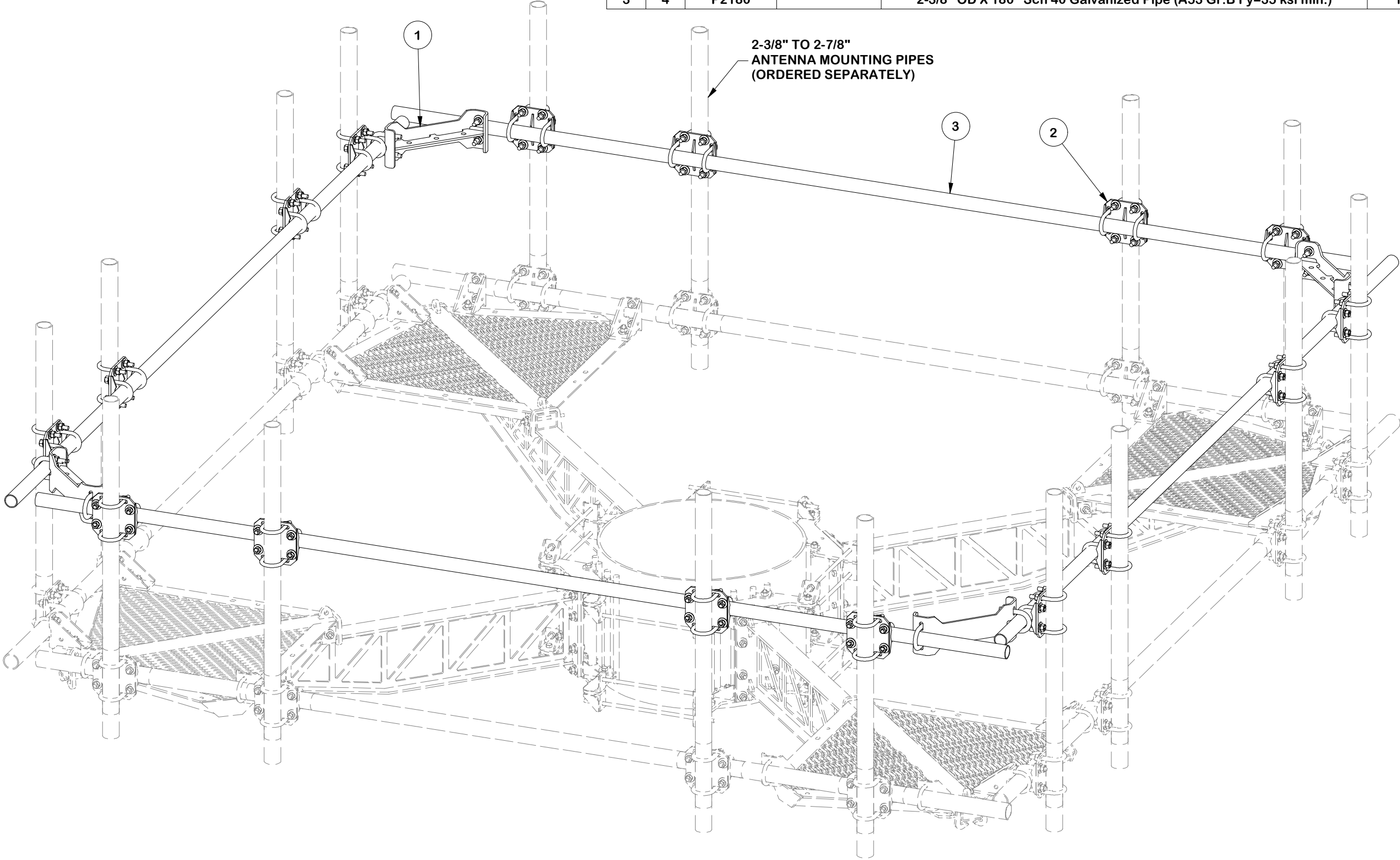
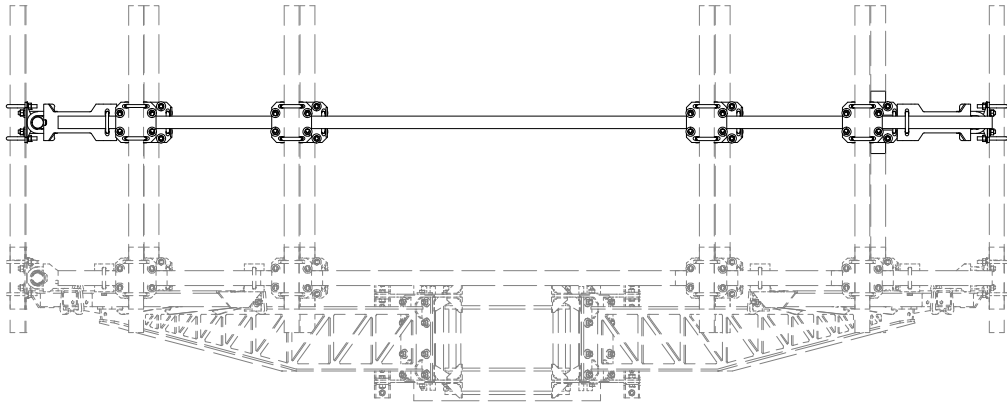
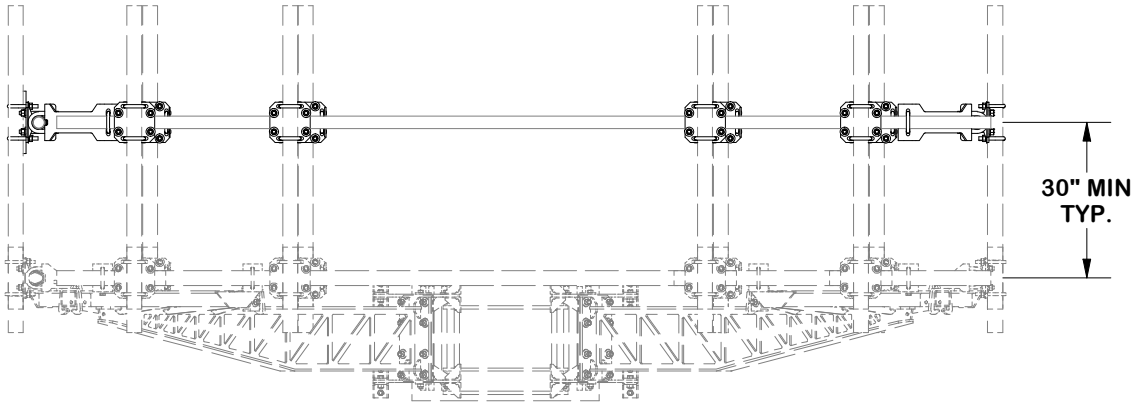
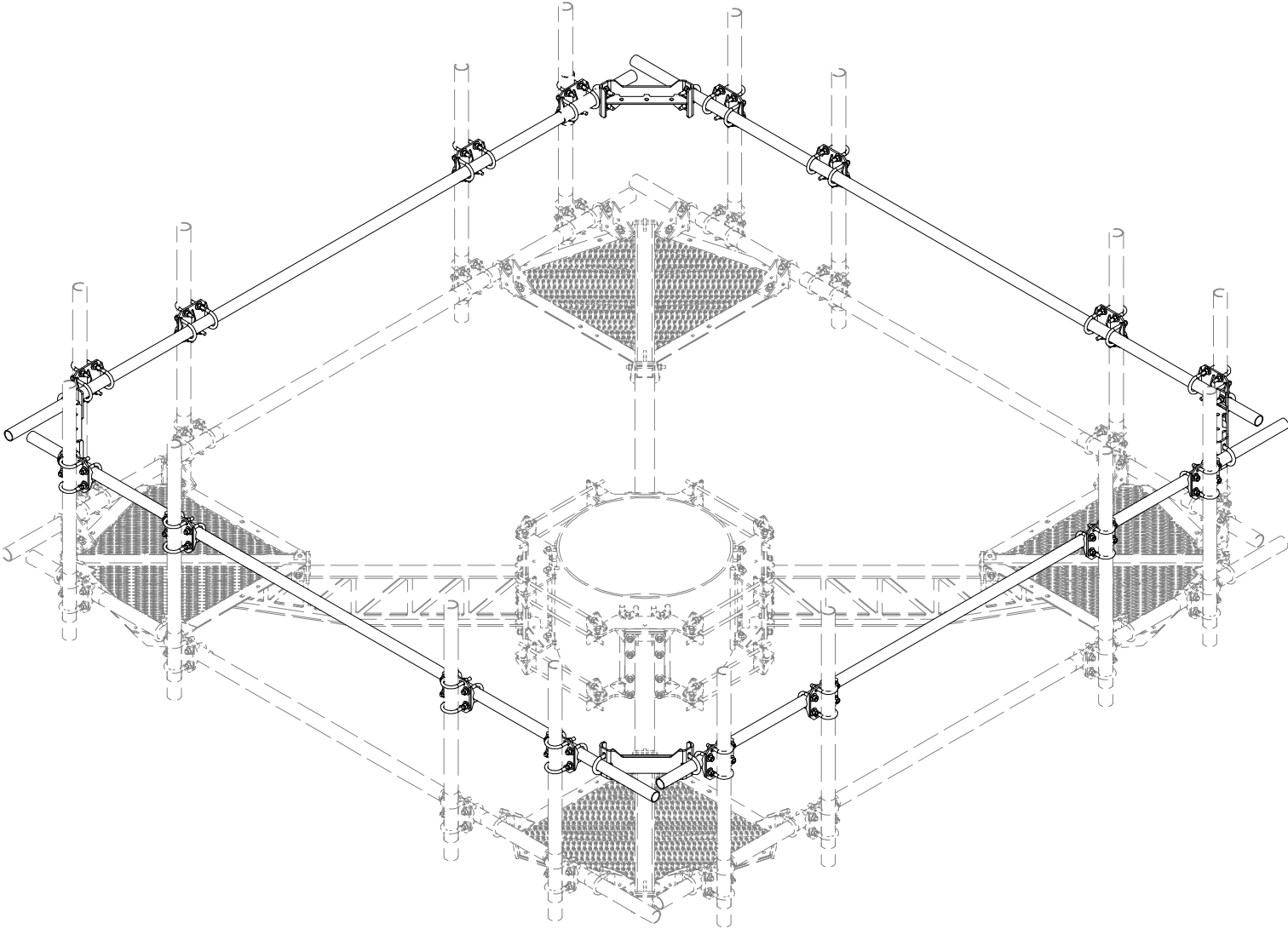
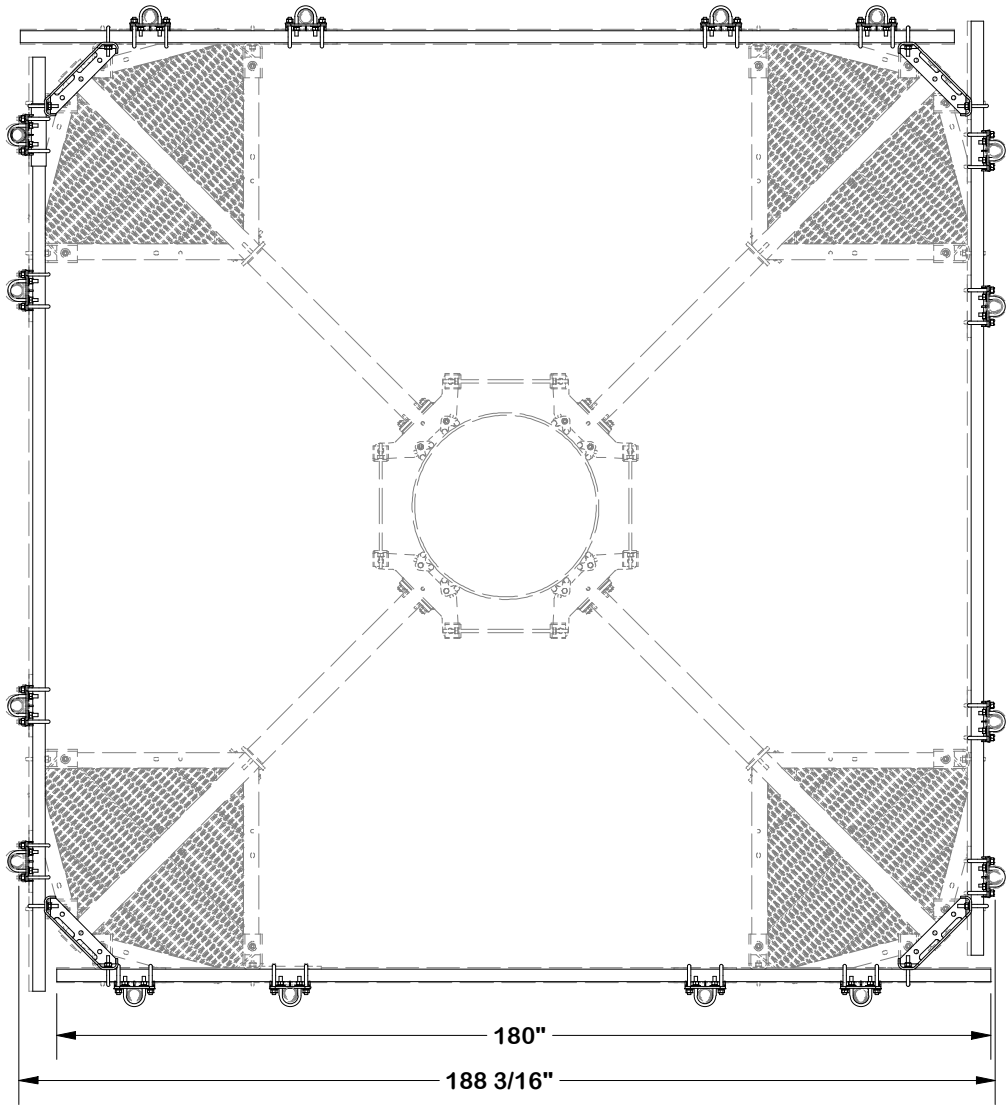


PARTS LIST								
ITEM	QTY	PART NO.	BOX NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.	
1	4	F4HR	P-F4HR	FOUR SIDED CORNER WELDMENT KIT		24.78	99.11	
2	16	SCX3-FR-K	P-SCX3-FR	2-3/8" / 2-7/8" TO 2-3/8" / 2-7/8" HD CROSSOVER KIT		17.53	280.53	
3	4	P2180		2-3/8" OD X 180" Sch 40 Galvanized Pipe (A53 Gr.B Fy=35 ksi min.)	180 in	59.59	238.36	
							TOTAL WT. #	618.01



					TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		DESCRIPTION SUPPORT RAIL KIT FOR 14' 4-SIDED FORTRESS™ PLATFORM			SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont  COMPANY			
B	MADE SUPER ASSEMBLY	SP1	ADB	6/27/2025	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS		CPD NO. SP1	DRAWN BY KS 1/27/2025	ENG. APPROVAL 7/2/2025	PART NO. F4P-HRK14	1 OF 4 PAGE		
A	HORIZONTAL PIPE P2174 CHANGED TO P2180	SP1	KS	6/27/2025	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.		CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 7/2/2025		DWG. NO. F4P-HRK14	
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE									
REVISION HISTORY													



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
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LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
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DESCRIPTION
**SUPPORT RAIL KIT FOR
14' 4-SIDED FORTRESS™ PLATFORM**

CPD NO. SP1		DRAWN BY KS 1/27/2025	ENG. APPROVAL 7/2/2025
CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 7/2/2025

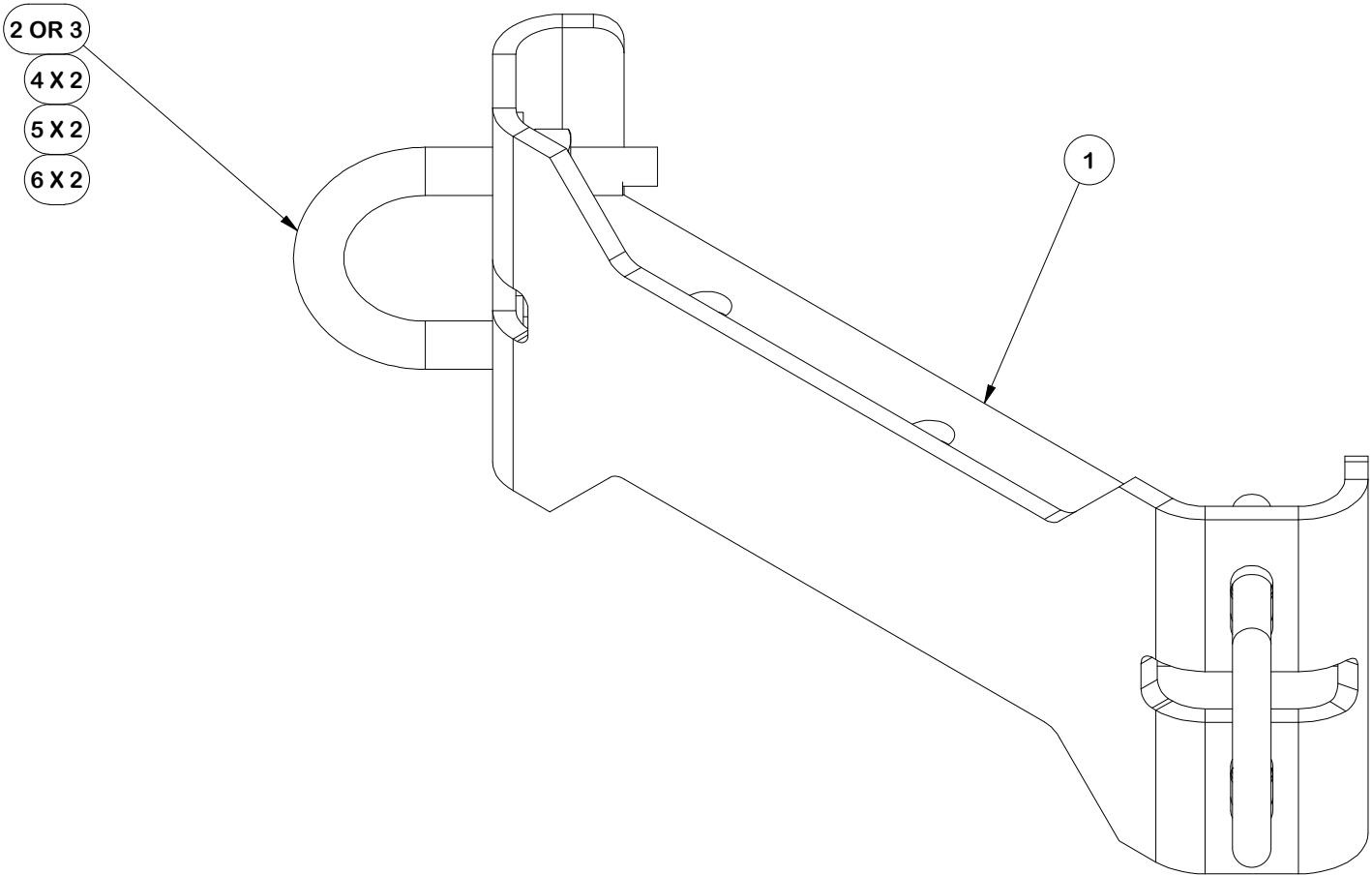


Engineering
Support Team:
sp1engineering@valmont.com

A valmont COMPANY

PART NO. F4P-HRK14	PAGE 2 OF 4
DWG. NO. F4P-HRK14	

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-F4PHRW	CORNER WELDMENT FOR 4-SIDED FORTRESS PLATFORM HADNRail KITS	17 3/8 in	19.32	19.32
2	2	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT	5 1/4 in	1.22	2.43
3	2	X-UB5258	5/8 X 2-5/8" X 4-1/2" X 2" U-BOLT	4 1/2 in	1.06	2.12
4	4	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.28
5	4	G58LW	5/8" HDG LOCKWASHER		0.03	0.10
6	4	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	0.52
					TOTAL WT. #	24.78

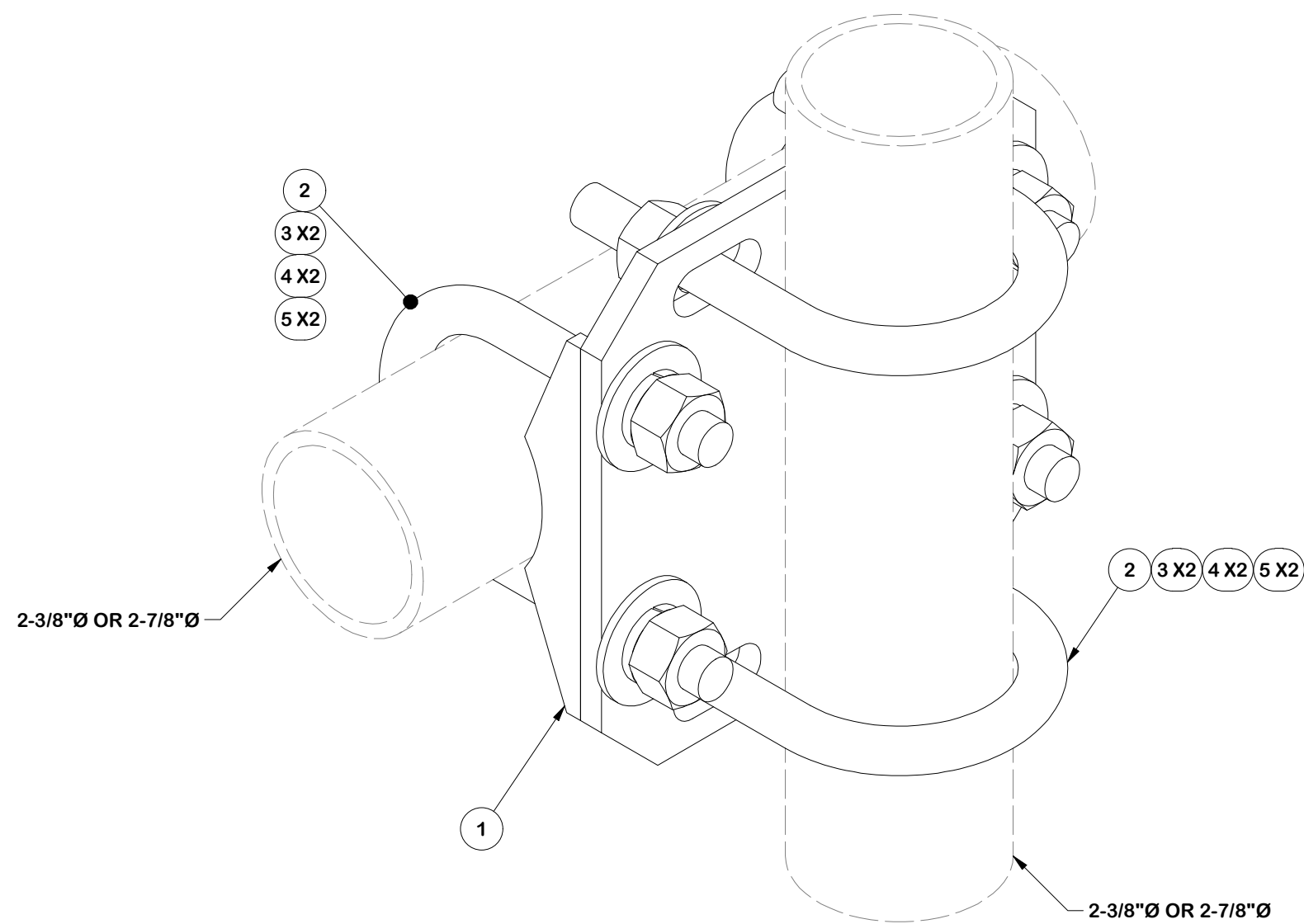


FINISH:
HOT DIP GALVANIZED.

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)			DESCRIPTION SUPPORT RAIL KIT FOR 14' 4-SIDED FORTRESS™ PLATFORM			SITE PRO 1 A valmont COMPANY Engineering Support Team: sp1engineering@valmont.com		
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS			CPD NO. SP1	DRAWN BY KS 1/27/2025	ENG. APPROVAL 7/2/2025	PART NO. F4HR		
	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.			CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 7/2/2025	DWG. NO. F4P-HRK14	

PAGE 3 OF 4

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-SCX3-FR	FORTRESS CROSSOVER PLATE		6.61	6.61
2	4	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT	5 1/4 in	1.22	4.87
2	4	X-UB5258	5/8 X 2-5/8" X 4-1/2" X 2" U-BOLT	4 1/2 in	1.06	4.24
3	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56
4	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21
5	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04
					TOTAL WT. #	17.53



FINISH:
HOT DIP GALVANIZED.

TOLERANCE NOTES

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DESCRIPTION

SUPPORT RAIL KIT FOR
14' 4-SIDED FORTRESS™ PLATFORM

CPD NO. SP1		DRAWN BY KS 1/27/2025	ENG. APPROVAL 7/2/2025
CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 7/2/2025



Engineering
Support Team:
1-888-753-7446

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX
Tampa, FL

PART NO. SCX3-FR-K	4 OF 4 PAGE
DWG. NO. F4P-HRK14	