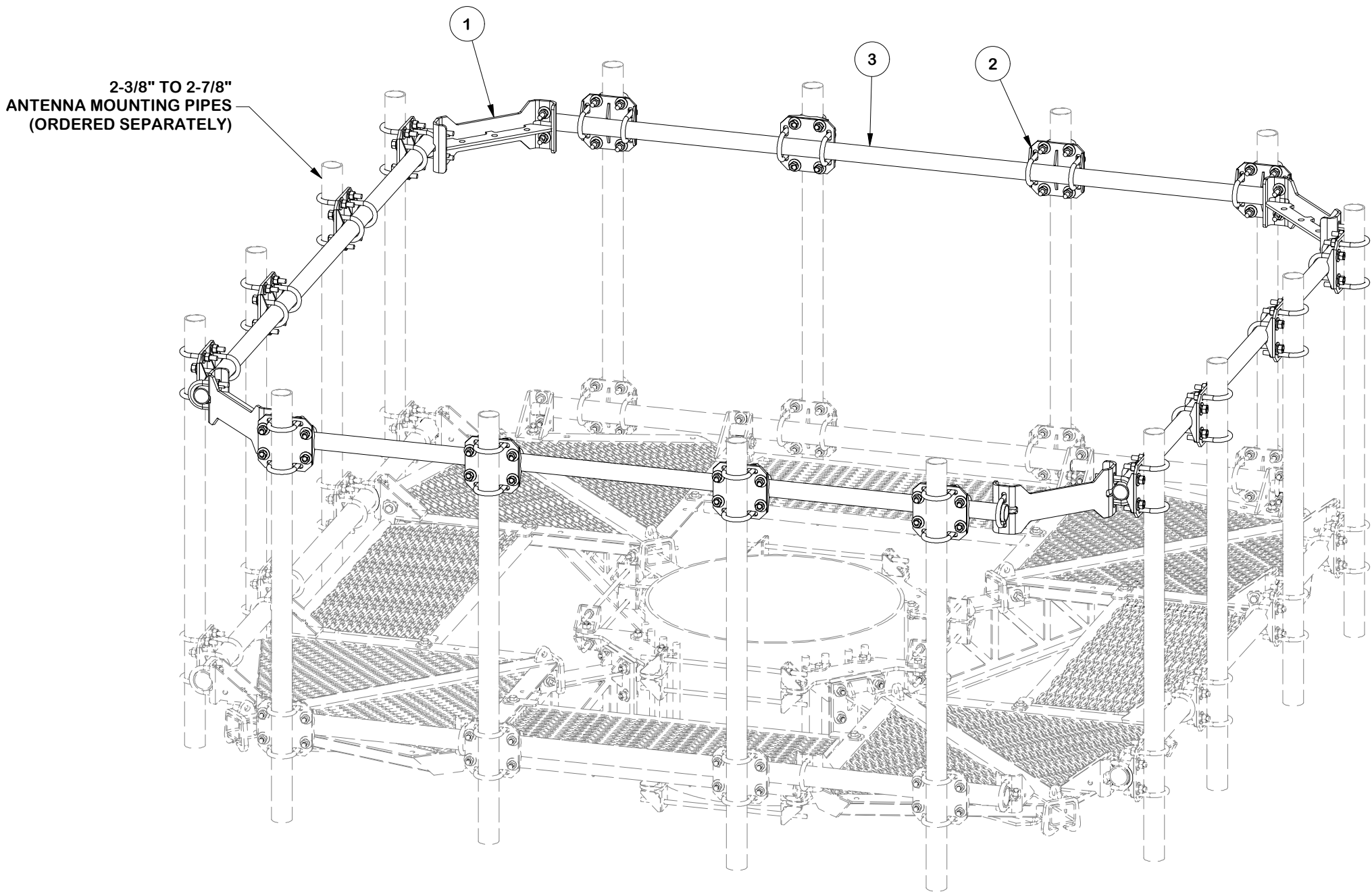
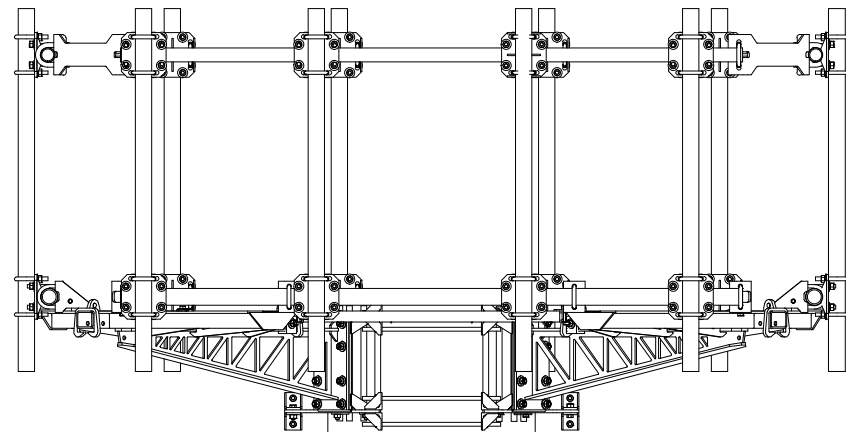
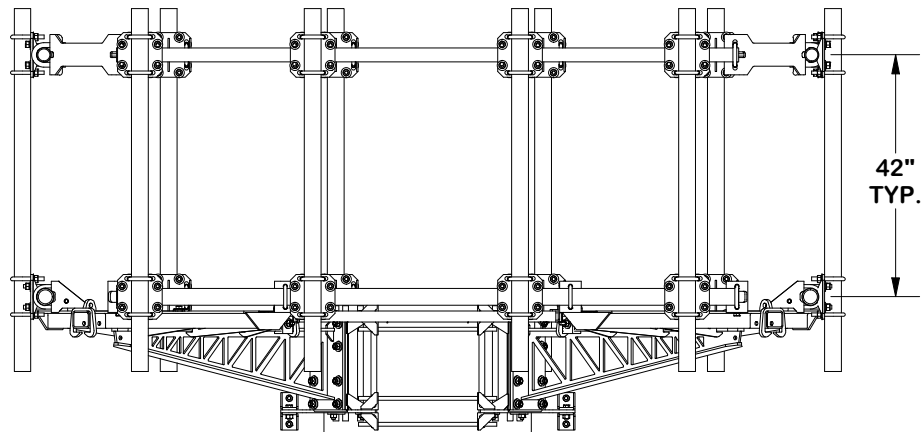
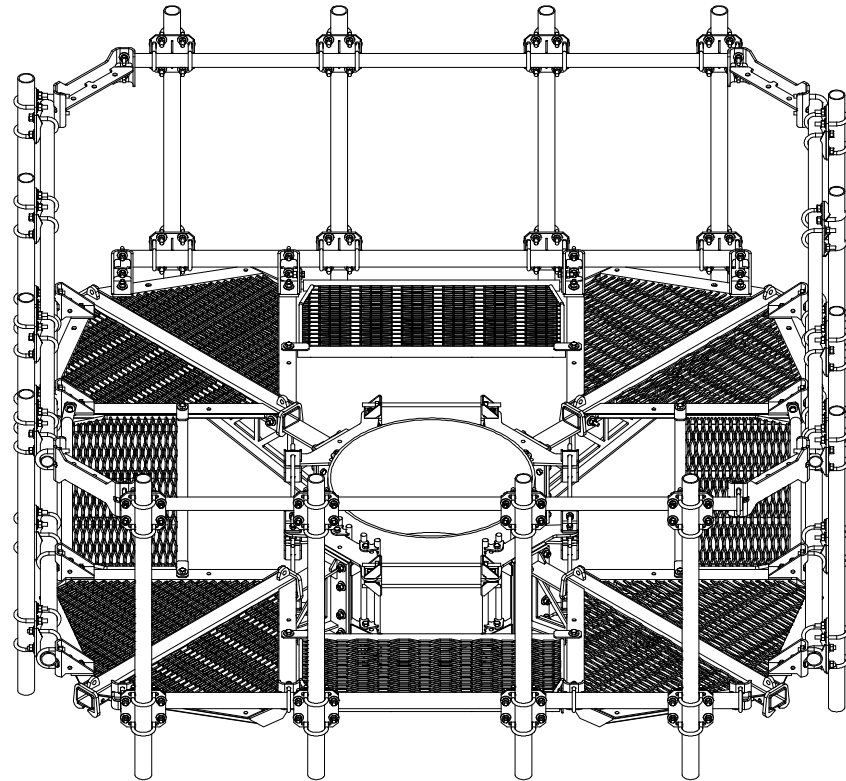
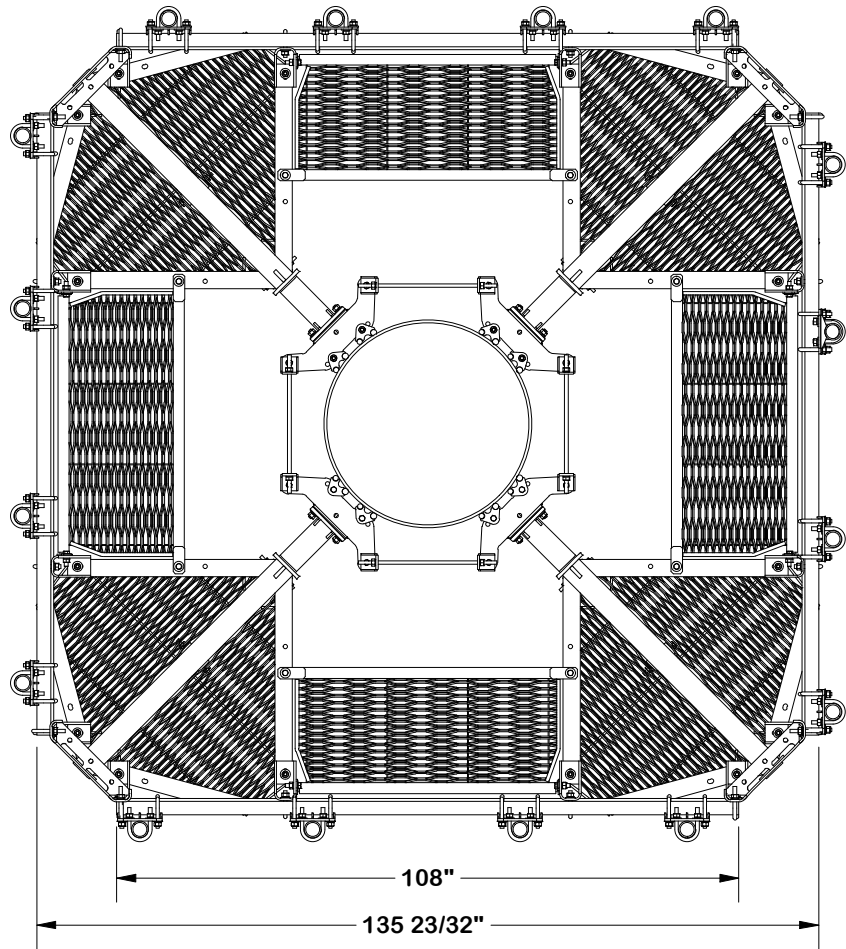


PARTS LIST								
ITEM	QTY	PART NO.	BOX NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.	
1	4	F4HR	P-F4HR	FOUR SIDED CORNER WELDMENT KIT		24.78	99.11	
2	16	SCX3-FR-K	P-SCX3-FR	2-3/8" / 2-7/8" TO 2-3/8" / 2-7/8" HD CROSSOVER KIT		17.53	280.53	
3	4	P2108		2-3/8" X 108" SCH 40 GALVANIZED PIPE (A53 Gr.B Fy=35 ksi min.)	108 in	34.93	139.72	
							TOTAL WT. #	519.37



REVISION HISTORY <table><tr><th>REV</th><th>DESCRIPTION OF REVISIONS</th><th>CPD</th><th>BY</th><th>DATE</th></tr><tr><td>A</td><td>MADE SUPER ASSEMBLY</td><td>SP1</td><td>ADB</td><td>6/27/2025</td></tr></table>					REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE	A	MADE SUPER ASSEMBLY	SP1	ADB	6/27/2025	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		DESCRIPTION HANDRAIL KIT FOR 8' 4-SIDED FORTRESS™ PLATFORM			SITE PRO 1 A valmont COMPANY Engineering Support Team: sp1engineering@valmont.com	
					REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE												
					A	MADE SUPER ASSEMBLY	SP1	ADB	6/27/2025												
PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS		CPD NO. SP1		DRAWN BY CEK 8/29/2017		ENG. APPROVAL 7/2/2025		PART NO. F4P-HRK8													
PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.		CLASS 87		SUB 01		DRAWING USAGE CUSTOMER		CHECKED BY CSL 7/2/2025													
DWG. NO. F4P-HRK8										PAGE 1 OF 4											



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
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DESCRIPTION

HANDRAIL KIT FOR
8' 4-SIDED FORTRESS™ PLATFORM

CPD NO.

SP1

DRAWN BY

CEK 8/29/2017

ENG. APPROVAL

7/2/2025

CLASS

87

SUB

01

DRAWING USAGE

CUSTOMER

CHECKED BY

CSL

7/2/2025

PART NO.

DWG. NO.

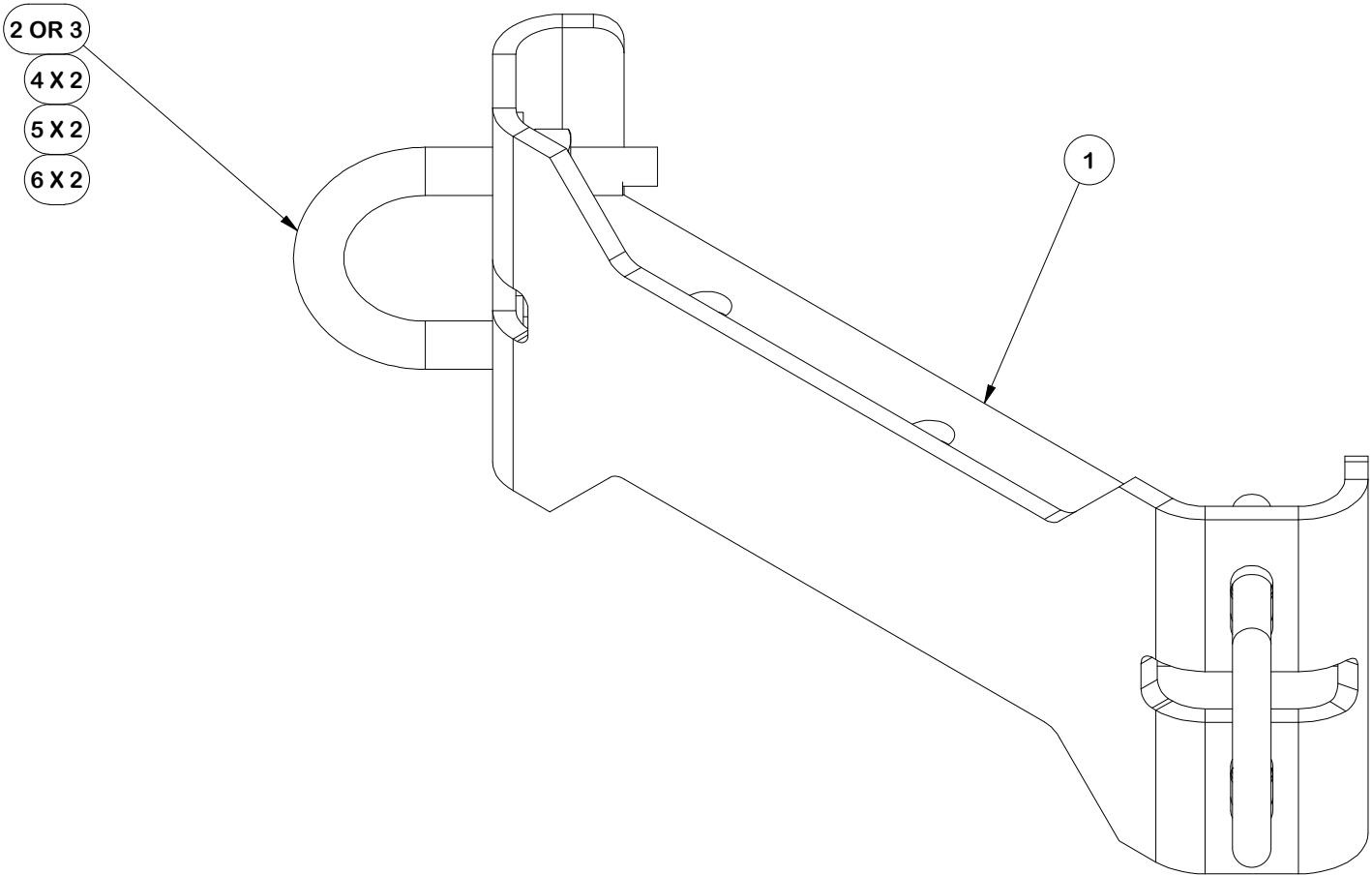


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Support Team:
sp1engineering@valmont.com

F4P-HRK8

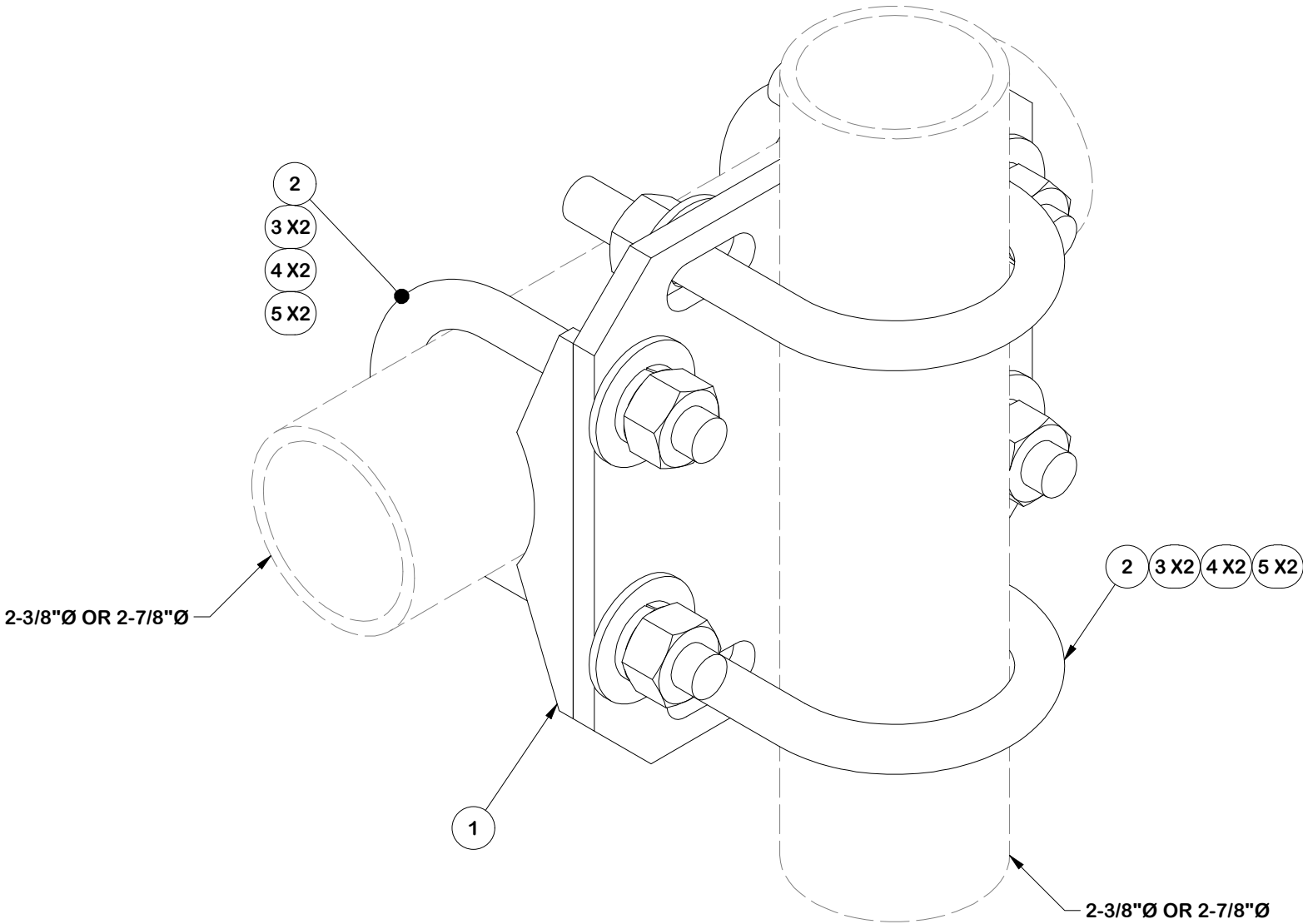
PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-F4PHRW	CORNER WELDMENT FOR 4-SIDED FORTRESS PLATFORM HADNRAIL KITS	17 3/8 in	19.32	19.32
2	2	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT	5 1/4 in	1.22	2.43
3	2	X-UB5258	5/8 X 2-5/8" X 4-1/2" X 2" U-BOLT	4 1/2 in	1.06	2.12
4	4	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.28
5	4	G58LW	5/8" HDG LOCKWASHER		0.03	0.10
6	4	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	0.52
					TOTAL WT. #	



FINISH:
HOT DIP GALVANIZED.

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)			DESCRIPTION HANDRAIL KIT FOR 8' 4-SIDED FORTRESS™ PLATFORM			SITE PRO 1 A valmont COMPANY Engineering Support Team: sp1engineering@valmont.com	
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS			CPD NO. SP1	DRAWN BY CEK 8/29/2017	ENG. APPROVAL 7/2/2025	PART NO.	
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				PAGE 3 OF 4				

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-SCX3-FR	FORTRESS CROSSOVER PLATE		6.61	6.61
2	4	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT	5 1/4 in	1.22	4.87
2	4	X-UB5258	5/8 X 2-5/8" X 4-1/2" X 2" U-BOLT	4 1/2 in	1.06	4.24
3	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56
4	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21
5	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04
					TOTAL WT. #	



FINISH:
HOT DIP GALVANIZED.

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)			DESCRIPTION HANDRAIL KIT FOR 8' 4-SIDED FORTRESS™ PLATFORM			SITE PRO 1 A valmont COMPANY Engineering Support Team: sp1engineering@valmont.com	
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS			CPD NO. SP1	DRAWN BY CEK 8/29/2017	ENG. APPROVAL 7/2/2025	PART NO.	
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				PAGE 4 OF 4				