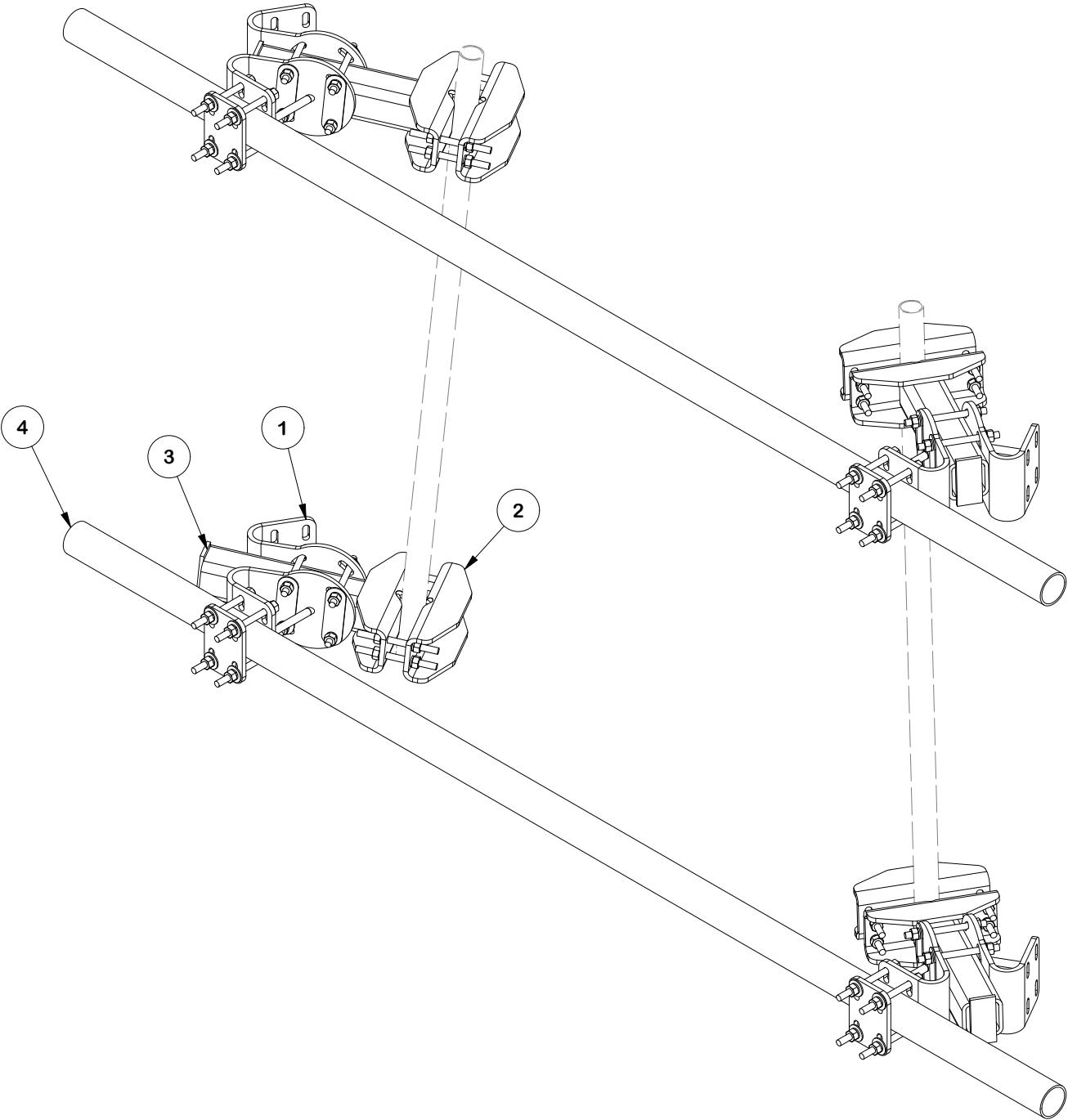
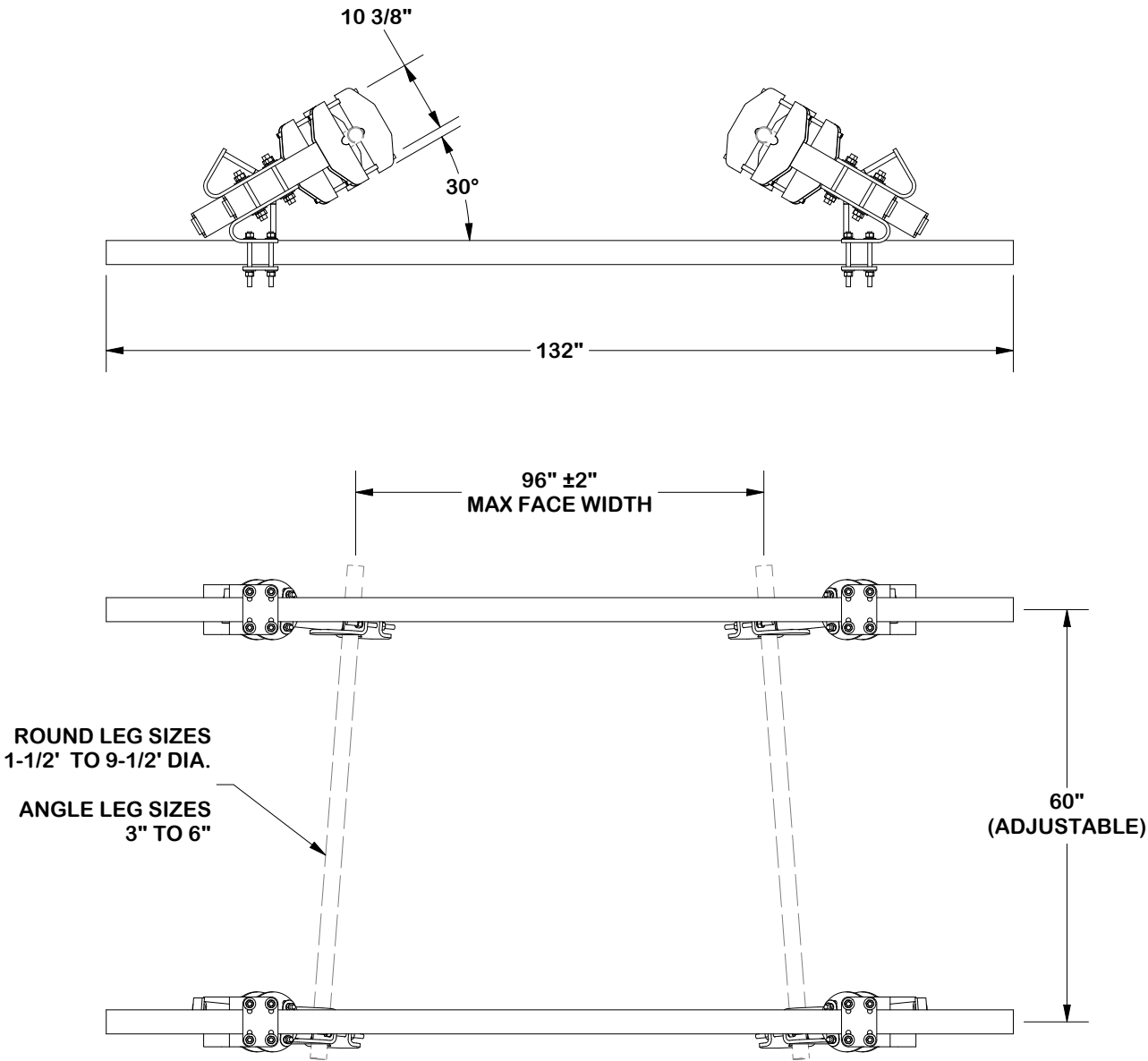


- NOTES:
- 1. THE MAXIMUM TAPER ADJUSTMENT IS 8° BASED UPON 60" SPACING OF ADJUSTABLE MOUNTING BRACKETS.
 - 2. MAX. FACE WIDTH 96" ±2".

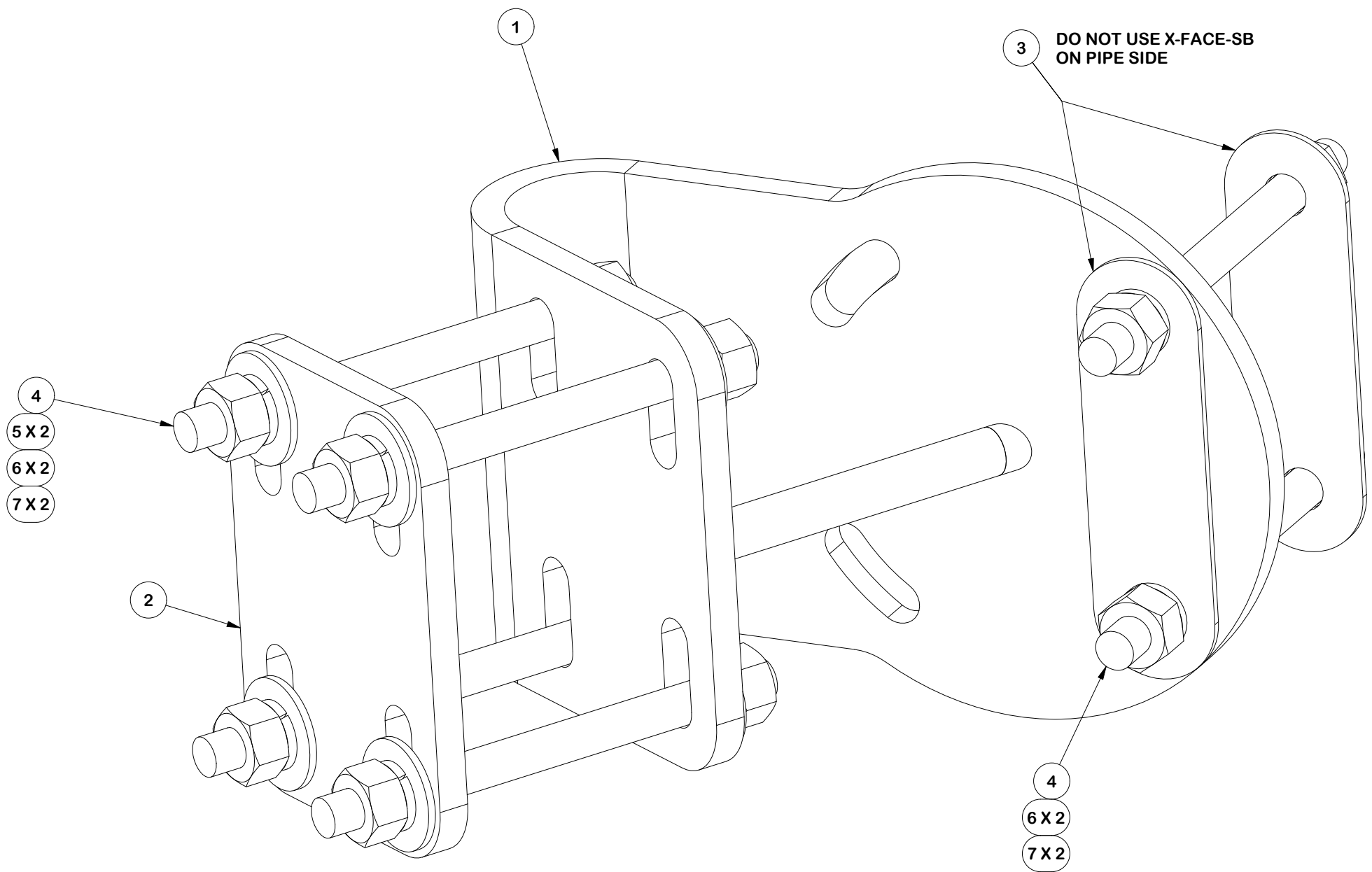
PARTS LIST							
ITEM	QTY	PART NO.	BOX NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	8	FACE-CCHALF	P-FACE-CCHALF	FACE ASSEMBLY CORNER CONNECTION (HALF)		33.15	265.20
2	4	FACE-LC	P-FACE-LC	FACE ASSEMBLY LEG CONNECTION		26.99	107.96
3	4	X-FACE-TW		TUBE WELDMENT		48.02	192.07
4	2	P3132		3" SCH. 40 PIPE (3.5" O.D. x 0.216" WALL) (A53 Gr.B Fy=35 ksi min.)	132 in	88.54	177.08
						TOTAL WT. #	742.31



FINISH:
HOT DIP GALVANIZED.

					TOLERANCE NOTES			DESCRIPTION			SITE PRO 1		Engineering Support Team: sp1engineering@valmont.com	
					TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$) DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030"$) ALL OTHER ASSEMBLY ($\pm 0.060"$)			SINGLE-SECTOR FACE MOUNT KIT W/ 3-1/2" OD X 132" PIPES			A valmont COMPANY			
B	REVISED DRAWING TO SINGLE ASSEMBLY	SP1	ADB	11/18/2025	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS			CPD NO.	DRAWN BY	ENG. APPROVAL	PART NO.			
A	ADDED VIEWS FOR CLARITY	SP1	ADB	9/16/2025				SP1	ADB 1/7/2026	12/30/2025	FACE-ASY1-3132			
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.			CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.		
REVISION HISTORY								87	02	CUSTOMER	JET 12/30/2025	FACE-ASY1-3132		
													1 OF 3	

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-FACE-TA	TAPER ADJUSTMENT WELDMENT		20.84	20.84
2	1	X-FACE-CP	CONNECTION PLATE	12 in	4.80	4.80
3	2	X-FACE-SB	SPACER BRACKET (WASHER)	6 3/4 in	0.45	0.90
4	6	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	4.18
5	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56
6	12	G58LW	5/8" HDG LOCKWASHER		0.03	0.31
7	12	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.56
					TOTAL WT. #	33.15

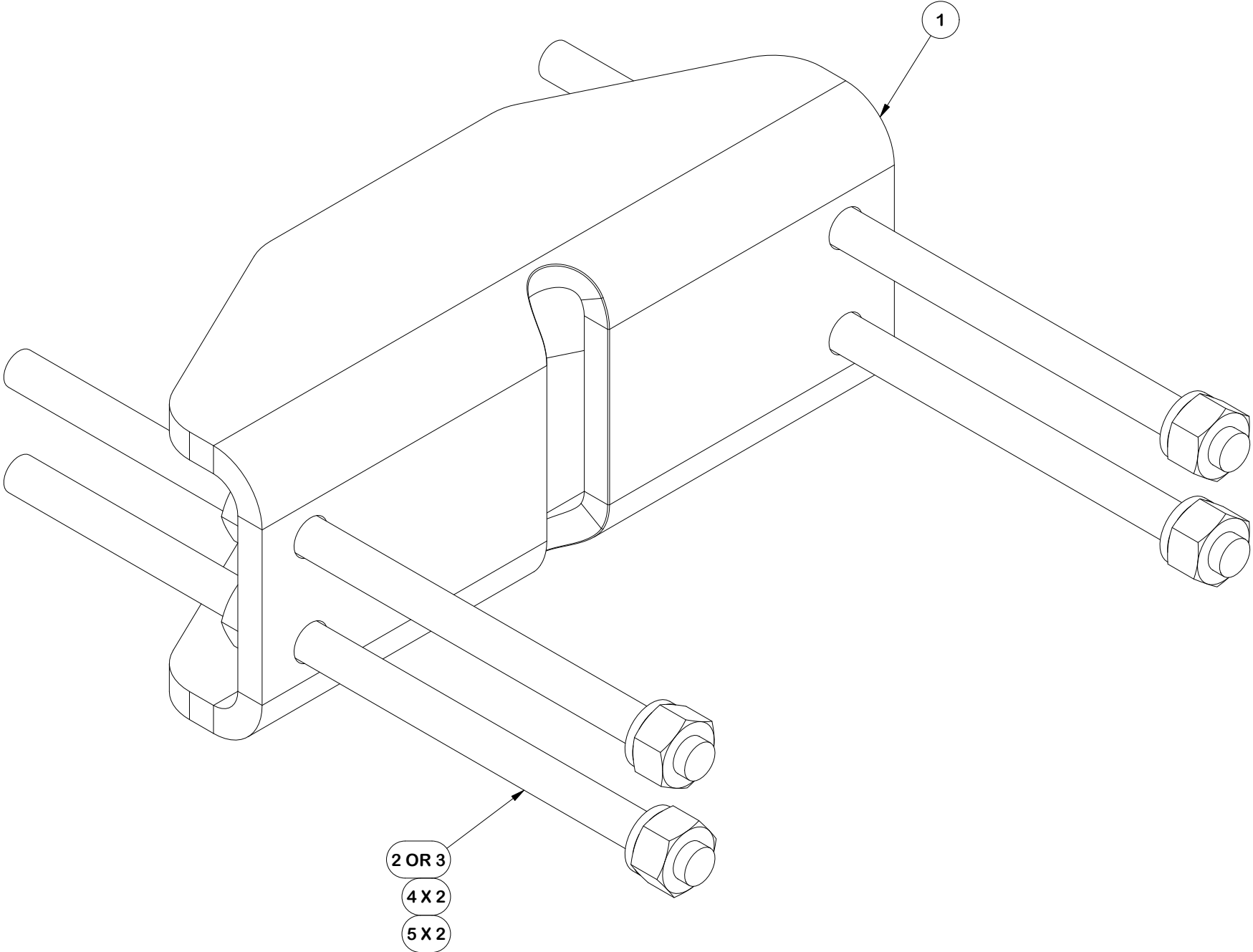


FINISH:
HOT DIP GALVANIZED.

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		DESCRIPTION SINGLE-SECTOR FACE MOUNT KIT W/ 3-1/2" OD X 132" PIPES		SITE PRO 1 A valmont  COMPANY Engineering Support Team: sp1engineering@valmont.com		
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS		CPD NO. SP1	DRAWN BY ADB 1/7/2026	ENG. APPROVAL 12/30/2025	PART NO. FACE-CCHALF	
	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.		CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY JET 12/30/2025	DWG. NO. FACE-ASY1-3132

PAGE 2 OF 3

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-FACE-BP	BENT PLATE FOR X-HDCAMTBW	13 in	18.08	18.08
2	4	G58R-14	5/8" x 14" THREADED ROD (HDG.)		1.22	4.88
3	4	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	2.79
4	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21
5	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04
					TOTAL WT. #	26.99



FINISH:
HOT DIP GALVANIZED.

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)			DESCRIPTION SINGLE-SECTOR FACE MOUNT KIT W/ 3-1/2" OD X 132" PIPES			SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont  COMPANY	
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS			CPD NO. SP1	DRAWN BY ADB 1/7/2026	ENG. APPROVAL 12/30/2025	PART NO. FACE-LC	
	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.			CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY JET 12/30/2025	DWG. NO. FACE-ASY1-3132
				PAGE 3 OF 3				