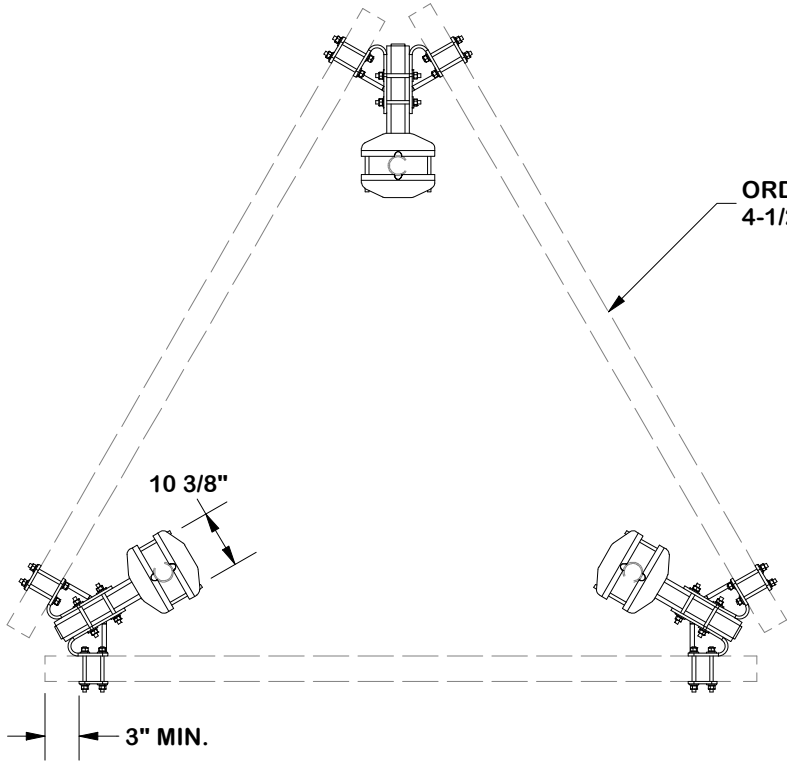
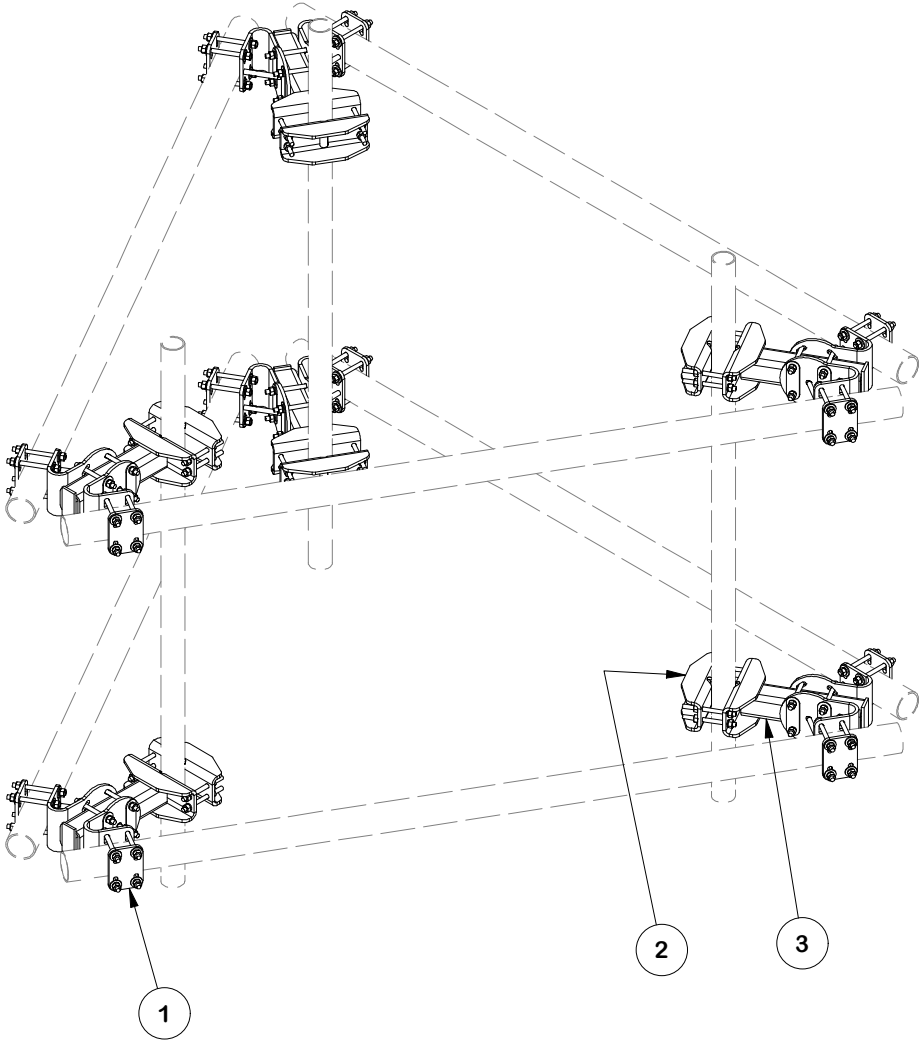
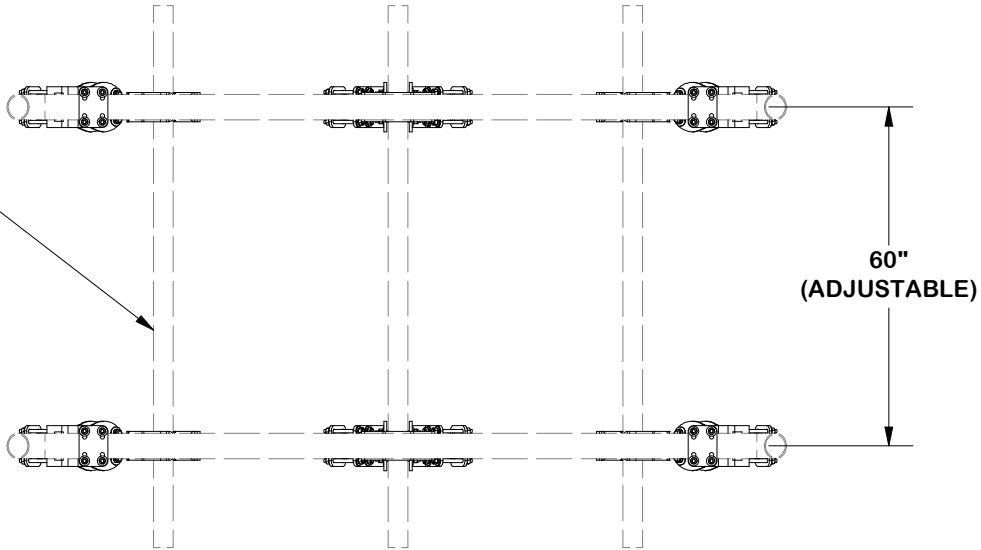


NOTES:
1. THE MAXIMUM TAPER ADJUSTMENT IS 8° BASED UPON
60" SPACING OF ADJUSTABLE MOUNTING BRACKETS.

PARTS LIST						
ITEM	QTY	PART NO.	BOX NO.	PART DESCRIPTION	UNIT WT.	NET WT.
1	12	FACE-CCHALF	P-FACE-CCHALF	FACE ASSEMBLY CORNER CONNECTION (HALF)	33.15	397.80
2	6	FACE-LC	P-FACE-LC	FACE ASSEMBLY LEG CONNECTION	26.99	161.94
3	6	X-FACE-TW		TUBE WELDMENT	48.02	288.11
TOTAL WT. #						847.85



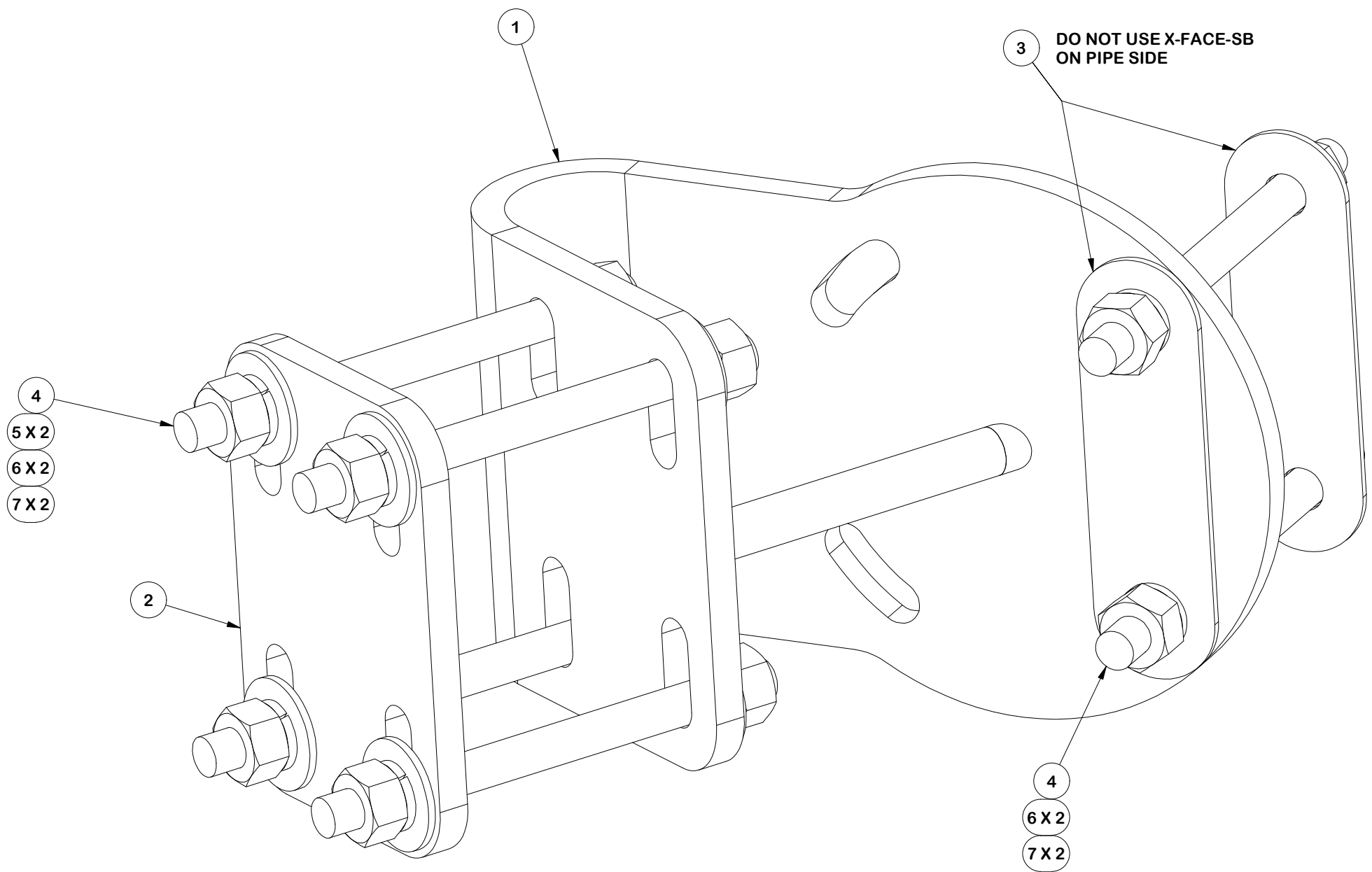
ROUND LEG SIZES
1-1/2' TO 9-1/2' DIA.
ANGLE LEG SIZES
3" TO 6"



FINISH:
HOT DIP GALVANIZED.

					TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)					DESCRIPTION THREE-SECTOR FACE MOUNT KIT (NO PIPE)					SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont  COMPANY					
					CPD NO.		DRAWN BY		ENG. APPROVAL		PART NO.									
A	MADE SUPER ASSEMBLY			SP1	ADB	2/16/2026		PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS			SP1		ADB 2/16/2026		2/17/2026		FACE-ASY3-NP			
REV	DESCRIPTION OF REVISIONS			CPD	BY	DATE		PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.					CLASS	SUB	DRAWING USAGE		CHECKED BY		DWG. NO.	
REVISION HISTORY							87						02	CUSTOMER		CSL 2/17/2026		FACE-ASY3-NP		
																		1 OF 3		PAGE

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-FACE-TA	TAPER ADJUSTMENT WELDMENT		20.84	20.84
2	1	X-FACE-CP	CONNECTION PLATE	12 in	4.80	4.80
3	2	X-FACE-SB	SPACER BRACKET (WASHER)	6 3/4 in	0.45	0.90
4	6	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	4.18
5	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56
6	12	G58LW	5/8" HDG LOCKWASHER		0.03	0.31
7	12	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.56
					TOTAL WT. #	33.15

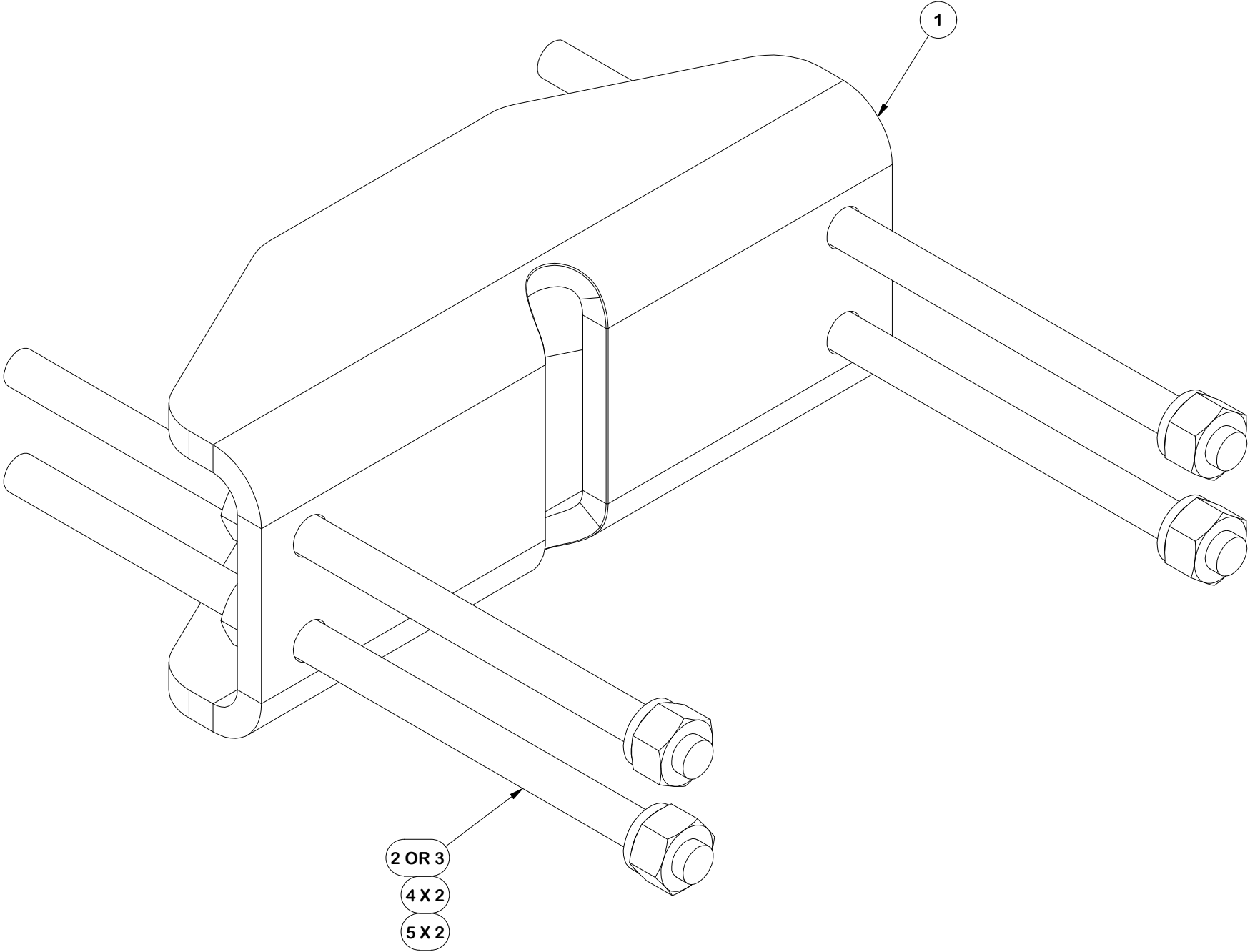


FINISH:
HOT DIP GALVANIZED.

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		DESCRIPTION THREE-SECTOR FACE MOUNT KIT (NO PIPE)			SITE PRO 1 A valmont COMPANY Engineering Support Team: sp1engineering@valmont.com	
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS		CPD NO. SP1	DRAWN BY ADB 2/16/2026	ENG. APPROVAL 2/17/2026	PART NO. FACE-CCHALF	
	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.		CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 2/17/2026	DWG. NO. FACE-ASY3-NP

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PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-FACE-BP	BENT PLATE FOR X-HDCAMTBW	13 in	18.08	18.08
2	4	G58R-14	5/8" x 14" THREADED ROD (HDG.)		1.22	4.88
3	4	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	2.79
4	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21
5	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04
					TOTAL WT. #	26.99



FINISH:
HOT DIP GALVANIZED.

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		DESCRIPTION THREE-SECTOR FACE MOUNT KIT (NO PIPE)		SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont  COMPANY	
	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS		CPD NO. SP1	DRAWN BY ADB 2/16/2026	ENG. APPROVAL 2/17/2026	PART NO. FACE-LC
	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.		CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 2/17/2026
					DWG. NO. FACE-ASY3-NP	

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