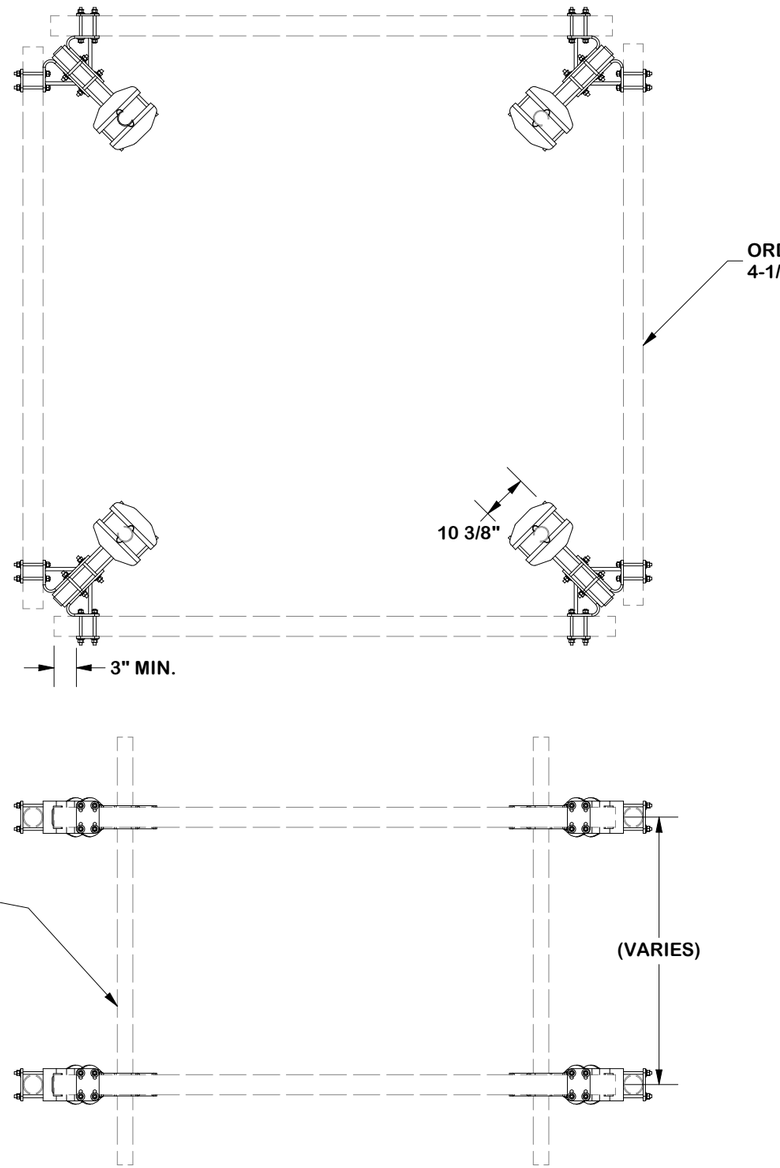
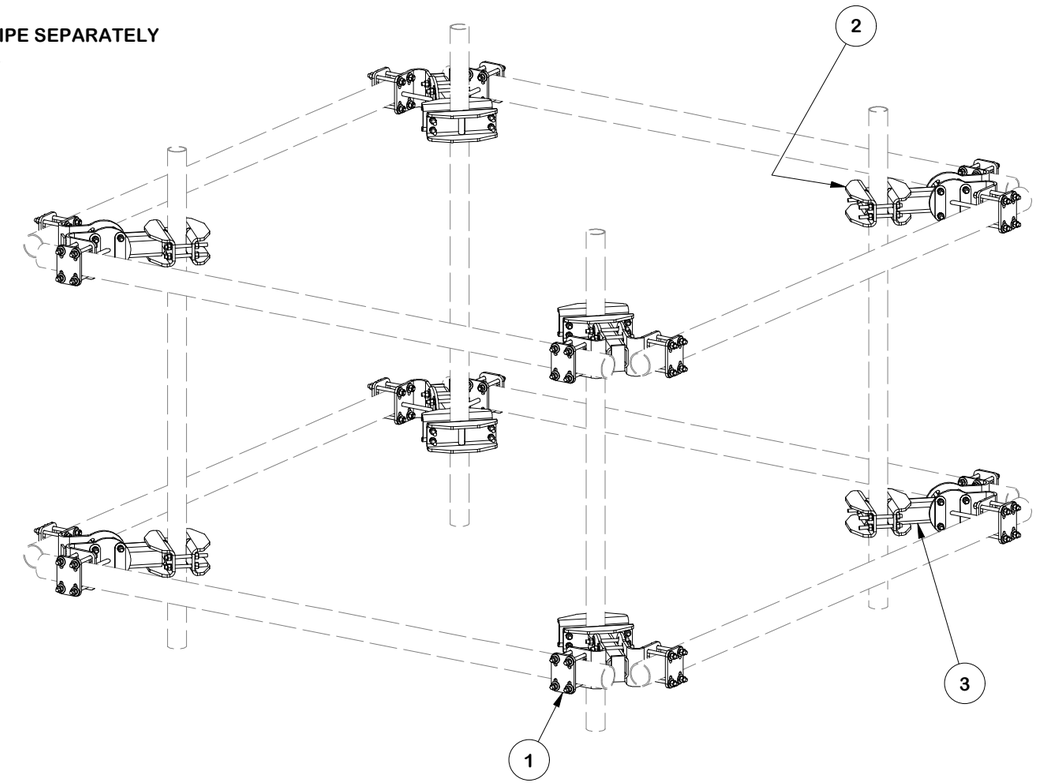
NOTES:

1. THE MAXIMUM TAPER ADJUSTMENT IS 8° BASED UPON 60" SPACING OF ADJUSTABLE MOUNTING BRACKETS.

PARTS LIST						
ITEM	QTY	PART NO.	BOX NO.	PART DESCRIPTION	UNIT WT.	NET WT.
1	16	FACE-CCHALF45	P-FACE-CCHALF45	FACE ASSEMBLY CORNER CONNECTION (HALF)	33.34	533.44
2	8	FACE-LC	P-FACE-LC	FACE ASSEMBLY LEG CONNECTION	26.99	215.91
3	8	X-FACE-TW		TUBE WELDMENT	48.02	384.15
					TOTAL WT. #	1133.50





FINISH:
HOT DIP GALVANIZED.

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES *(± 0.030")*
DRILLED AND GAS CUT HOLES *(± 0.030")* - NO CONING OF HOLES
LASER CUT EDGES AND HOLES *(± 0.010")* - NO CONING OF HOLES
BENDS AND ANGLES ARE ± 1/2 DEGREE
ALL OTHER MACHINING *(± 0.030")*
ALL OTHER ASSEMBLY *(± 0.060")*

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	MADE SUPER ASSEMBLY	SP1	ADB	2/16/2026

REVISION HISTORY

DESCRIPTION
FOUR-SECTOR FACE MOUNT KIT
(NO PIPE)

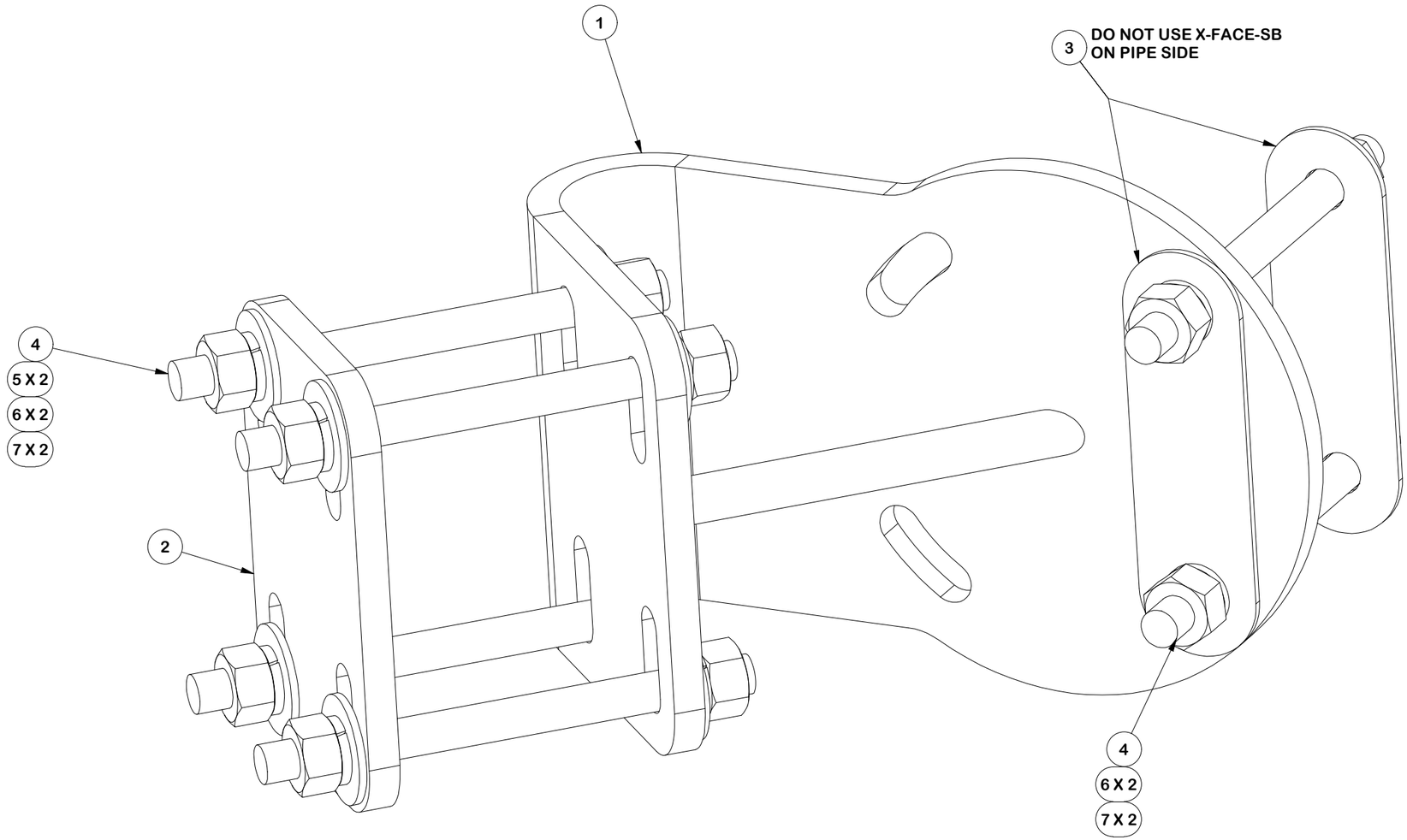
SITE PRO 1 — A valmont COMPANY

Engineering
Support Team:
sp1engineering@valmont.com

CPD NO.	DRAWN BY	ENG. APPROVAL	PART NO.
SP1	ADB 2/16/2026	2/18/2026	FACE-ASY4-NP

CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.
87	02	CUSTOMER	CSL 2/18/2026	FACE-ASY4-NP

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-FACE-TA45	TAPER ADJUSTMENT WELDMENT		21.03	21.03
2	1	X-FACE-CP	CONNECTION PLATE	12 in	4.80	4.80
3	2	X-FACE-SB	SPACER BRACKET (WASHER)	6 3/4 in	0.45	0.90
4	6	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	4.18
5	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56
6	12	G58LW	5/8" HDG LOCKWASHER		0.03	0.31
7	12	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.56
					TOTAL WT. #	33.34



FINISH:
HOT DIP GALVANIZED.

TOLERANCE NOTES

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LASER CUT EDGES AND HOLES *(± 0.010")* - NO CONING OF HOLES
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ALL OTHER MACHINING *(± 0.030")*
ALL OTHER ASSEMBLY *(± 0.060")*

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
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DESCRIPTION
FOUR-SECTOR FACE MOUNT KIT
(NO PIPE)

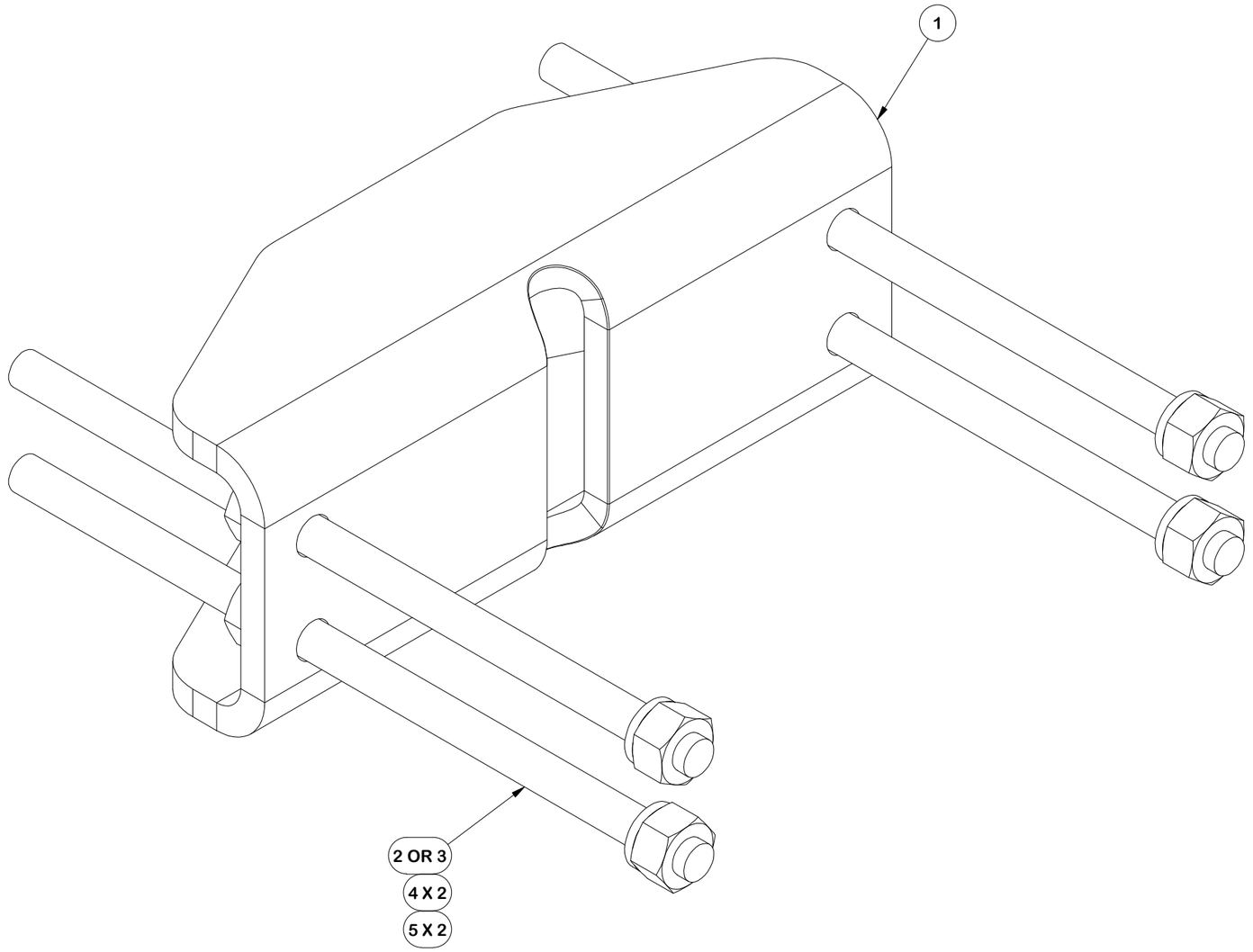
SITE PRO 1 — A valmont COMPANY

Engineering
Support Team:
sp1engineering@valmont.com

CPD NO.	DRAWN BY	ENG. APPROVAL	PART NO.
SP1	ADB 2/16/2026	2/18/2026	FACE-CCHALF45

CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.
87	02	CUSTOMER	CSL 2/18/2026	FACE-ASY4-NP

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-FACE-BP	BENT PLATE FOR X-HDCAMTBW	13 in	18.08	18.08
2	4	G58R-14	5/8" x 14" THREADED ROD (HDG.)		1.22	4.88
3	4	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	2.79
4	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21
5	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04
					TOTAL WT. #	26.99



FINISH:
HOT DIP GALVANIZED.

TOLERANCE NOTES

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ALL OTHER MACHINING *(± 0.030")*
ALL OTHER ASSEMBLY *(± 0.060")*

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
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DESCRIPTION
FOUR-SECTOR FACE MOUNT KIT
(NO PIPE)

SITE PRO 1
A valmont COMPANY
Engineering
Support Team:
sp1engineering@valmont.com

CPD NO.	DRAWN BY	ENG. APPROVAL	PART NO.
SP1	ADB 2/16/2026	2/18/2026	FACE-LC

CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.
87	02	CUSTOMER	CSL 2/18/2026	FACE-ASY4-NP