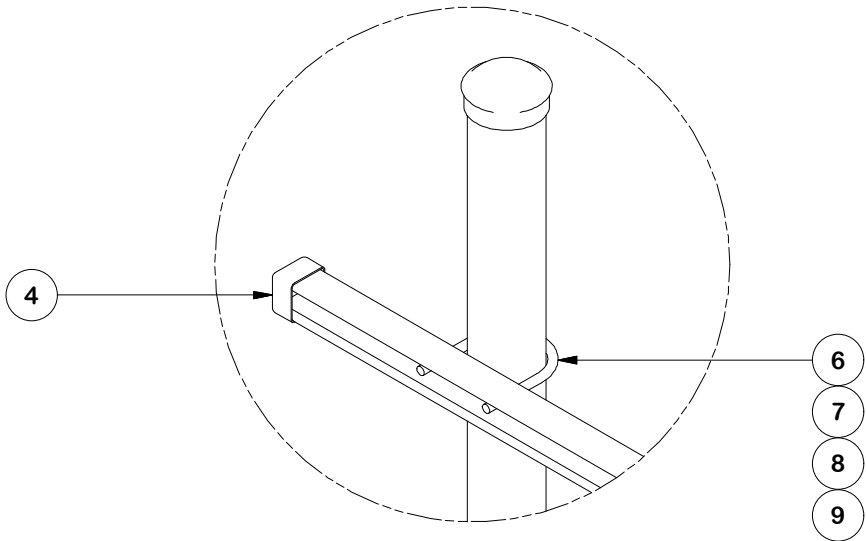
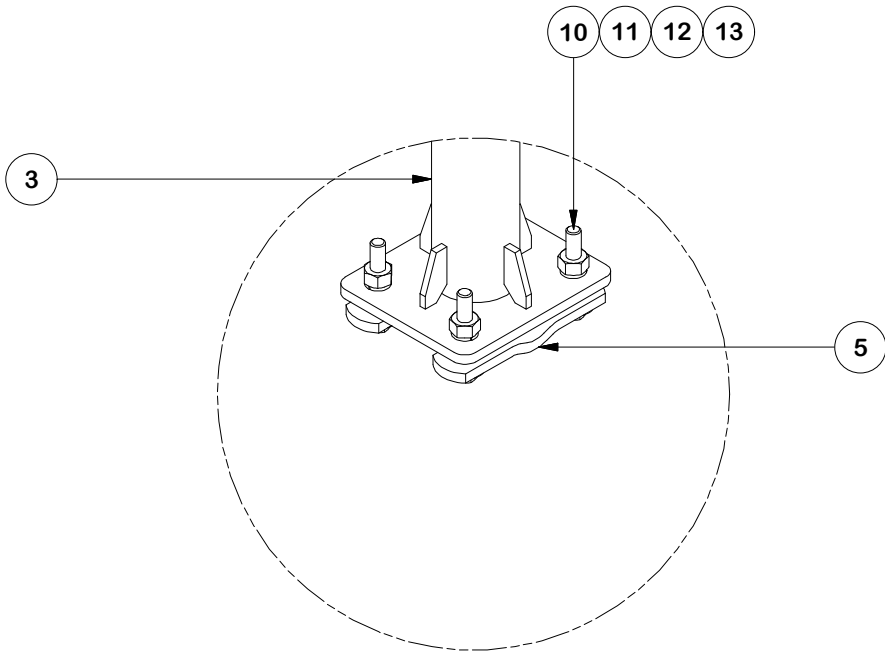


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	5	UNT5	UNISTRUT	60 in	10.19	50.95
2	2	PC278	2-7/8" FENCE POST CAP		0.46	0.92
3	2	X-SAMAST-6	6' STANDOFF ARM MAST WELDMENT		23.19	46.38
4	10	UNICAP	UNISTRUT END CAP		0.03	0.32
5	4	X-115765	5" V-CLAMP	7 1/16 in	1.03	4.10
6	10	X-UB3300	3/8" X 3" X 4-1/4" X 2" U-BOLT (HDG.)		0.73	7.32
7	20	G38FW	3/8" HDG USS FLATWASHER		0.01	0.23
8	20	G38LW	3/8" HDG LOCKWASHER		0.01	0.13
9	20	G38NUT	3/8" HDG HEAVY 2H HEX NUT		0.03	0.68
10	8	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	6 1/2 in	0.41	3.28
10	8	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	1.74
11	8	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.27
12	8	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.11
13	8	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	0.57
					TOTAL WT. #	117.00



DETAIL A



DETAIL B

FINISH:  
HOT DIP GALVANIZED.

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
BENDS AND ANGLES ARE  $\pm 1/2$  DEGREE  
ALL OTHER MACHINING ( $\pm 0.030"$ )  
ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION  
**H-FRAME**  
**5 LEVELS OF 5' UNISTRUT ON 6' POSTS**

CPD NO.		DRAWN BY <b>CMFL 12/2/2020</b>		ENG. APPROVAL	
CLASS <b>87</b>	SUB <b>02</b>	DRAWING USAGE <b>CUSTOMER</b>		CHECKED BY	



Locations:  
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Dallas, TX  
Tampa, FL

Engineering  
Support Team:  
1-888-753-7446

PART NO. <b>HF-556</b>	PAGE 1 OF 2
DWG. NO. <b>HF-556</b>	