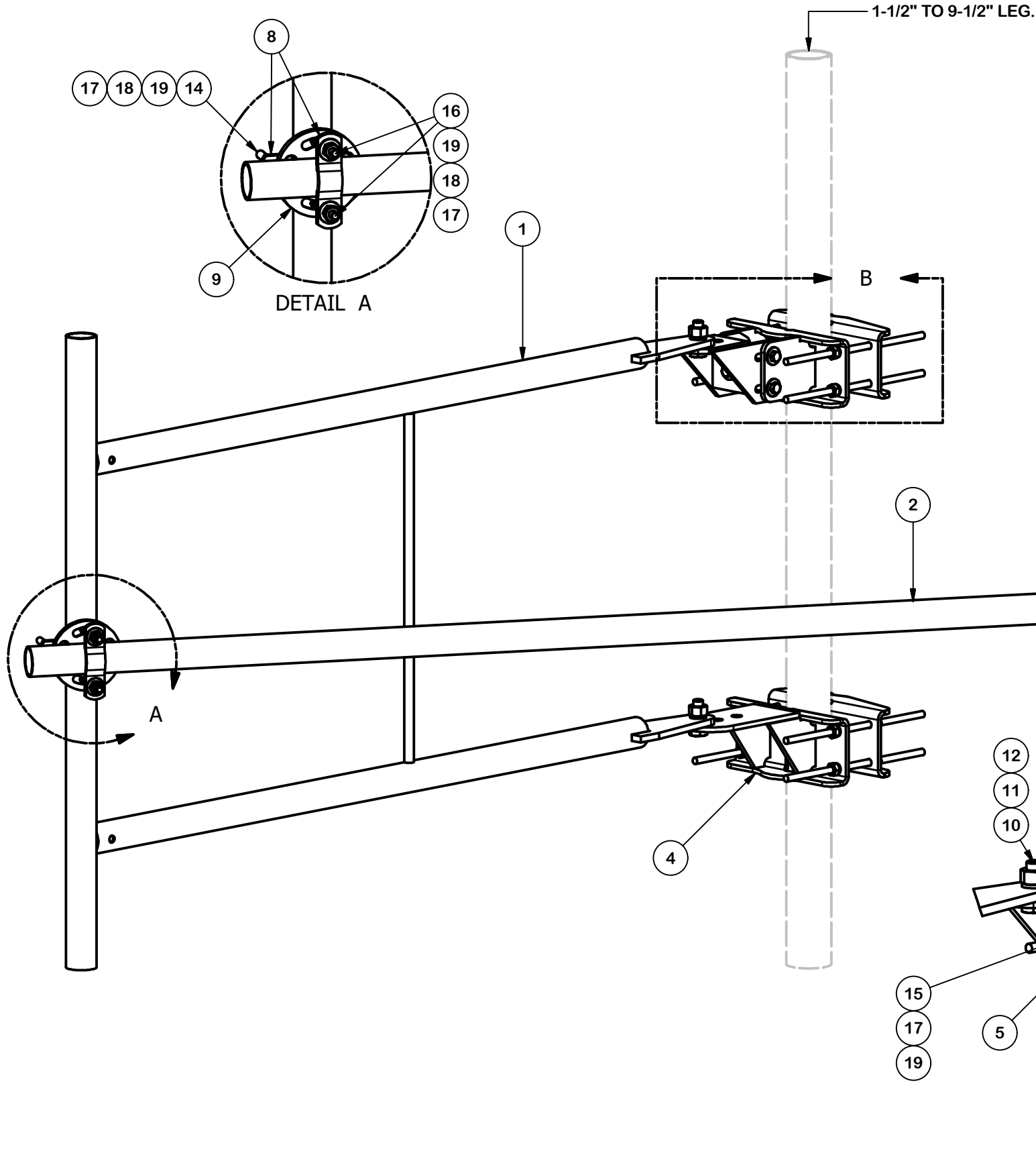
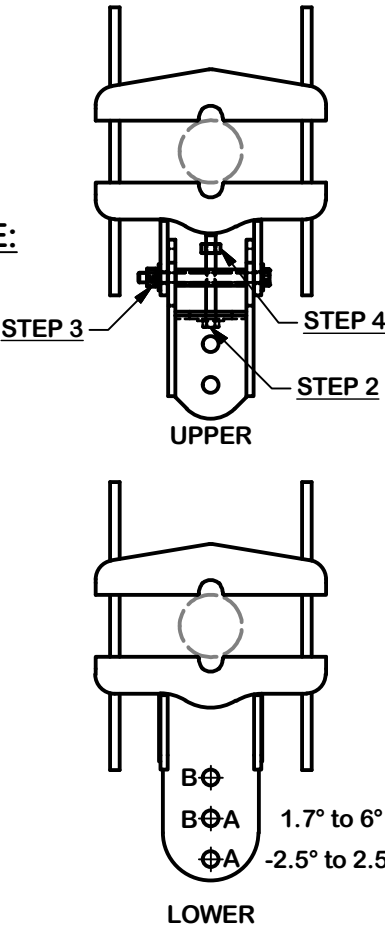




| PARTS LIST |     |           |                                            |          |             |         |
|------------|-----|-----------|--------------------------------------------|----------|-------------|---------|
| ITEM       | QTY | PART NO.  | PART DESCRIPTION                           | LENGTH   | UNIT WT.    | NET WT. |
| 1          | 1   | X-195646  | 6' STANDOFF PIVOT ARM                      |          | 67.36       | 67.36   |
| 2          | 1   | P2126     | 2-3/8" X 126" (2" SCH. 40) GALVANIZED PIPE | 126 in   | 40.75       | 40.75   |
| 3          | 1   | X-SDTFLB  | DIAGONAL SLOT WELDMENT FOR BCAM SD         |          | 15.08       | 15.08   |
| 4          | 1   | X-SDMHTP  | MULTI-HOLE TAPER PLATE WELDMENT            |          | 16.63       | 16.63   |
| 5          | 1   | X-SDCAMSS | STRAIGHT SLOT WELDMENT FOR BCAM            |          | 8.48        | 8.48    |
| 6          | 2   | X-LCBP2   | BENT BACKING PLATE                         | 12 in    | 8.86        | 17.73   |
| 7          | 1   | X-SDCAMSP | POSITIONING PLATE WELDMENT FOR BCAM        |          | 1.43        | 1.43    |
| 8          | 4   | X-100064  | CLAMP (4" V-CLAMP) GALVANIZED              |          | 0.92        | 3.69    |
| 9          | 2   | X-127594  | FLAT DISK CLAMP PLATE 4" CENTERS (GALV.)   |          | 2.51        | 5.01    |
| 10         | 2   | A34214    | 3/4"-10 X 2-1/4" A325 BOLT                 | 2 1/4 in | 0.47        | 0.95    |
| 11         | 2   | G34LW     | 3/4" HDG LOCKWASHER                        |          | 0.04        | 0.09    |
| 12         | 2   | G34NUT    | 3/4" HDG HEAVY 2H HEX NUT                  |          | 0.21        | 0.42    |
| 13         | 8   | G12R-15   | 1/2" x 15" THREADED ROD (HDG.)             |          | 0.84        | 6.69    |
| 14         | 6   | G12065    | 1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD | 5 1/2 in | 0.41        | 2.46    |
| 15         | 1   | G12045    | 1/2" x 4.5" HDG HEX BOLT GR5 FULL THREAD   | 4 1/2 in | 0.30        | 0.30    |
| 16         | 4   | G1204     | 1/2" x 4" HDG HEX BOLT GR5 FULL THREAD     | 4 in     | 0.27        | 1.08    |
| 17         | 13  | G12FW     | 1/2" HDG USS FLATWASHER                    | 3/32 in  | 0.03        | 0.44    |
| 18         | 26  | G12LW     | 1/2" HDG LOCKWASHER                        | 1/8 in   | 0.01        | 0.36    |
| 19         | 27  | G12NUT    | 1/2" HDG HEAVY 2H HEX NUT                  |          | 0.07        | 1.93    |
|            |     |           |                                            |          | TOTAL WT. # | 182.62  |

ANGLE CALIBRATING PROCEDURE:

- MEASURE TOWER TAPER AND PICK LOWER BRACKET HOLE:
  - HOLE A = -2.5° TO 2.5°
  - HOLE B = 1.7° TO 6°
- USE CALIBRATING BOLT TO ADJUST FRAME TO DESIRED TAPER
- TORQUE LOCKING BOLTS TO 75 ft.-lbs.
- ADVANCE LOCKING NUT TO POSITIONING PLATE, THEN TIGHTEN.

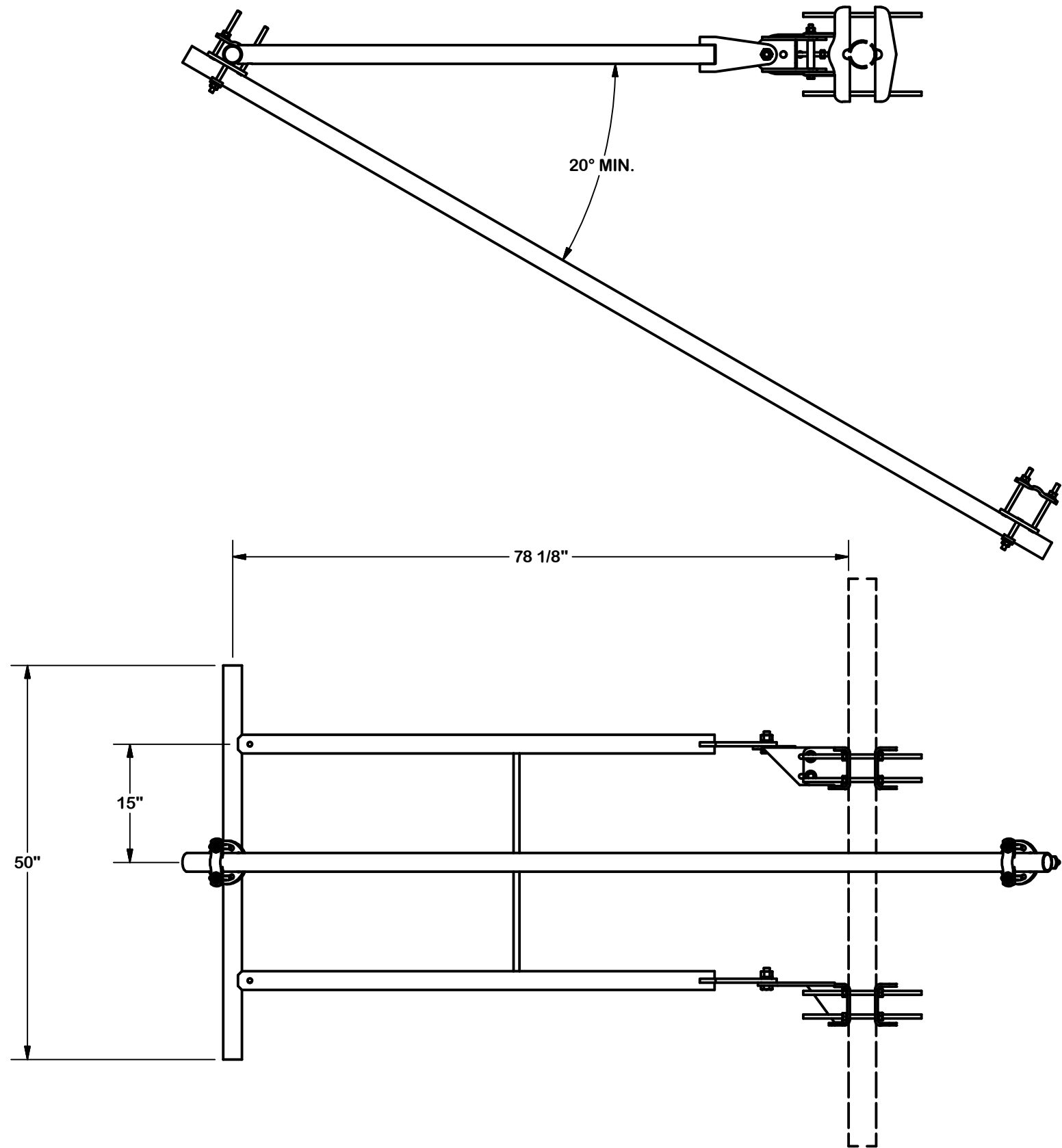


|                  |                                |      |     |            |
|------------------|--------------------------------|------|-----|------------|
| C                | UPDATE LEG CONNECTION          |      | CSL | 2/26/2020  |
| B                | CHNAGED SIDEARM LEG CONNECTION |      | CEK | 6/8/2017   |
| A                | P1126 CHANGED TO P2126         | 4749 | CEK | 11/13/2015 |
| REV              | DESCRIPTION OF REVISIONS       | CPD  | BY  | DATE       |
| REVISION HISTORY |                                |      |     |            |

| TOLERANCE NOTES                                                                                                                                                                                                                                                                                                             |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:<br>SAWED, SHEARED AND GAS CUT EDGES (± 0.030")<br>DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES<br>LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES<br>BENDS ARE ± 1/2 DEGREE<br>ALL OTHER MACHINING (± 0.030")<br>ALL OTHER ASSEMBLY (± 0.060") |  |
| PROPRIETARY NOTE:<br>THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.                                                                             |  |

| DESCRIPTION        |              |               |          |
|--------------------|--------------|---------------|----------|
| 6' SIDE ARM (PSA6) |              |               |          |
| CPD NO.            | DRAWN BY     | ENG. APPROVAL |          |
| 4749               | CEK 9/1/2010 | 2/27/2020     |          |
| CLASS              | SUB          | CHECKED BY    | DWG. NO. |
|                    |              | BMC 2/27/2020 | PSA6     |

|                                             |  |                                                                                                         |
|---------------------------------------------|--|---------------------------------------------------------------------------------------------------------|
| <b>SITE PRO 1</b><br>A valmont COMPANY      |  | Locations:<br>New York, NY<br>Atlanta, GA<br>Los Angeles, CA<br>Plymouth, IN<br>Salem, OR<br>Dallas, TX |
| Engineering Support Team:<br>1-888-753-7446 |  |                                                                                                         |
| PART NO.                                    |  | PSA6                                                                                                    |
| DWG. NO.                                    |  | PSA6                                                                                                    |



| REV              | DESCRIPTION OF REVISIONS       | CPD  | BY  | DATE       |
|------------------|--------------------------------|------|-----|------------|
| C                | UPDATE LEG CONNECTION          |      | CSL | 2/26/2020  |
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| REVISION HISTORY |                                |      |     |            |

| TOLERANCE NOTES                                                                                                                                                                                                                                                                                                             |  |  |  |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|
| TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:<br>SAWED, SHEARED AND GAS CUT EDGES (± 0.030")<br>DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES<br>LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES<br>BENDS ARE ± 1/2 DEGREE<br>ALL OTHER MACHINING (± 0.030")<br>ALL OTHER ASSEMBLY (± 0.060") |  |  |  |  |
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| DESCRIPTION        |              |               |               |
|--------------------|--------------|---------------|---------------|
| 6' SIDE ARM (PSA6) |              |               |               |
| CPD NO.            | DRAWN BY     | ENG. APPROVAL |               |
| 4749               | CEK 9/1/2010 | 2/27/2020     |               |
| CLASS              | SUB          | DRAWING USAGE | CHECKED BY    |
|                    |              | CUSTOMER      | BMC 2/27/2020 |

|                                                              |  |                                                                                                         |        |
|--------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------|--------|
| <div><div>SITE PRO 1</div><div>A valmont COMPANY</div></div> |  | Locations:<br>New York, NY<br>Atlanta, GA<br>Los Angeles, CA<br>Plymouth, IN<br>Salem, OR<br>Dallas, TX |        |
| Engineering<br>Support Team:<br>1-888-753-7446               |  | PART NO.                                                                                                | PSA6   |
|                                                              |  | DWG. NO.                                                                                                | PSA6   |
|                                                              |  |                                                                                                         | 2 OF 2 |