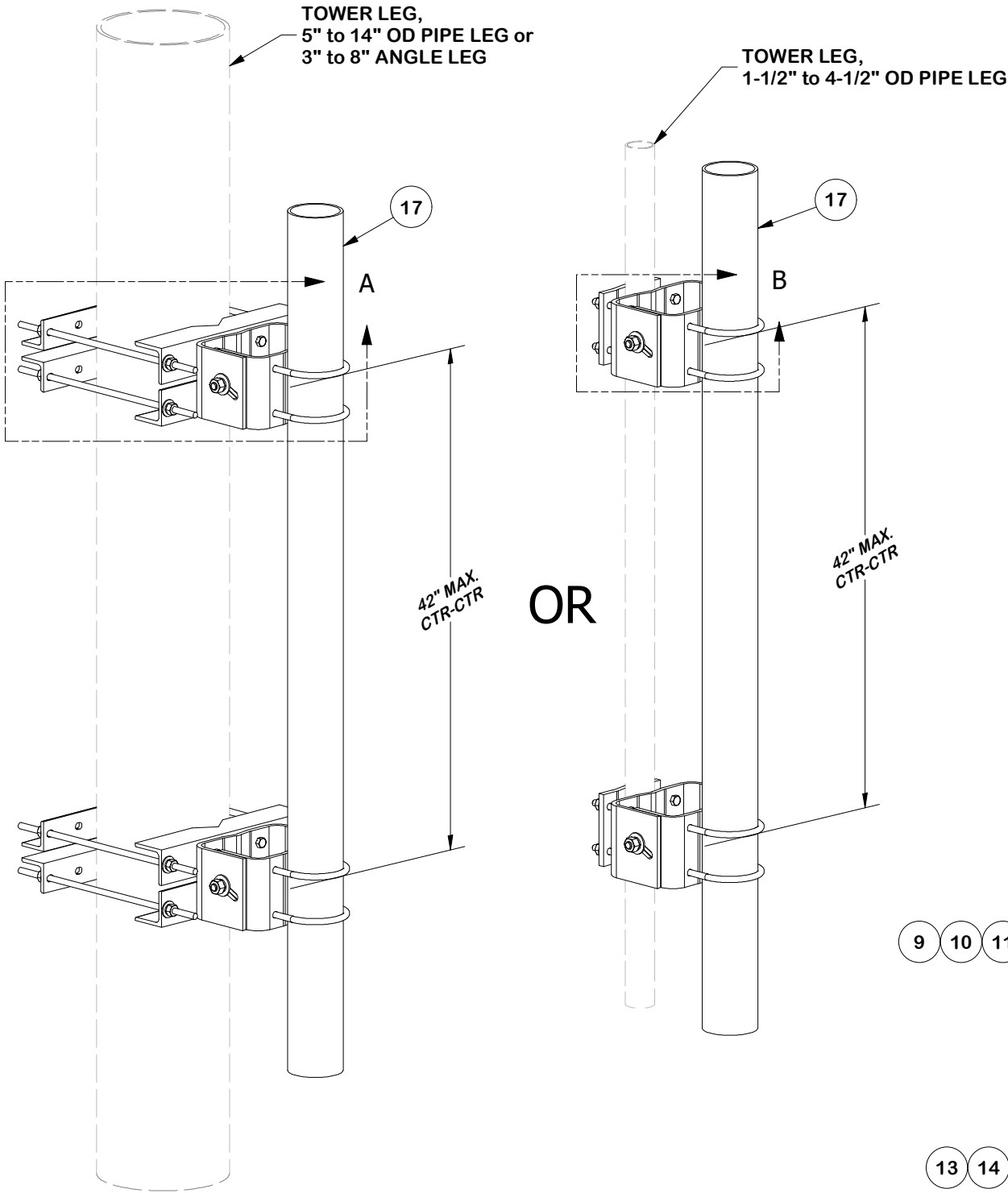
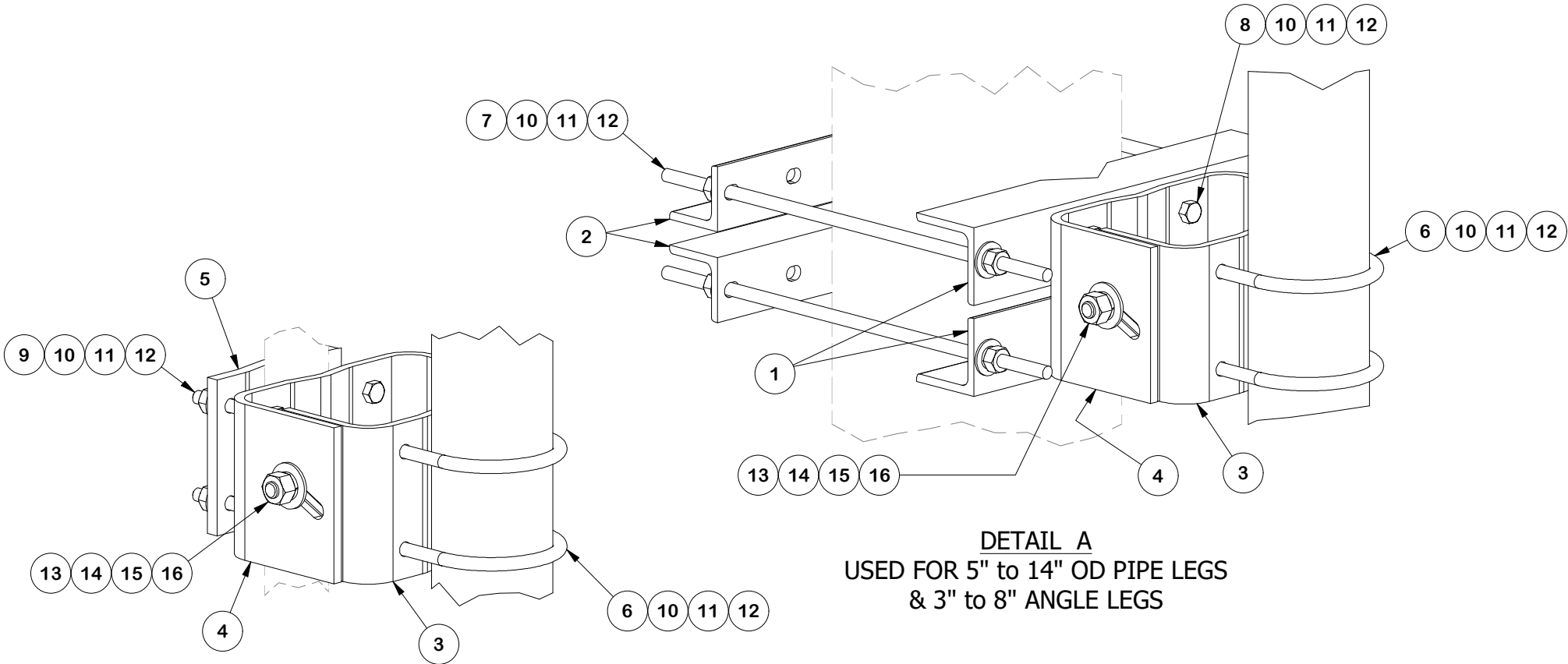




PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-158320	ANGLE CLAMP	16 1/2 in	8.51	34.03
2	4	X-126501	BRACKET ANGLE LEG MOUNTING	16 1/2 in	7.13	28.51
3	2	X-154463	UNIVERSAL PIPE MOUNTING PLATE (INNER)	16 11/32 in	10.52	21.03
4	2	X-155561	UNIVERSAL PIPE MOUNTING PLATE (OUTER)	20 9/32 in	13.16	26.31
5	2	X-159999	BACKING PLATE	6 9/16 in	5.73	11.46
6	4	X-UB1458	1/2" X 4-5/8" X 7" X 3" GALV U-BOLT		0.97	3.88
7	8	G12R-20	1/2" x 20" GALV. THREADED ROD		1.12	8.92
8	8	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	1.74
9	8	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4 in	0.27	2.16
9	8	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	6 1/2 in	0.41	3.28
10	32	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	1.09
11	32	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.44
12	32	G12NUT	1/2" HDG HEAVY 2H HEX NUT	7/8 in	0.07	2.29
13	4	G5802	5/8" x 2" HDG HEX BOLT GR5	2 in	0.27	1.08
14	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56
15	4	G58LW	5/8" HDG LOCKWASHER		0.03	0.10
16	4	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	0.52
17	1	P472	4" SCH. 40 PIPE (4.5" O.D. X 0.237" - A53 GR. B Fy=35 ksi min)	72 in	72.23	72.23
					TOTAL WT. #	219.65



TAPER NOTE:
THE MAXIMUM TAPER ADJUSTMENT IS 5.7° BASED UPON 30" SPACING OF ADJUSTABLE MOUNTING BRACKETS.

THE MAXIMUM TAPER ADJUSTMENT IS 3.8° BASED UPON 45" SPACING OF ADJUSTABLE MOUNTING BRACKET.

					TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)					DESCRIPTION R5 PIPE MOUNT w/ LARGE LEG ADAPTER FOR 1-1/2" to 14" OD PIPE LEGS & 3" TO 8" ANGLE LEGS					SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont COMPANY							
B	DESCRIPTION CHANGE: 10-3/4" OD TO 14" OD PIPE LEG. NO PART CHANGE					JT	2/27/2020		PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS					CPD NO. 4718		DRAWN BY RH18 3/30/2010		ENG. APPROVAL		PART NO. R5-LL		1 OF 1 PAGE
A	CHANGED THE AMOUNT OF 5/8" FLATWASHER FROM 4 TO 8					MS	12/18/2015		PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.					CLASS 81	SUB 01	DRAWING USAGE CUSTOMER		CHECKED BY BMC 4/21/2010		DWG. NO. R5-LL		
REV	DESCRIPTION OF REVISIONS				CPD	BY	DATE															
REVISION HISTORY																						