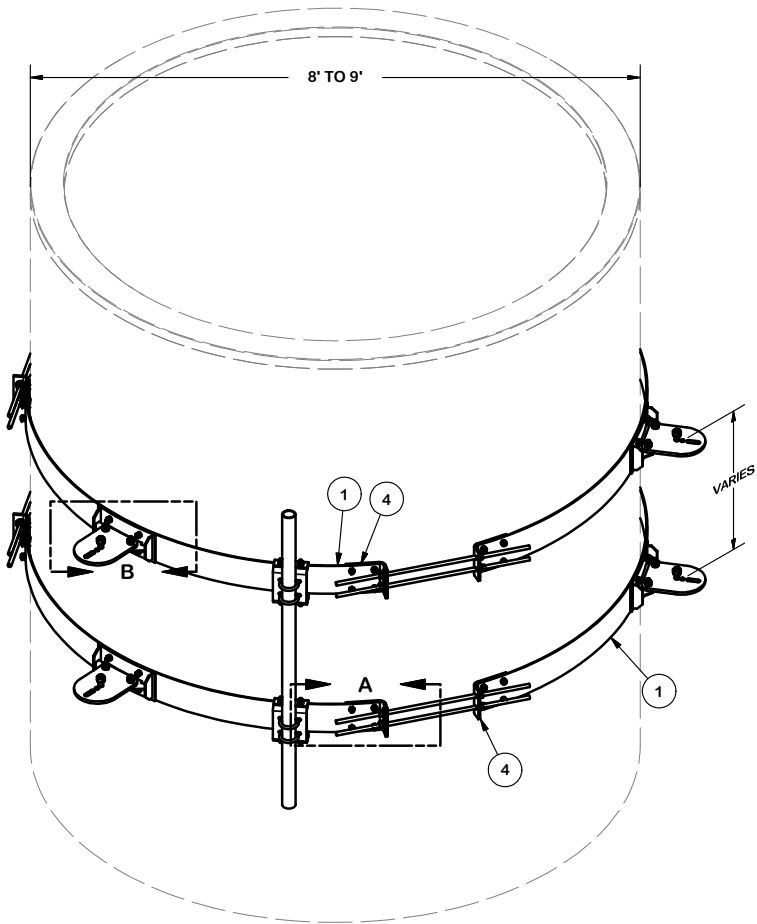
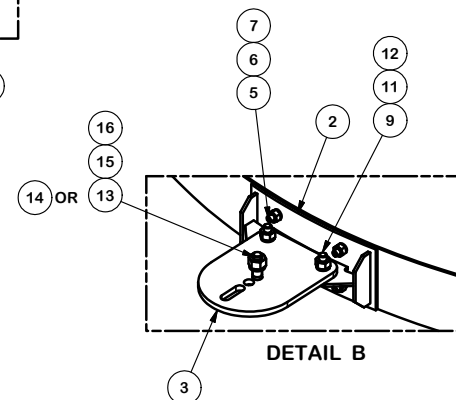
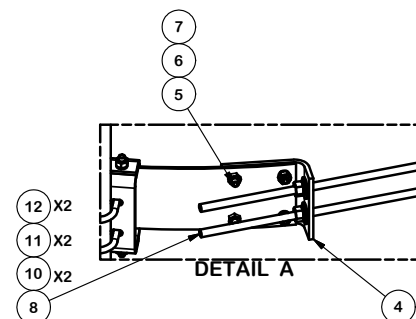




PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	6	X-115081	CHIMNEY STRAP		32.61	195.64
2	6	X-115582	ANTENNA MOUNTING PLATE		9.42	56.53
3	6	X-RCMSFIP	RCM SECTOR FRAME INTERFACE PLATE	8 1/4 in	13.73	82.36
4	12	X-115058	FORMED END PLATE	9 in	5.84	70.02
5	72	CB12112	1/2" X 1-1/2" CARRIAGE BOLT		0.13	9.29
6	72	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	1.00
7	72	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	5.16
8	12	G58R-36	5/8" x 36" THREADED ROD (HDG.)		3.14	37.63
9	12	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	3.24
10	24	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	1.69
11	36	G58LW	5/8" HDG LOCKWASHER		0.03	0.94
12	36	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	4.68
13	6	A34234	3/4"-10 X 2-3/4" A325 BOLT WITH 1-3/8" THREAD	2 3/4 in	0.54	3.22
14	6	A34212	3/4" x 2-1/2" UNC HEX BOLT (A325)	2 1/2 in	0.48	2.87
15	6	G34LW	3/4" HDG LOCKWASHER		0.04	0.26
16	6	G34NUT	3/4" HDG HEAVY 2H HEX NUT		0.21	1.27
TOTAL WT. #						429.21



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

8' TO 9'
 ROUND CHIMNEY MOUNT KIT

CPD NO.	DRAWN BY	ENG. APPROVAL
81	CEK 4/11/2017	
CLASS	DRAWING USAGE	CHECKED BY
81	CUSTOMER	BMC 6/13/2019



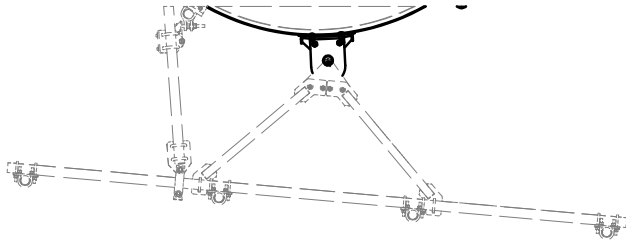
Engineering
 Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

PART NO.	RCM89	PAGE
DWG. NO.	RCM89	1 OF 2

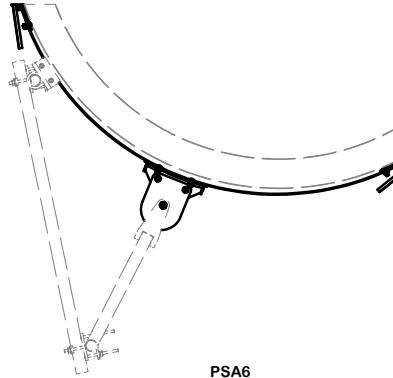
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	REPLACED X-RCMSIP IWTH X-RCMSFIP		CEK	6/13/2019
REVISION HISTORY				

SECTOR FRAMES



VFAXx-SD
VFAXx-HD

PIVOT SIDE ARMS



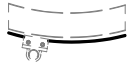
PSA6
PSA3

FIXED PIPEMOUNTS

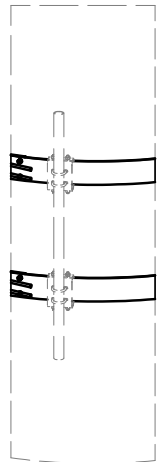
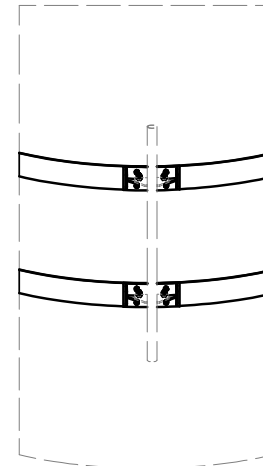
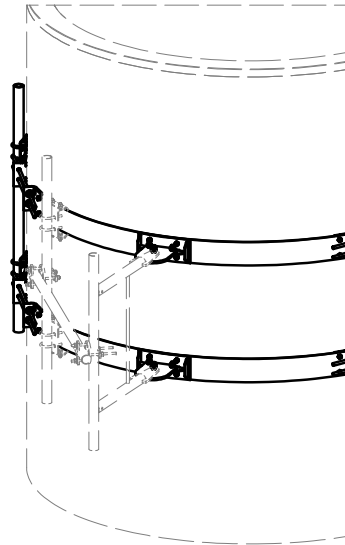
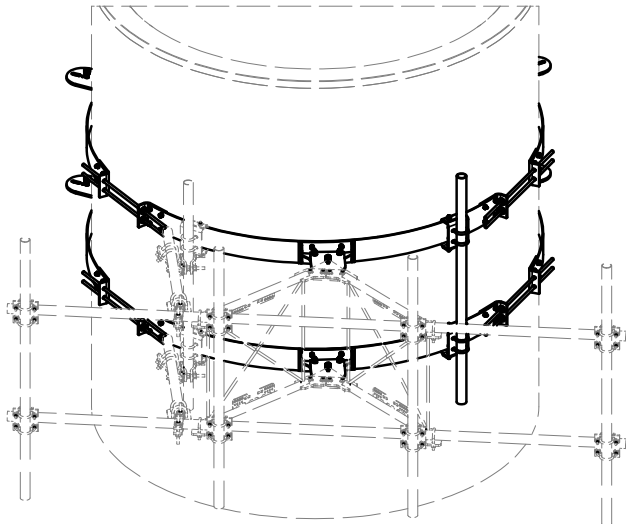


X-B1161 - 2-3/8" O.D. X 60" PIPE - STRAIGHT
X-B965 - 4-1/2" O.D. X 60" PIPE - STRAIGHT
X-B967 - 4-1/2" O.D. X 60" PIPE - TAPERED

ADJUSTABLE PIPE MOUNTS



RC-PM23 &
2-3/8" O.D. PIPE



TOLERANCE NOTES

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DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

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DESCRIPTION

8' TO 9'
ROUND CHIMNEY MOUNT KIT

CPD NO.

DRAWN BY

ENG. APPROVAL

CLASS

SUB

DRAWING USAGE

CHECKED BY

PART NO.

RCM89

DWG. NO.

RCM89



Engineering
Support Team:
1-888-753-7446

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	REPLACED X-RCMSIP IWTH X-RCMSFIP		CEK	6/13/2019
REVISION HISTORY				