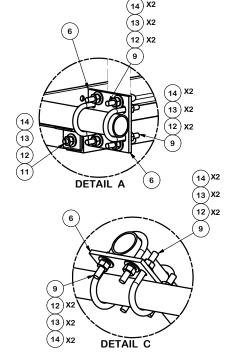
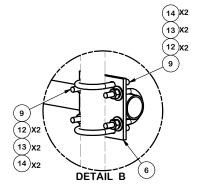
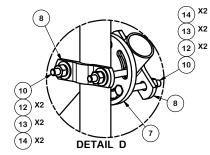


ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-232696	BALLAST TRAY WELDMENT - SITE PRO 1		66.60	266.39
2	2	X-RTP12	FRONT AND BACK HORIZONTAL TRAY SUPPORT WELDMENT		53.92	107.84
3	2	P272	2-3/8" X 72" SCH 40 GALVANIZED PIPE	72"	23.07	46.13
4	2	P2126	2-3/8" X 126" (2" SCH. 40) GALVANIZED PIPE	126"	40.75	81.50
5	1	P2150	2-3/8" O.D. X 150" SCH 40 GALVANIZED PIPE	150.0000 in	45.77	45.77
6	12	SCX1	CROSSOVER PLATE 2-3/8" X 2-3/8"	6	3.71	44.50
7	4	X-127594	FLAT DISK CLAMP PLATE 4" CENTERS (GALV.)		2.51	10.03
8	8	X-100064	CLAMP (4" V-CLAMP) GALVANIZED		0.92	7.37
9	48	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.63	30.01
10	16	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4	0.27	4.32
11	16	G1202	1/2" x 2" HDG HEX BOLT GR5	2	0.18	2.81
12	128	G12FW	1/2" HDG USS FLATWASHER	0.095	0.03	4.36
13	128	G12LW	1/2" HDG LOCKWASHER	.125	0.01	1.78
14	128	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	9.17
15	4	Α	2-3/8" O.D. SCH. 40 PIPE	В	С	D







2-3/8" O.D. VERTICAL MOUNTING PIPES									
ASSEMBLY NO.	PART "A"	PART "A" LENGTH "B" UNIT WT. "C" NET WT. "D"							
RTP	PIPE NO	PIPE NOT INCLUDED, ONLY CONNECTION HDW.							
RTP12-496	P296	96"	30.76	123.04	766.92				
RTP12-4126	P2126	126"	40.37	161.48	805.36				

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") ORILLED AND GAS CUT HOLES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

ROPRIETARY NOTE:	
HE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMON	г
IDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF	
ALMONT INDUSTRIES IS STRICTLY PROHIBITED.	

DESCRIPTION 12' ROOFTOP

PIPE FRAME

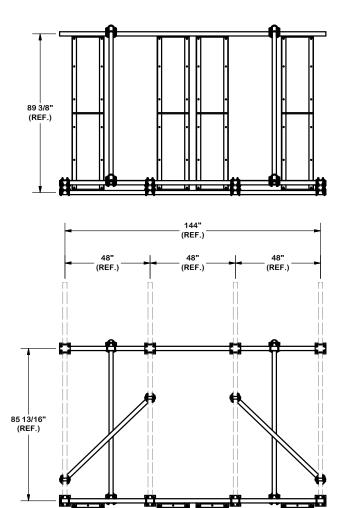


Engineering Support Team: 1-888-753-7446

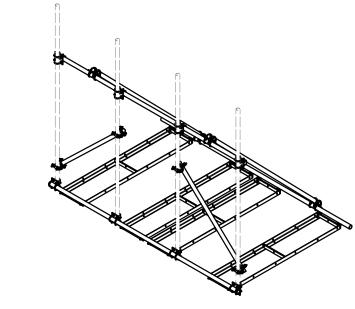
Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

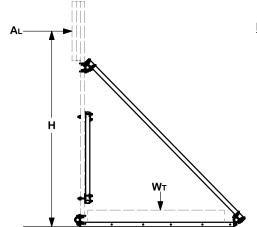
Α	UPDATED P/N'S IN CHART TO RTP12-496 & RTP12-4126		CEK	4/13/2022					
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE					
REVISION HISTORY									

CPD NO. DRAWN BY		ENG. APPROVAL		PART NO.			_		
		CEK	1/2/2015				SEE ASSEMBLY NO.	l-	
CLASS	SUB	DRAWING U	SAGE	CHECKED	BY	DWG. NO.		777	
81	02	CUST	TOMER	вмс	4/13/2022		RTP12	2	



136' (REF.)





BALLAST EQUATION WITH 1.5 SAFETY FACTOR:

 $WT = \frac{A_{L^*}H^*N^*(1.5)}{3.625}$

W = WT/4

BALLAST EQUATION WITH REV. G LOADING:

 $WT = \frac{A_{L^*}H^*N^*(1.6)}{3.625(0.9)}$

W = WT/4

= ANTENNA LOAD (NON-FACTORED)

= HEIGHT FROM ROOFTOP

= NUMBER OF ANTENNAS

W = BALLAST WEIGHT PER TRAY

WT = TOTAL BALLAST WEIGHT

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TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030°) DRILLED AND GAS CUT HOLES (± 0.030°) - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010°) - NO CONING OF HOLES

BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

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VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

12' ROOFTOP PIPE FRAME

Engineering Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

lbs

CPD NO.		0.	DRAWN BY	ENG. APPROVAL	PART NO.	_			
			CEK 1/2/20	15	SEE ASSEMBLY NO.				
	CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	П			
	81	02	CUSTOMER	BMC 4/13/2022	RTP12	J			