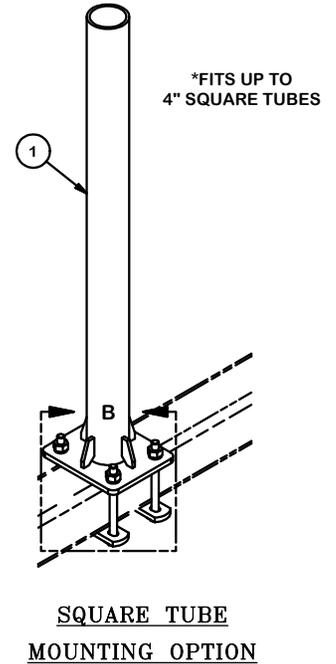
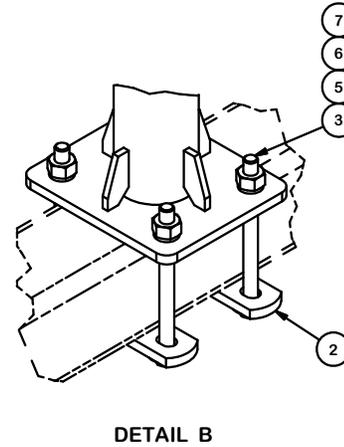


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-SAMAST-3	3' STANDOFF ARM MAST WELDMENT		23.19	23.19
2	2	X-115765	5" V-CLAMP	7 1/16 in	1.03	2.05
3	4	G1206	1/2" x 6" HDG HEX BOLT GR5 FULL THREAD	2 in	0.38	1.53
4	4	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	0.87
5	4	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.14
6	4	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.06
7	4	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	0.29
					TOTAL WT. #	28.11



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		
3' STANDOFF ARM MAST		

CPD NO.	DRAWN BY	ENG. APPROVAL
	CEK 6/19/2019	
CLASS	SUB	DRAWING USAGE
81	02	CUSTOMER
		CHECKED BY
		BMC 6/19/2019

<p>A valmont COMPANY</p>	<p>Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX Tampa, FL</p>
	<p>Engineering Support Team: 1-888-753-7446</p>

PART NO.	SAMAST-3	PAGE
DWG. NO.	SAMAST-3	1 OF 1