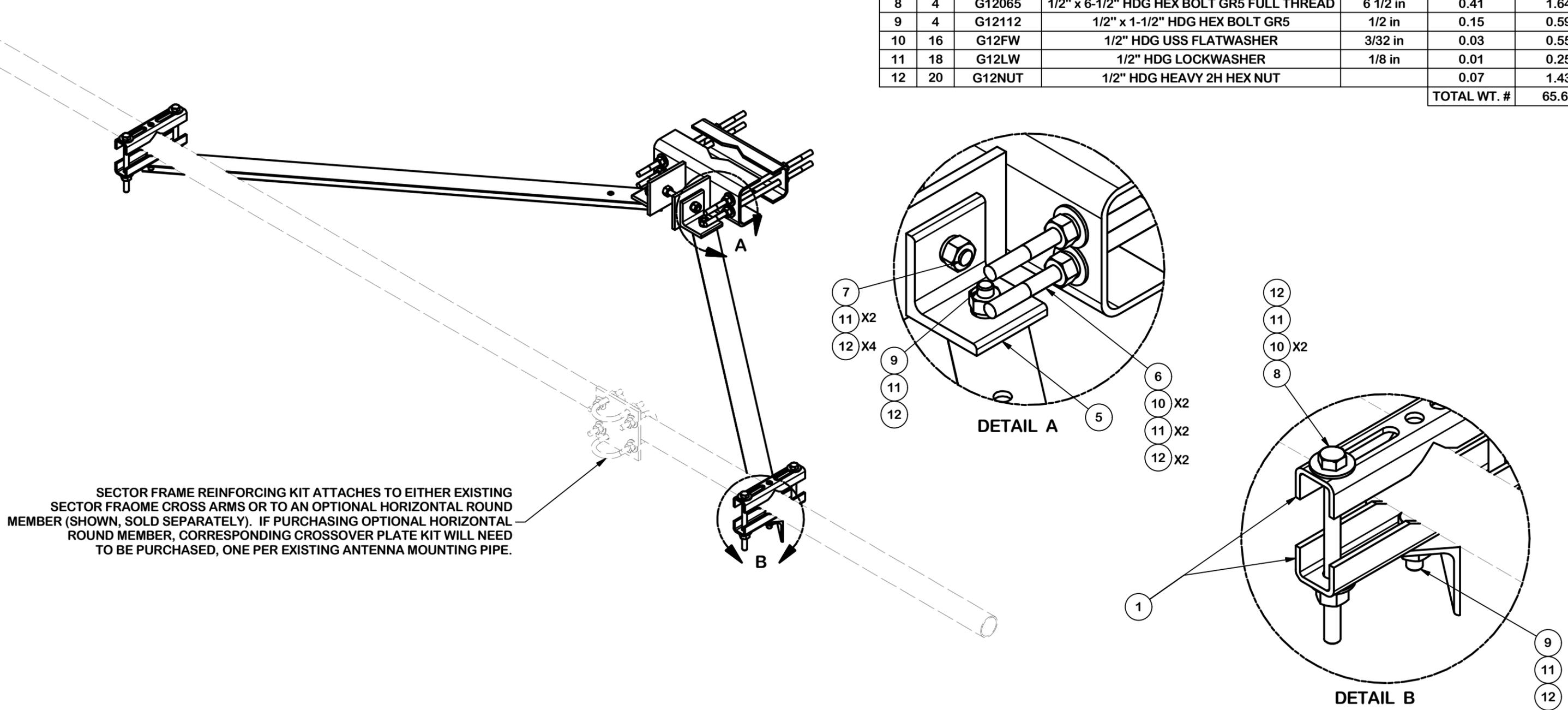


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-STU	STIFF ARM CHANNEL BRACKET	8 1/2 in	1.37	5.49
2	2	X-232697	TRPD-HD DIAGONAL ANGLE - SITE PRO 1	52 1/2 in	14.35	28.69
3	1	CFS	LOWER GATE FOOT WELDMNT		12.72	12.72
4	1	GBB	GATE BACKING BAR	11 1/2 in	4.53	4.53
5	2	SHCM-T	CHAIN MOUNT TIGHTENER BRACKET	3 in	1.86	3.72
6	4	G12R-15	1/2" x 15" THREADED ROD (HDG.)		0.40	1.60
6	4	G12R-12	1/2" x 12" THREADED ROD (HDG.)		0.40	1.60
7	1	G12R-6	1/2" x 6" GALV. THREADED ROD		0.33	0.33
8	4	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	6 1/2 in	0.41	1.64
9	4	G12112	1/2" x 1-1/2" HDG HEX BOLT GR5	1/2 in	0.15	0.59
10	16	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.55
11	18	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.25
12	20	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.43
TOTAL WT. #						65.66



REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	CHANGED MAX. DIA. FOR HANDRAIL CONNECTION	5563	BC	10/25/2017
REVISION HISTORY				

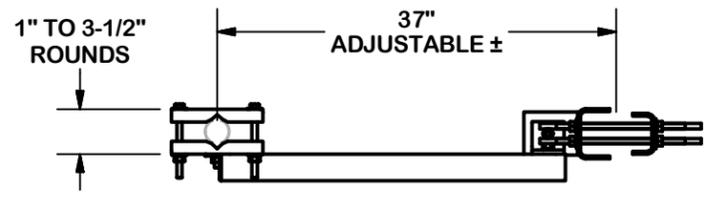
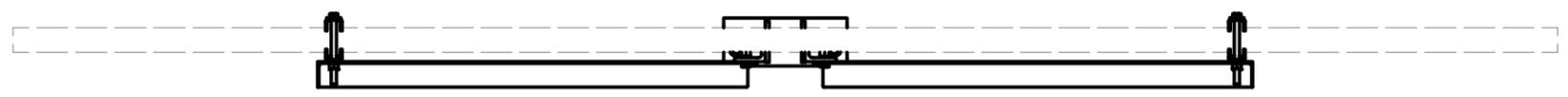
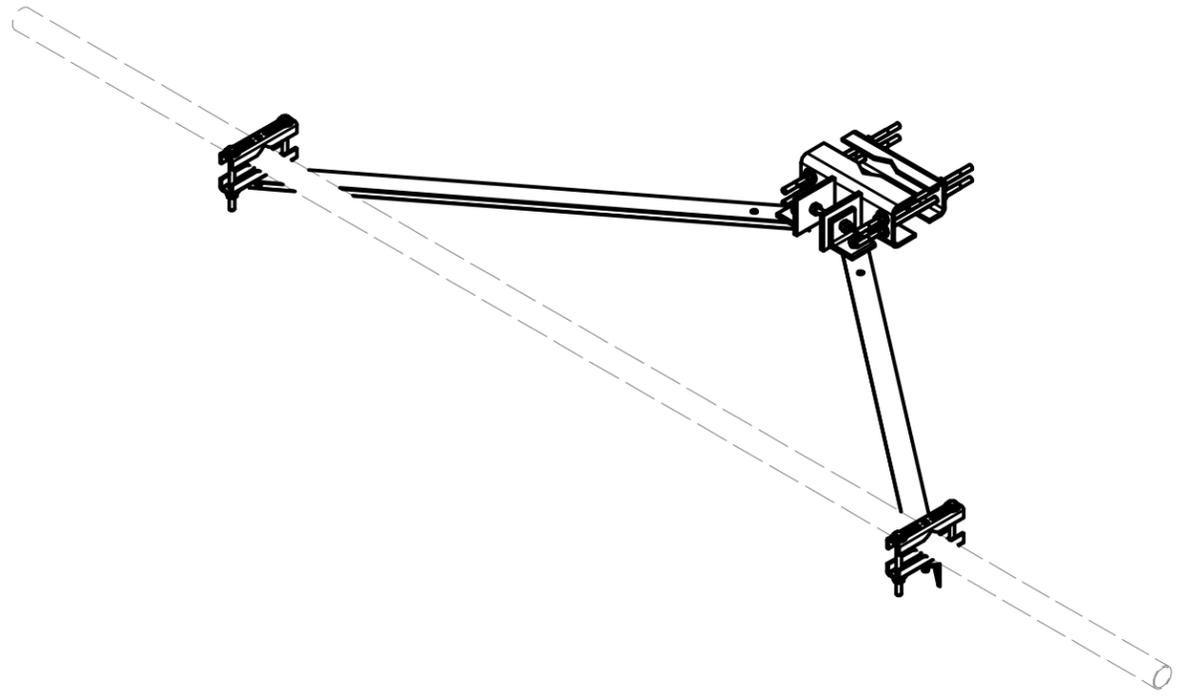
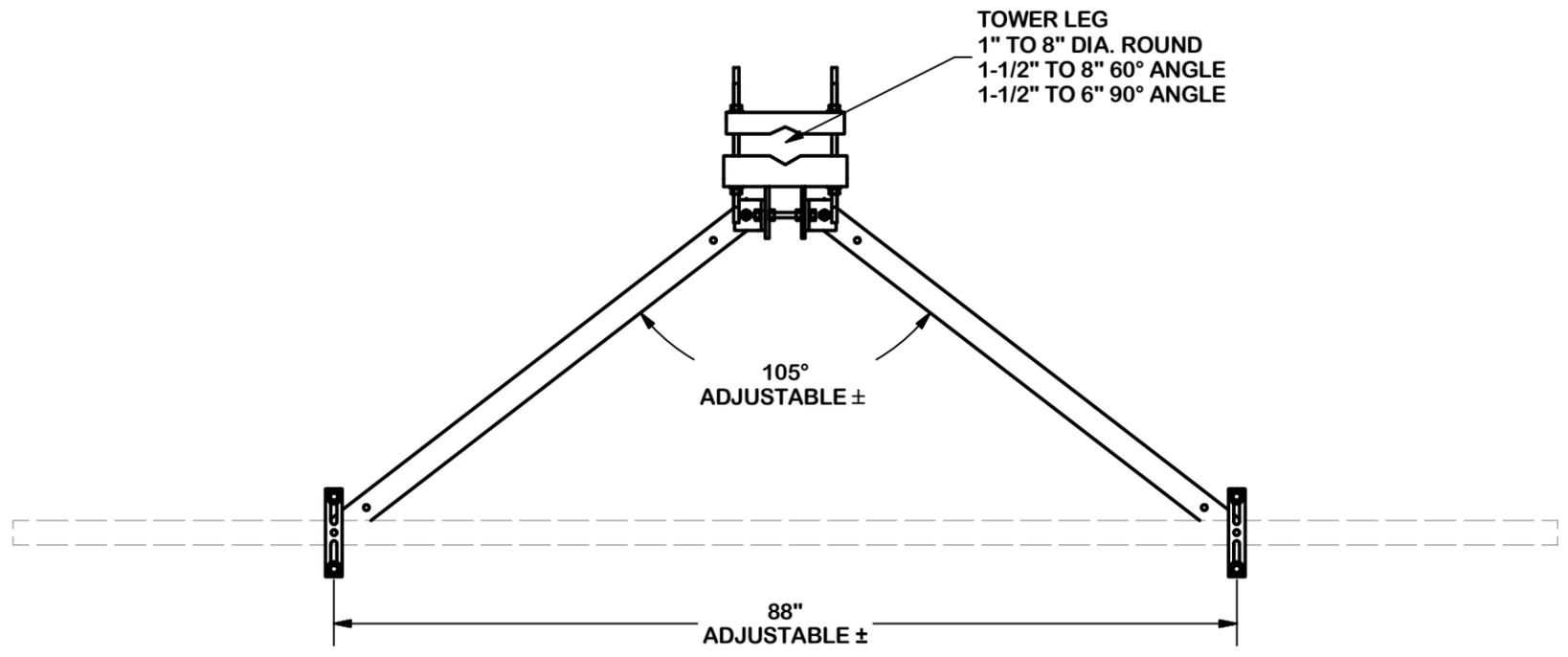
TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030''$)
 ALL OTHER ASSEMBLY ($\pm 0.060''$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION			
SECTOR FRAME STABILIZER - HORIZONTAL			
CPD NO.	DRAWN BY	ENG. APPROVAL	
5563	CEK 4/29/2014		
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	01	CUSTOMER	BMC 4/30/2014

 A valmont COMPANY	Engineering Support Team: 1-888-753-7446	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX	
	PART NO.	SFS-H	
DWG. NO.	SFS-H		PAGE 1 OF 3



REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
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REVISION HISTORY				

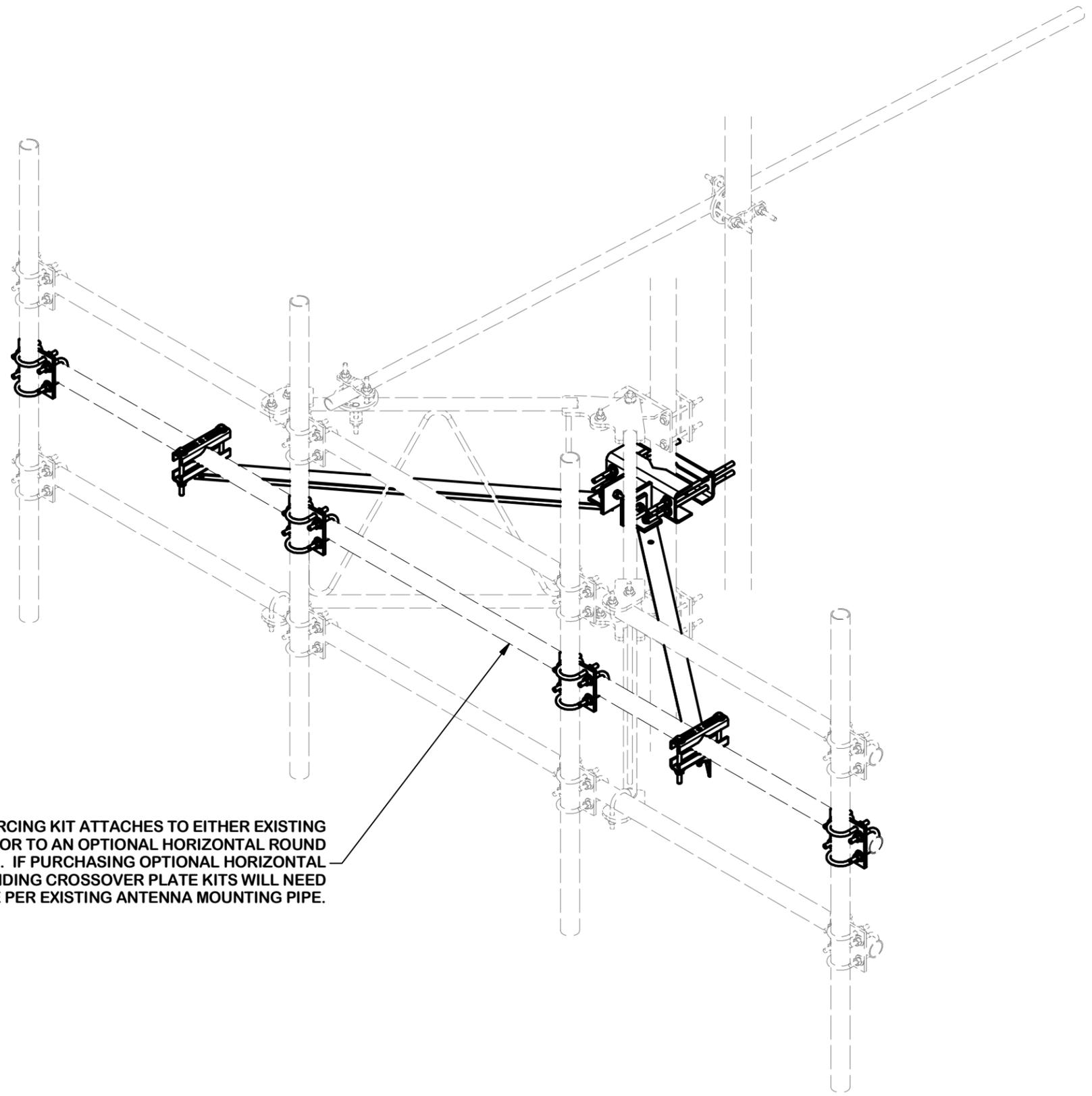
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DESCRIPTION SECTOR FRAME STABILIZER - HORIZONTAL			
CPD NO. 5563	DRAWN BY CEK 4/29/2014	ENG. APPROVAL	
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER	CHECKED BY BMC 4/30/2014

 A valmont COMPANY	Engineering Support Team: 1-888-753-7446	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	PART NO. SFS-H	DWG. NO. SFS-H



SECTOR FRAME REINFORCING KIT ATTACHES TO EITHER EXISTING SECTOR FRAME CROSS ARMS OR TO AN OPTIONAL HORIZONTAL ROUND MEMBER (SHOWN, SOLD SEPARATELY). IF PURCHASING OPTIONAL HORIZONTAL ROUND MEMBER, CORRESPONDING CROSSOVER PLATE KITS WILL NEED TO BE PURCHASED, ONE PER EXISTING ANTENNA MOUNTING PIPE.

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
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DESCRIPTION
**SECTOR FRAME
 STABILIZER - HORIZONTAL**

CPD NO. 5563	DRAWN BY CEK 4/29/2014	ENG. APPROVAL
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER
CHECKED BY BMC 4/30/2014		



Engineering Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

PART NO. SFS-H	PAGE 3 OF 3
DWG. NO. SFS-H	

REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
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