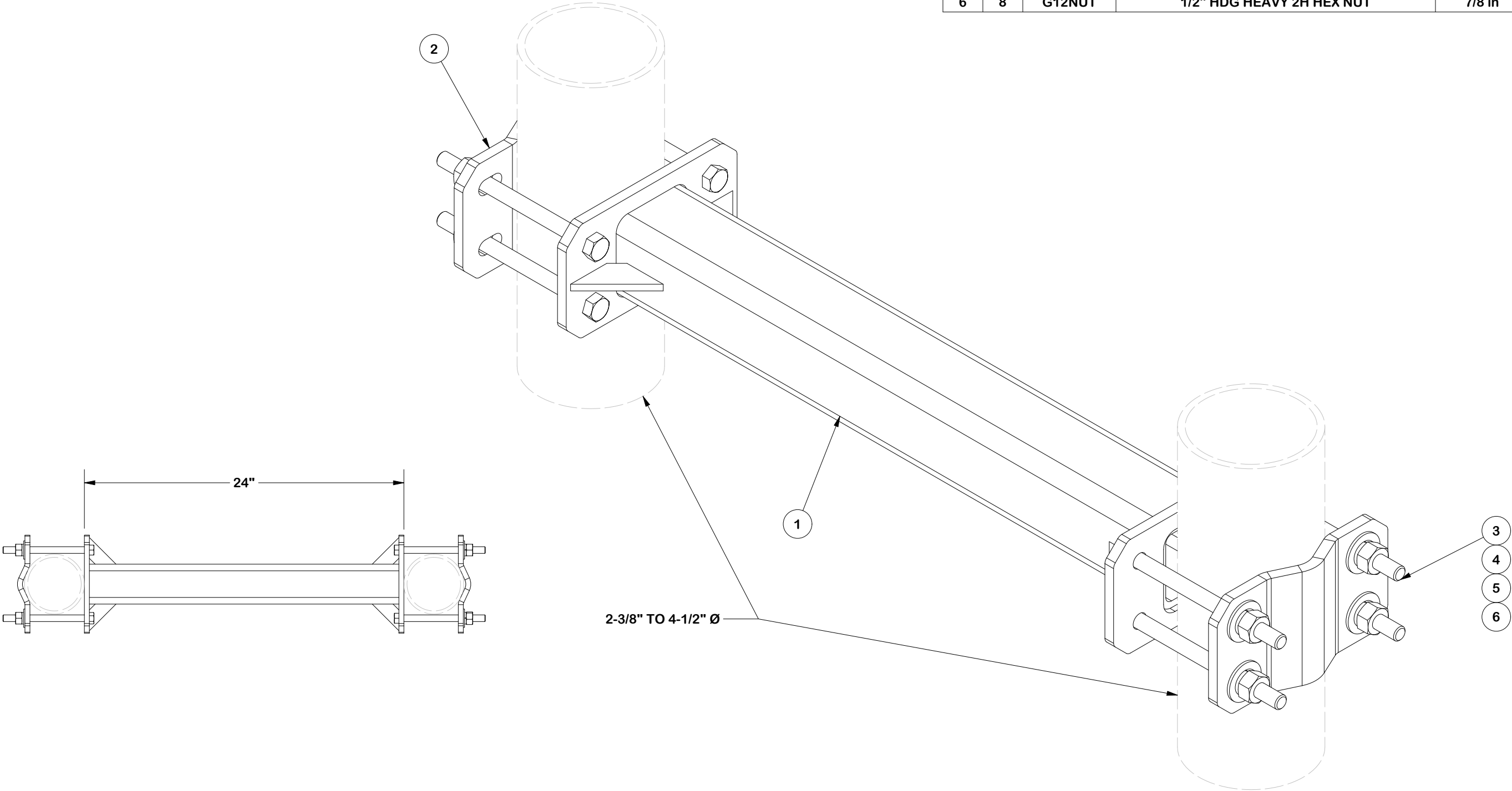


NOTE: MAX TORQUE 35 LB-FT PER BOLT

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-SOFTP24	24" STANDOFF PIPE-TO-PIPE WELDMENT		23.59	23.59
2	2	X-SO12-CLS	V-CLAMP FOR 0.5" HARDWARE	7 9/16 in	3.33	6.66
3	8	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	6 1/2 in	0.41	3.28
4	8	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.27
5	8	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.11
6	8	G12NUT	1/2" HDG HEAVY 2H HEX NUT	7/8 in	0.07	0.57
					TOTAL WT. #	34.26



FINISH:
HOT DIP GALVANIZED.

						TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		DESCRIPTION 24" UNIVERSAL STANDOFF PIPE-TO-PIPE KIT			SITE PRO 1 Engineering Support Team: sp1engineering@valmont.com A valmont COMPANY														
B	REPLACED G1206 WITH G12065				NCS	SDR	3/30/2026	CPD NO.		DRAWN BY		ENG. APPROVAL		PART NO.		1 OF 1 PAGE									
A	REVISED X-SOFTP24 AND CHANGED TO 1/2" HW				NCS	SDR	8/4/2025	NCS		SDR 8/20/2024		9/18/2025		SOFTP24-U											
REV	DESCRIPTION OF REVISIONS				CPD	BY	DATE	CLASS		SUB		DRAWING USAGE		CHECKED BY			DWG. NO.								
REVISION HISTORY								PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS									87		02		CUSTOMER		JET 9/18/2025		SOFTP24-U
								PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.																	