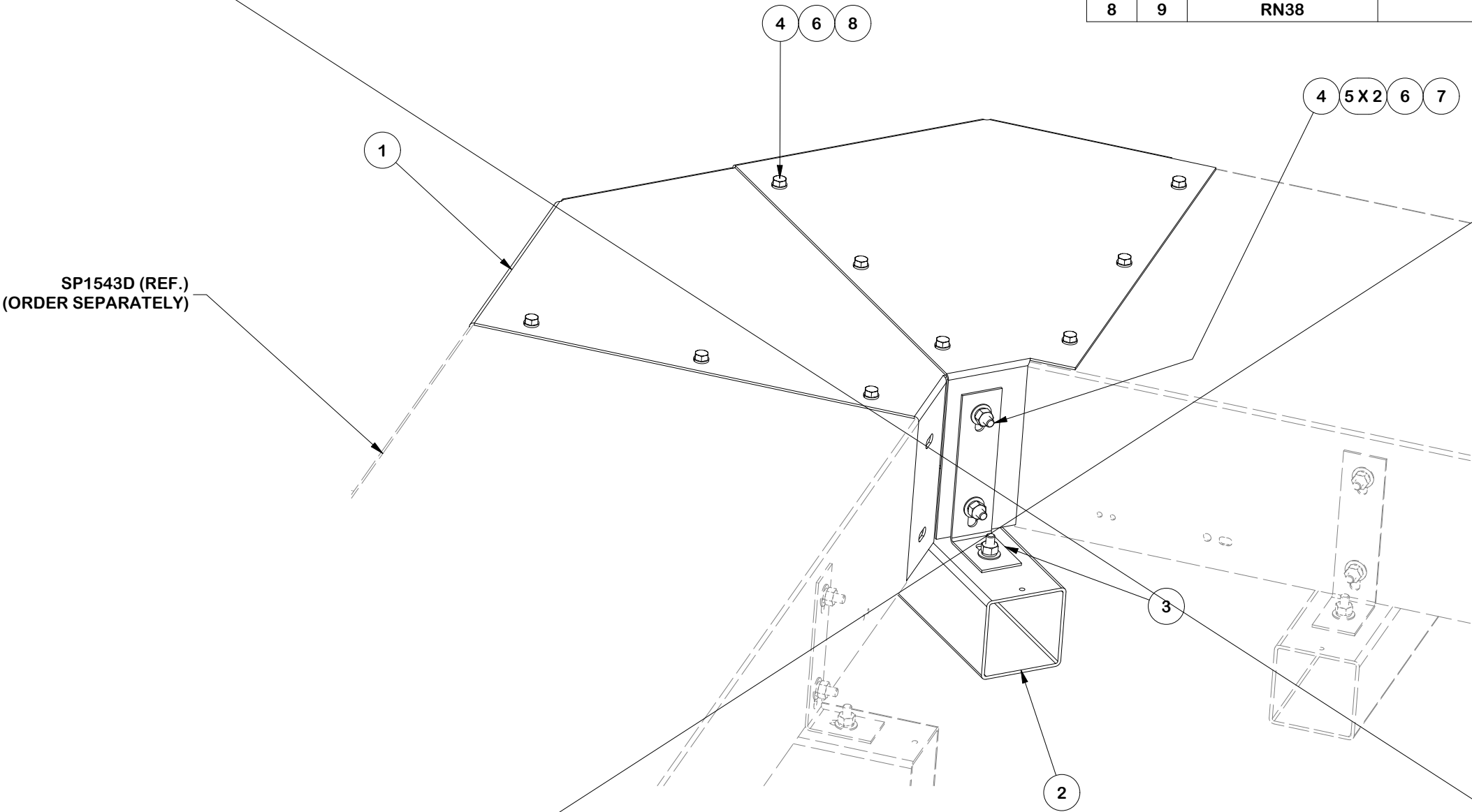


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	2	X-SP1543D-45	45 DEGREE TRANSITION SECTION FOR SP1534D		17.13	34.26
2	1	SLPR8	PVC ROOFTOP SLEEPER	31 7/8 in	3.62	3.62
3	2	RCCLIP2	ROOFTOP COVER CLIP LONG	10 13/32 in	0.66	1.32
4	15	G38114	3/8" x 1-1/4" HDG HEX BOLT GR5		0.07	0.99
5	10	G38FW	3/8" HDG USS FLATWASHER		0.01	0.12
6	15	G38LW	3/8" HDG LOCKWASHER		0.01	0.10
7	6	G38NUT	3/8" HDG HEAVY 2H HEX NUT		0.03	0.20
8	9	RN38	RETAINING NUT 3/8" X 1-1/4"		0.04	0.35
					TOTAL WT. #	40.93



FINISH:
HOT DIP GALVANIZED.

PRELIMINARY DESIGN
DO NOT BUILD

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

90 DEGREE TRANSITION
FOR SP1543D

CPD NO.

NCN

DRAWN BY

SDR 7/27/2026

ENG. APPROVAL

CLASS

87

SUB

02

DRAWING USAGE

CUSTOMER

CHECKED BY

PART NO.

SP1543D-90

DWG. NO.

SP1543D-90



Engineering
Support Team:
sp1engineering@valmont.com