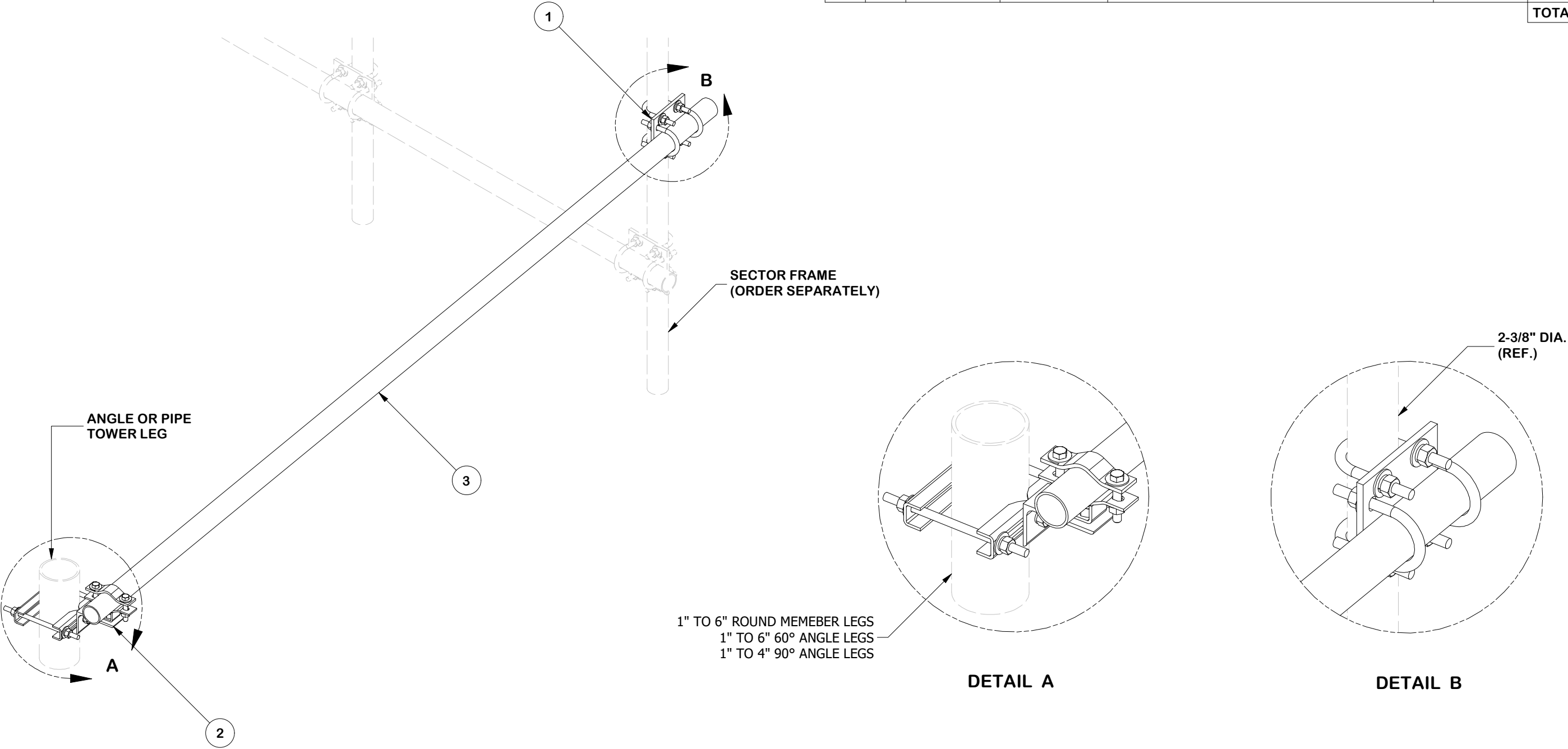


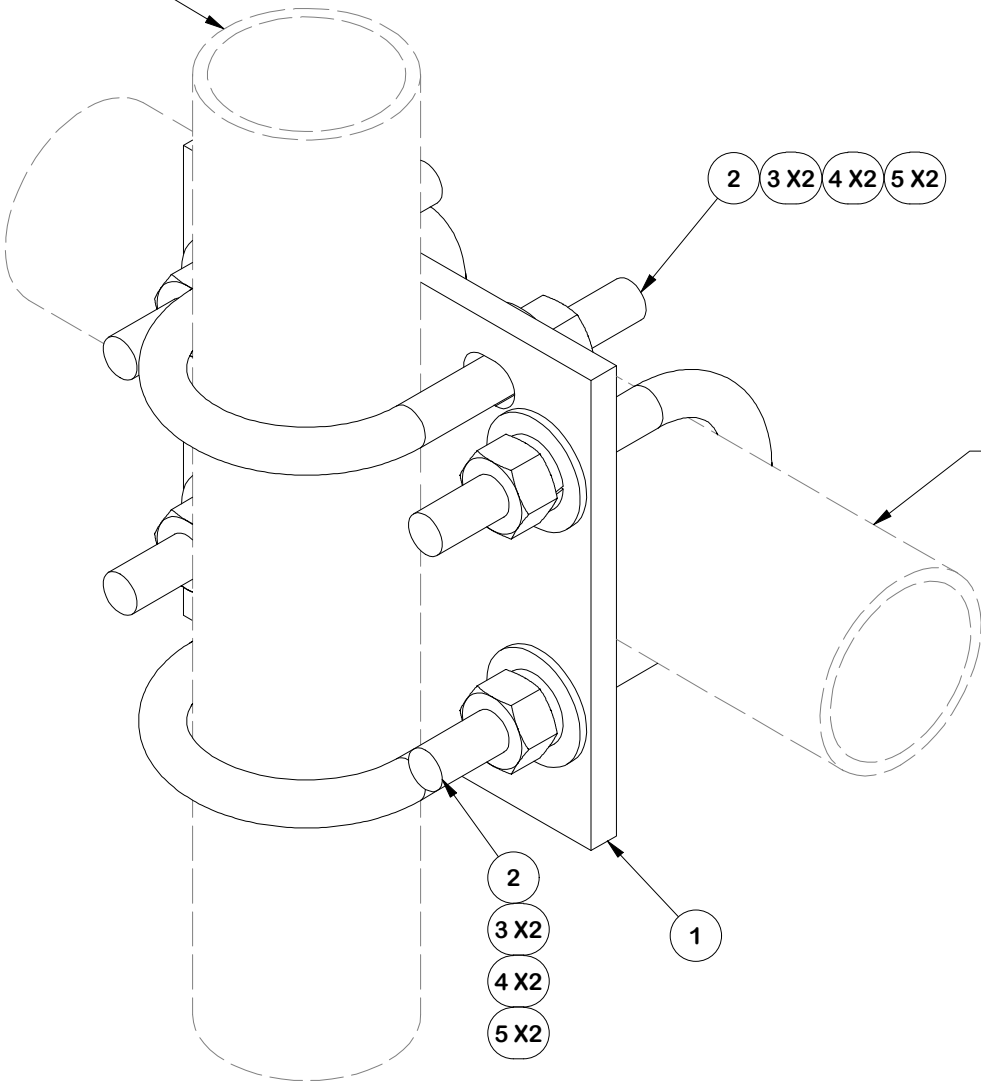
PARTS LIST							
ITEM	QTY	PART NO.	BOX NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	SCX1-K	P-SCX1-K	2-3/8" X 2-3/8" CROSSOVER PLATE KIT		7.34	7.34
2	1	SAM-U	P-SAM-U	UNIVERSAL STIFF ARM ATTACHMENT		8.51	8.51
3	1	P2120		2-3/8" x 120" (2" SCH. 40) GALVANIZED PIPE (A53 Gr.B Fy=35 ksi min.)	120 in	38.81	38.81
						TOTAL WT. #	54.66



					TOLERANCE NOTES			DESCRIPTION			SITE PRO 1 A valmont COMPANY Engineering Support Team: 1-888-753-7446	
					TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$) DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030"$) ALL OTHER ASSEMBLY ($\pm 0.060"$)			SECTOR FRAME STIFF ARM KIT			PART NO. STK-U	
					PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.			CPD NO. 4647	DRAWN BY KC8 8/16/2012	ENG. APPROVAL 2/18/2013	DWG. NO. STK-U	
A	UPDATED PIPE LENGTH AND MADE SUPER ASSEMBLY	SP1	CSL	6/5/2025				CLASS 81	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CEK 2/18/2013	
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE								
REVISION HISTORY												

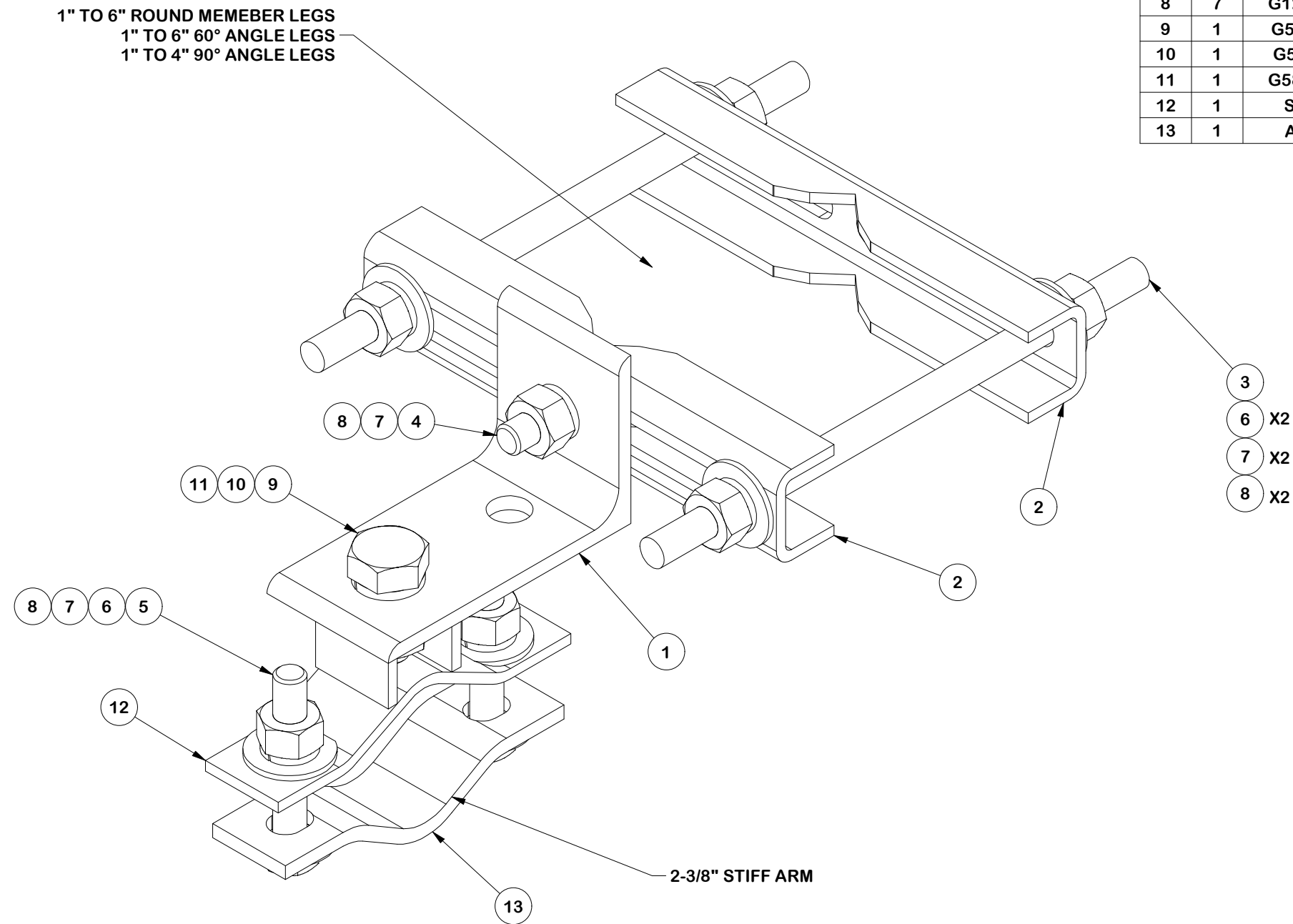
PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	SCX1	CROSSOVER PLATE 2-3/8" X 2-3/8"	6 in	3.74	3.74
2	4	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT	4 1/2 in	0.66	2.65
3	8	G12NUT	1/2" HDG HEAVY 2H HEX NUT	7/8 in	0.07	0.57
4	8	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.27
5	8	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.11
					TOTAL WT. #	7.16

2-3/8" O.D. ANTENNA PIPE
(ORDERED SEPARATELY)



2-3/8" O.D. PIPE
(ORDERED SEPARATELY)

					TOLERANCE NOTES		DESCRIPTION SECTOR FRAME STIFF ARM KIT			SITE PRO 1 Engineering Support Team: 1-888-753-7446 A valmont COMPANY								
					TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		CPD NO. 4647			DRAWN BY KC8 8/16/2012		ENG. APPROVAL 2/18/2013		PART NO. SCX1-K		PAGE 2 OF 3		
					PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.		CLASS 81		SUB 02		DRAWING USAGE CUSTOMER		CHECKED BY CEK 2/18/2013		DWG. NO. STK-U			



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-STA3	STIFF ARM ANGLE BRACKET	2 1/2 in	1.39	1.39
2	2	X-STU	STIFF ARM CHANNEL BRACKET	8 1/2 in	1.37	2.74
3	2	G12R-10	1/2" x 10" THREADED ROD (HDG.)		0.56	1.12
4	1	G12112	1/2" x 1-1/2" HDG HEX BOLT GR5	1/2 in	0.15	0.15
5	2	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	0.43
6	8	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.27
7	7	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.10
8	7	G12NUT	1/2" HDG HEAVY 2H HEX NUT	7/8 in	0.07	0.50
9	1	G58112	5/8" x 1-1/2" HDG BOLT	1 1/2 in	0.25	0.25
10	1	G58LW	5/8" HDG LOCKWASHER		0.03	0.03
11	1	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	0.13
12	1	SAM	STIFF ARM MOUNT CLAMP		0.77	0.77
13	1	ACP	4-1/16" CLAMP HALF, 1/4" THK.	5 3/4 in	0.63	0.63
					TOTAL WT. #	8.53

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		
SECTOR FRAME STIFF ARM KIT		

CPD NO. 4647		DRAWN BY KC8 8/16/2012		ENG. APPROVAL 2/18/2013
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER		CHECKED BY CEK 2/18/2013

SITE PRO 1 A valmont COMPANY		Engineering Support Team: 1-888-753-7446
PART NO. SAM-U		

DWG. NO. STK-U	
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