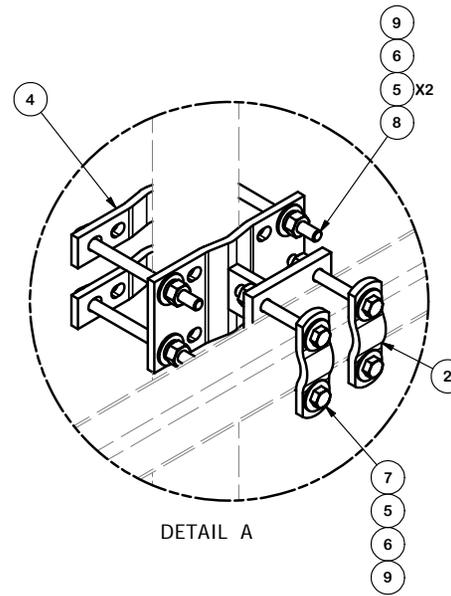


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
2	8	X-116165	3" V-CLAMP		0.74	5.94
3	4	X-135543	MOUNTING BRACKET STANDOFF		7.38	29.53
4	8	X-116344	V-CLAMP (4" & 6 5/8" HOLE CENTERS)	8 5/8 in	1.29	10.31
5	48	G12FW	1/2" HDG USS FLATWASHER		0.03	1.63
6	32	G12LW	1/2" HDG LOCKWASHER		0.01	0.44
7	40	G12045	1/2" x 4.5" HDG HEX BOLT GR5 FULL THREAD	4 1/2 in	0.30	11.92
8	16	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	6 1/2 in	0.41	6.55
9	32	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	2.29
					TOTAL WT. #	68.61



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION	
TAP-LM (Assembly)	

	Engineering Support Team: 1-888-753-7446	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	A valmont COMPANY	

CPD NO. ile0	DRAWN BY CEK	9/9/2011	ENG. APPROVAL
CLASS 81	SUB 01	DRAWING USAGE SHOP	CHECKED BY BMC
		9/9/2011	

PART NO.	TAP-LM	PAGE	1 OF 1
DWG. NO.	TAP-LM		