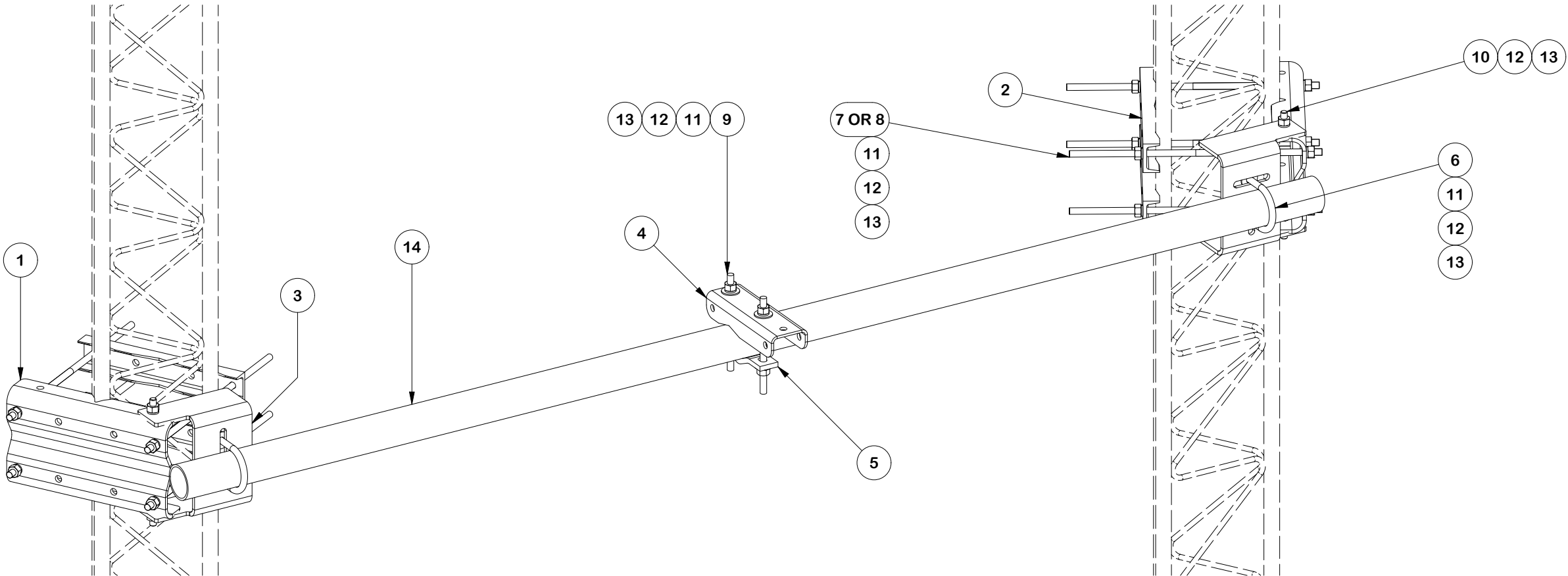


TABLE					
"ASSEMBLY NO."	PART NO. "A"	PART DESCRIPTION "B"	LENGTH "C"	UNIT WT. "D"	TOTAL KIT WT.
TFS-3126	P3126	3-1/2" O.D. SCH. 40 PIPE	126"	79.73	247.03
TFS-3174	P3174	3-1/2" O.D. SCH. 40 PIPE	174"	109.97	277.27
TFS-3252	P3252	3-1/2" O.D. SCH. 40 PIPE	252"	168.82	336.12

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	2	X-TLC-BPL	TOWER LEG CLAMP BENT PLATE	17.250 in	28.58	57.16
2	4	X-TLC-CB	TOWER LEG CLAMP CHANNEL BRACKET	17.250 in	8.74	34.98
3	2	X-TLC-PB	TOWER LEG CLAMP PIVOT BRACKET	18.188 in	15.37	30.75
4	1	X-MSS-BPL	MICROWAVE STRUT SUPPORT BENT PLATE	12.000 in	6.59	6.59
5	1	DCP	1/2" THICK, 5-3/4" CNER TO CENTER CLAMP HALF	8 1/8	2.36	2.36
6	2	X-UB5358	5/8" X 3-5/8" X 6" X 3" U-BOLT (HDG.)		1.31	2.62
7	8	G58R-24	5/8" x 24" THREADED ROD (HDG.)		2.09	16.73
8	8	G58R-12	5/8" x 12" THREADED ROD (HDG.)		1.05	8.36
9	2	G58R-10	5/8" x 10" THREADED ROD (HDG.)		0.87	1.74
10	4	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	1.08
11	8	G58FW	5/8" HDG USS FLATWASHER	.122	0.07	0.56
12	28	G58LW	5/8" HDG LOCKWASHER		0.03	0.73
13	28	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	3.64
14	1	A	B	C	D	



FINISH:
HOT DIP GALVANIZED.

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		
TOWER FACE SUPPORT KIT		

CPD NO.		DRAWN BY		ENG. APPROVAL	
		CMFL 6/21/2023		8/18/2023	
CLASS	SUB	DRAWING USAGE		CHECKED BY	
87	02	CUSTOMER		JET 8/18/2023	

SITE PRO 1 A valmont COMPANY		Engineering Support Team: 1-888-753-7446	
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PART NO.		SEE "ASSEMBLY NO."	
DWG. NO.		TFS-3XX	