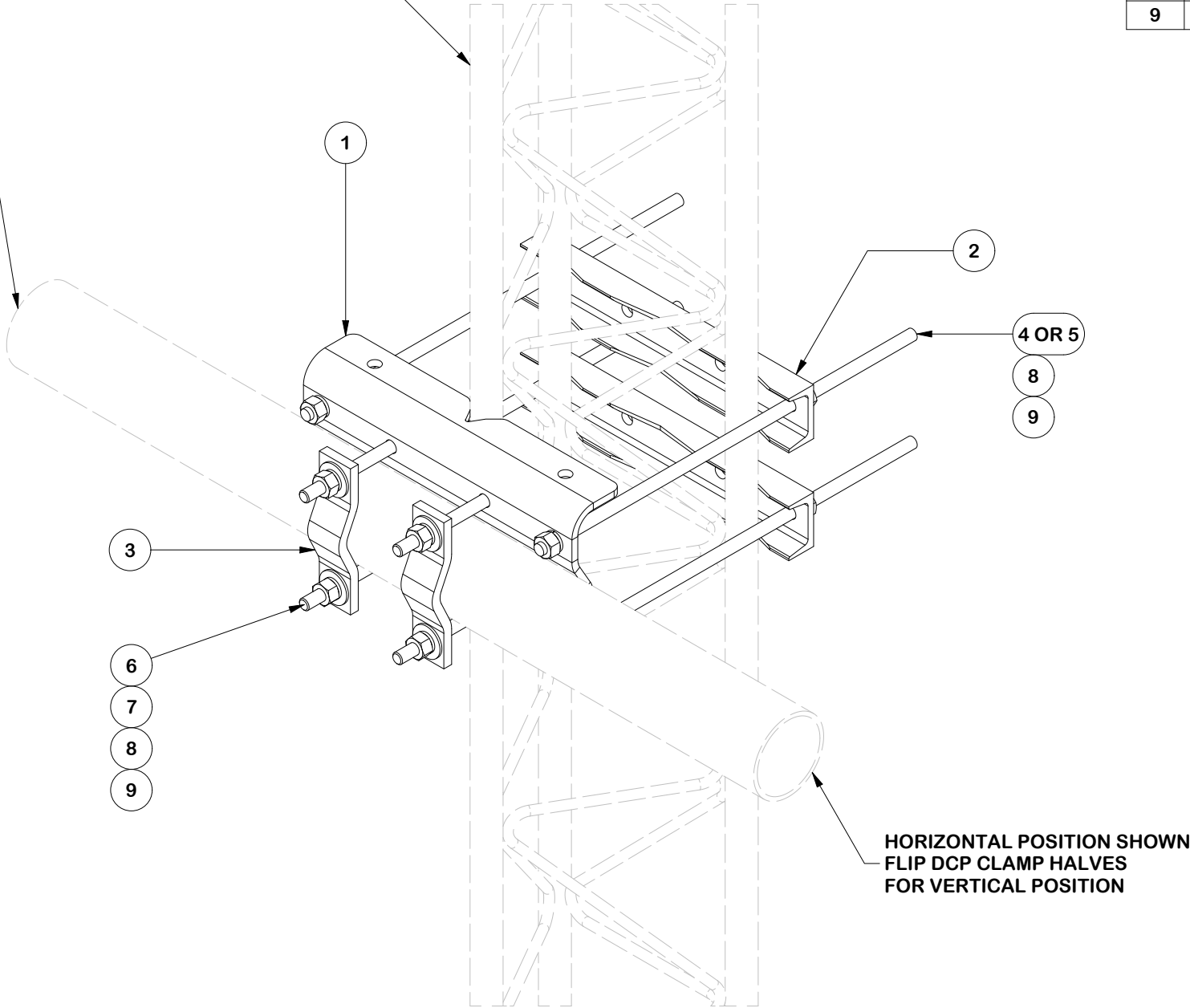


1.75" TO 14" Ø ROUND LEGS
2.5" TO 10" 90° ANGLE LEGS
2.5" TO 14" 60° ANGLE LEGS
#12 BREAKDOWN LEGS (12" C-C)

2-3/8" TO 4-1/2" Ø
ORDER SEPARATELY

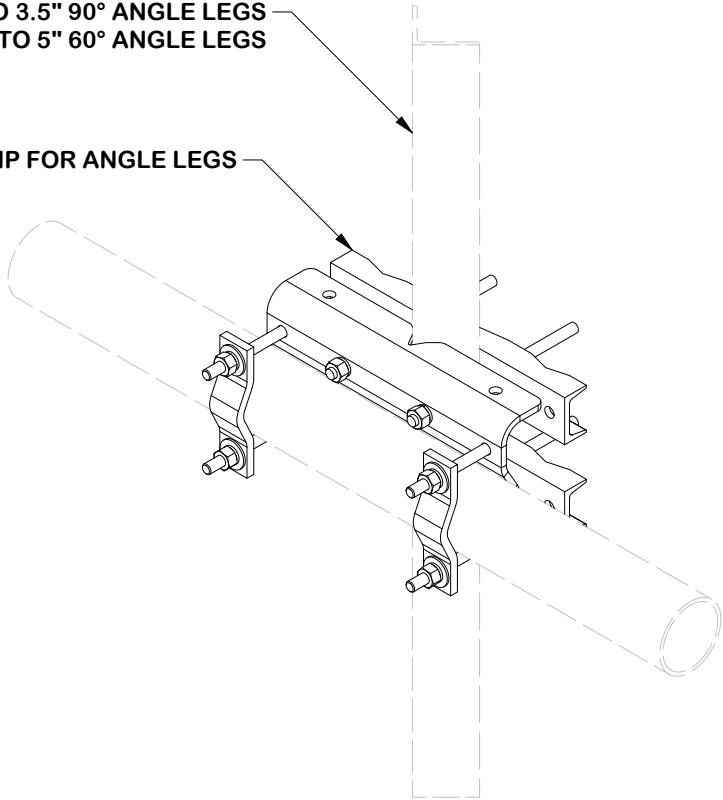


HORIZONTAL POSITION SHOWN
FLIP DCP CLAMP HALVES
FOR VERTICAL POSITION

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-TLC-BPL	TOWER LEG CLAMP BENT PLATE	17 1/4 in	28.58	28.58
2	2	X-TLC-CB	TOWER LEG CLAMP CHANNEL BRACKET	17 1/4 in	8.74	17.49
3	2	DCP	1/2" THICK, 5-3/4" CNTR TO CENTER CLAMP HALF	8 1/8 in	2.36	4.72
4	4	G58R-24	5/8" x 24" THREADED ROD (HDG.)		2.09	8.36
5	4	G58R-12	5/8" x 12" THREADED ROD (HDG.)		1.05	4.18
6	4	G5806	5/8" x 6" HDG HEX BOLT GR5 FULL THREAD	6 in	0.62	2.47
7	4	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.28
8	12	G58LW	5/8" HDG LOCKWASHER		0.03	0.31
9	12	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.56
TOTAL WT. #						67.96

1.75" TO 5" Ø ROUND LEGS
2.5" TO 3.5" 90° ANGLE LEGS
2.5" TO 5" 60° ANGLE LEGS

FLIP FOR ANGLE LEGS



ALTERNATE CONNECTION

FINISH:
HOT DIP GALVANIZED.

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
UNIVERSAL TOWER LEG SUPPORT

CPD NO.		DRAWN BY CMFL 6/21/2023		ENG. APPROVAL 8/18/2023	
CLASS 87	SUB 02	DRAWING USAGE CUSTOMER		CHECKED BY JET 8/18/2023	



Engineering
Support Team:
1-888-753-7446

PART NO.	TLS-U
DWG. NO.	TLS-U