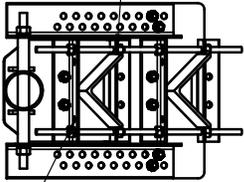
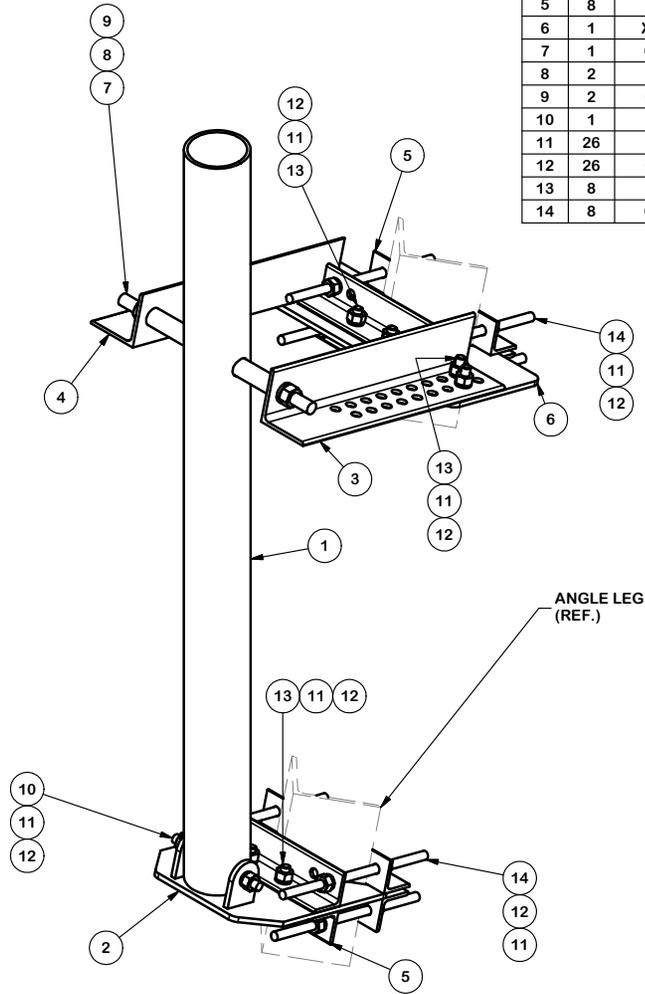
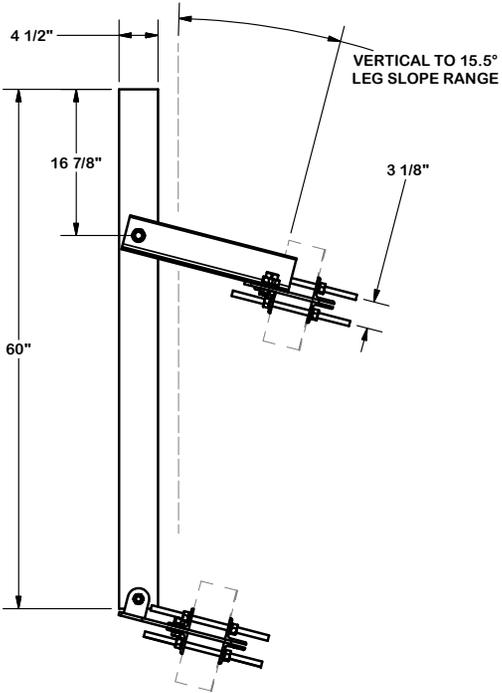


USE THIS LOCATION FOR
4-1/2" UP TO 6" ANGLE LEGS OR
PIPE LEGS 6-5/8" O.D. TO 8-5/8" O.D.



USE THIS LOCATION FOR 2-1/2" UP TO 4"
ANGLE LEGS OR PIPE LEGS FROM
2" O.D. TO 5-9/16" O.D.



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-157715	PIPE WELDMENT (MICRO #35-27688)		56.05	56.05
2	1	X-157716	PLATE WELDMENT		14.72	14.72
3	1	X-157385	ANGLE (MICRO #35-27685)	19 7/8 in	10.51	10.51
4	1	X-157388	ANGLE (MICRO #35-27686)	19 7/8 in	10.51	10.51
5	8	X-27270	ANGLE (MICRO #35-27270)	11 3/4 in	3.84	30.72
6	1	X-157714	PLATE (MICRO #35-27687)	20 1/4 in	15.97	15.97
7	1	G78R-18	7/8" x 18" THREADED ROD (HDG.)		3.07	3.07
8	2	G78LW	7/8" LOCK WASHER		0.06	0.13
9	2	G78NUT	7/8" HDG HEX NUT		0.22	0.44
10	1	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	0.70
11	26	G58LW	5/8" HDG LOCKWASHER		0.03	0.68
12	26	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	3.37
13	8	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	2.17
14	8	G58R-14	5/8" x 14" THREADED ROD (HDG.)		0.35	2.81
					TOTAL WT. #	158.80

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
UNIVERSAL ADJUSTABLE
SLOPE PIPE MOUNT

CPD NO. 5091	DRAWN BY CEK 4/4/2011	ENG. APPROVAL
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER
		CHECKED BY BMC 9/16/2011



Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

Engineering
Support Team:
1-888-753-7446

PART NO. UAS60	1 OF 1
DWG. NO. UAS60	