

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	3	X-LWRM	RING MOUNT WELDMENT		68.81	206.42
2	3	X-ULP	SUPPORT ARM WELDMENT		103.07	309.20
3	12	X-SP219	SMALL SUPPORT CROSS PLATE	8.250 in	8.61	103.33
4	24	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.26	6.17
5	36	X-UB1306	1/2" X 3-5/8" X 6" X 3" U-BOLT (HDG.)		0.26	9.25
6	120	G12FW	1/2" HDG USS FLATWASHER	0.095	0.03	4.09
7	120	G12LW	1/2" HDG LOCKWASHER	.125	0.01	1.67
8	120	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	8.60
9	9	G58R-24	5/8" X 24" GALV THREADED ROD		2.20	19.76
9	9	G58R-48	5/8" X 48" GALV THREADED ROD		4.39	39.52
10	12	A58234	5/8" x 2-3/4" HDG A325 HEX BOLT	2.75	0.36	4.27
11	18	G58FW	5/8" HDG USS FLATWASHER	.122	0.07	1.27
12	30	G58LW	5/8" HDG LOCKWASHER	.156	0.03	0.78
13	30	G58NUT	5/8" HDG HEAVY 2H HEX NUT	5/8	0.13	3.90
14	3	P3150	3-1/2" X 150" SCH 40 GALVANIZED PIPE	150.000 in	94.80	284.40
15	12	A	B	C	D	

ANTENNA PIPES					
"ASSEMBLY NO."	PART NO. "A"	PART DESCRIPTION "B"	LENGTH "C"	UNIT WT. "D"	TOTAL WT.
ULP12-472	P272	2-3/8" O.D. SCH. 40 PIPE	72"	23.07	1,311.05
ULP12-484	P284	2-3/8" O.D. SCH. 40 PIPE	84"	26.91	1,357.13
ULP12-496	P296	2-3/8" O.D. SCH. 40 PIPE	96"	30.76	1,403.33
ULP12-4126	P2126	2-3/8" O.D. SCH. 40 PIPE	126"	40.76	1523.33

REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	ADDED 10' 6" ANTENNA MOUNTING PIPES	5416	CEK	7/2/2015
REVISION HISTORY				

TOLERANCE NOTES
TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

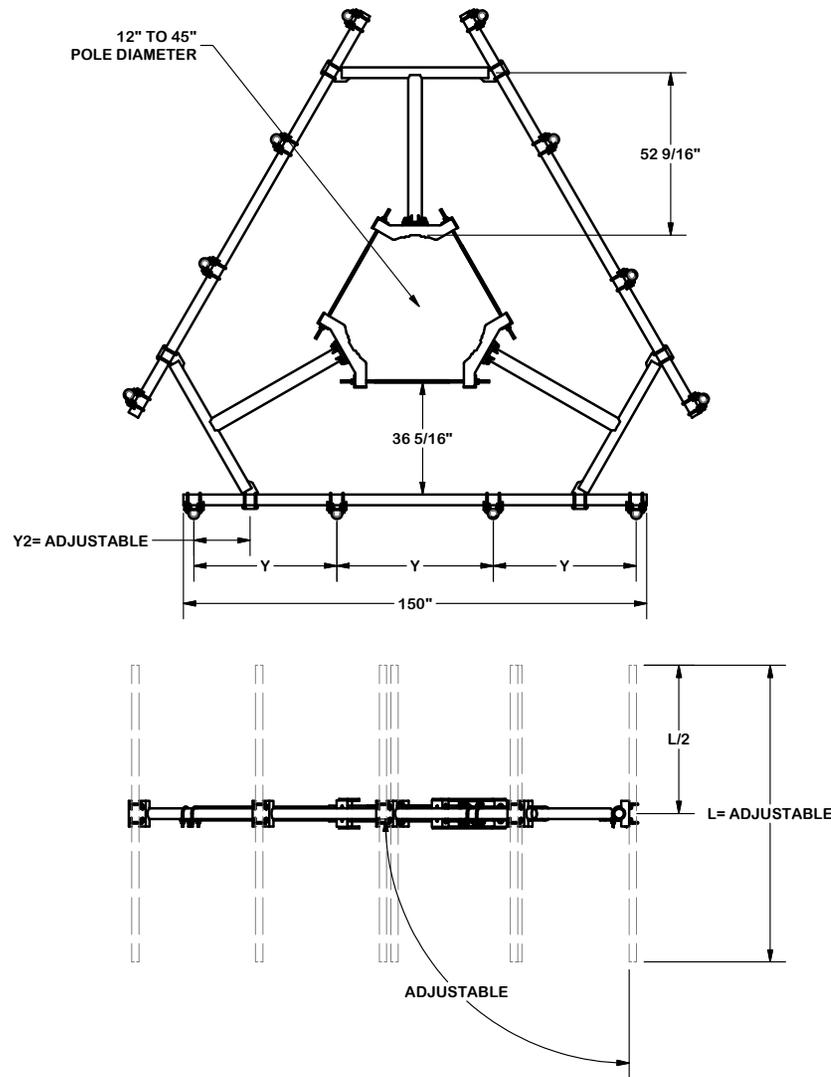
DESCRIPTION	
ULTRA LOW PROFILE RIDGED T-ARM FOR 12 ANTENNAS	
CPD NO. 5416	DRAWN BY LMD 12/20/2012
CLASS 81	SUB 01
DRAWING USAGE CUSTOMER	ENG. APPROVAL BMC 12/27/2012

A valmont COMPANY

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

Engineering Support Team:
 1-888-753-7446

PART NO. SEE "ASSEMBLY NO."	PAGE 1 OF 2
DWG. NO. ULP12-4XX	



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES (± 0.030)
 DRILLED AND GAS CUT HOLES (± 0.030) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES (± 0.010) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING (± 0.030)
 ALL OTHER ASSEMBLY (± 0.060)

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DESCRIPTION
 ULTRA LOW PROFILE RIDGED T-ARM
 FOR 12 ANTENNAS

SITE PRO 1
 A valmont COMPANY

Engineering Support Team:
 1-888-753-7446

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 New York, NY
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CPD NO. 5416	DRAWN BY LMD 12/20/2012	ENG. APPROVAL
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER
CHECKED BY BMC 12/27/2012		

PART NO. SEE "ASSEMBLY NO."	PAGE 2 OF 2
DWG. NO. ULP12-4XX	

REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	ADDED 10' 6" ANTENNA MOUNTING PIPES	5416	CEK	7/2/2015
REVISION HISTORY				