

	PARTS LIST								
ITEM	QTY	PART NO.	PART DESCRIPTION	UNIT WT.	NET WT.				
1	2	X-VFASD	SUPPORT ARM FOR STANDARD DUTY V-FRAME ASSEMBLY		45.34	90.69			
2	1	X-SDTFLB	DIAGONAL SLOT WELDMENT FOR BCAM SD		15.08	15.08			
3	1	X-SDMHTP	MULTI-HOLE TAPER PLATE WELDMENT		16.63	16.63			
4	2	X-SDPP	PIVOT PLATE 11 1/16 in		9.09	18.18			
5	2	X-LCBP2	BENT BACKING PLATE	12 in	8.86	17.73			
6	1	X-SDCAMSS	STRAIGHT SLOT WELDMENT FOR BCAM		8.48	8.48			
7	4	X-SPTB	SLIDING PIPE TIE BACK PLATE	5 1/2 in	5.87	23.49			
8	1	X-SDCAMSP	POSITIONING PLATE WELDMENT FOR BCAM		1.43	1.43			
9	4	X-TBCA	TIE BACK CLIP ANGLE		2.01	8.02			
10	8	SCX1	CROSSOVER PLATE 2-3/8" X 2-3/8"	6 in	3.71	29.67			
11	4	MCP	CLAMP HALF 1/2" THICK, 11-5/8" LONG	12 1/16 in	3.59	14.37			
12	8	DCP	1/2" THICK, 5-3/4" CNTER TO CENTER CLAMP HALF	8 1/8 in	2.36	18.90			
13	4	P2126	2-3/8" X 126" (2" SCH. 40) GALVANIZED PIPE	126 in	40.75	163.01			
14	4	A34214	3/4"-10 X 2-1/4" A325 BOLT	2 1/4 in	0.47	1.89			
15	4	G34FW	3/4" HDG USS FLATWASHER		0.06	0.24			
16	4	G34LW	3/4" HDG LOCKWASHER		0.04	0.17			
17	4	G34NUT	3/4" HDG HEAVY 2H HEX NUT		0.21	0.85			
18	8	G58R-12	5/8" x 12" THREADED ROD (HDG.)		1.05	8.36			
19	4	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	2.79			
20	8	X-UB5258	5/8" X 2-5/8" X 4-1/2" X 2" U-BOLT (HDG.)		1.00	8.00			
21	8	G5804	5/8" x 4" HDG HEX BOLT GR5		0.44	3.55			
22	4	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	1.08			
23	20	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	1.41			
24	32	G58LW	5/8" HDG LOCKWASHER		0.03	0.83			
25	36	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	4.68			
26	8	G12R-15	1/2" x 15" THREADED ROD (HDG.)		0.84	6.69			
27	36	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" GALV. U-BOLT		0.66	23.86			
28	2	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	5 1/2 in	0.41	0.82			
29	1	G12045	1/2" x 4.5" HDG HEX BOLT GR5 FULL THREAD	4 1/2 in	0.30	0.30			
30	8	G1202	1/2" x 2" HDG HEX BOLT GR5	2 in	0.18	1.41			
31	85	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	2.90			
32	98	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	1.36			
33	99	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	7.09			
					TOTAL WT. #	503.94			

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") - NO CONING OF HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

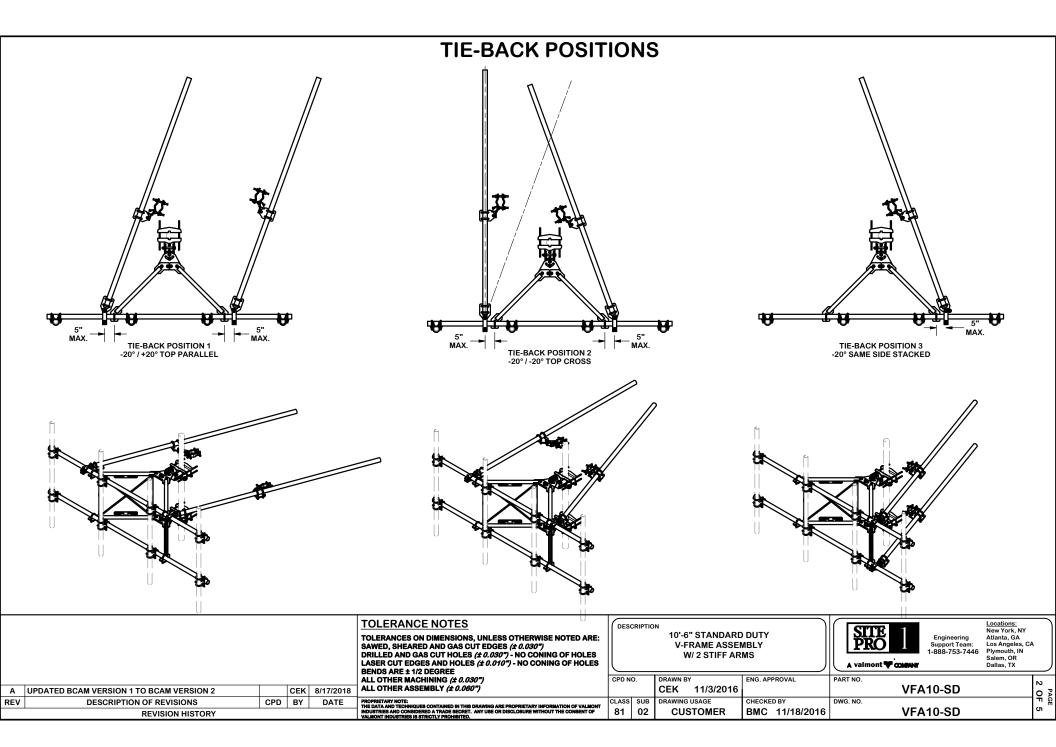
DESCRIPTION

10'-6" STANDARD DUTY V-FRAME ASSEMBLY W/ 2 STIFF ARMS

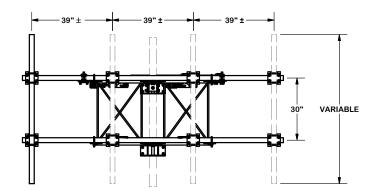


Engineering Atlanta, GA
Support Team: Los Angeles, CA
1-888-753-7446
Salem, OR
Dallas, TX

				BENUS ARE I 1/2 DEGREE							
					ALL OTHER MACHINING (± 0.030")	CPD N	0.	DRAWN BY	ENG. APPROVAL	PART NO.	T_{Δ}
Α	UPDATED BCAM VERSION 1 TO BCAM VERSION 2		CEK	8/17/2018	ALL OTHER ASSEMBLY (± 0.060")			CEK 11/3/2016		VFA10-SD	0 5
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT					DWG. NO.	777
DEVISION LISTORY					INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.	81	02	CUSTOMER	BMC 11/18/2016	VFA10-SD	5
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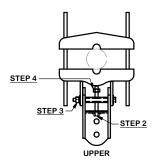


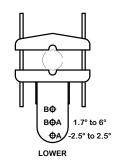
20° MAX. 20° 20° MAX. MAX. 8 13/32" ± 1-1/4" 1-1/2" TO 8-5/8" DIAMETER LEG 31 15/16" MAX. MAX.

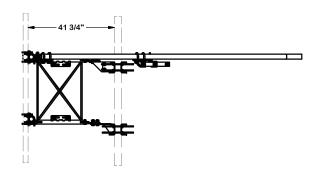


ANGLE CALIBRATING PROCEDURE:

- 1. MEASURE TOWER TAPER AND PICK LOWER BRACKET HOLE:
 - HOLE A = -2.5° TO 2.5°
 - HOLE B = 1.7° TO 6°
- 2. USE CALIBRATING BOLT TO ADJUST FRAME TO **DESIRED TAPER**
- 3. TORQUE LOCKING BOLTS TO 50 ft.-lbs.
- 4. ADVANCE LOCKING NUT TO POSITIONING PLATE, THEN TIGHTEN.







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BENDS ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030")

ALL OTHER ASSEMBLY (± 0.060")

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10'-6" STANDARD DUTY V-FRAME ASSEMBLY W/ 2 STIFF ARMS

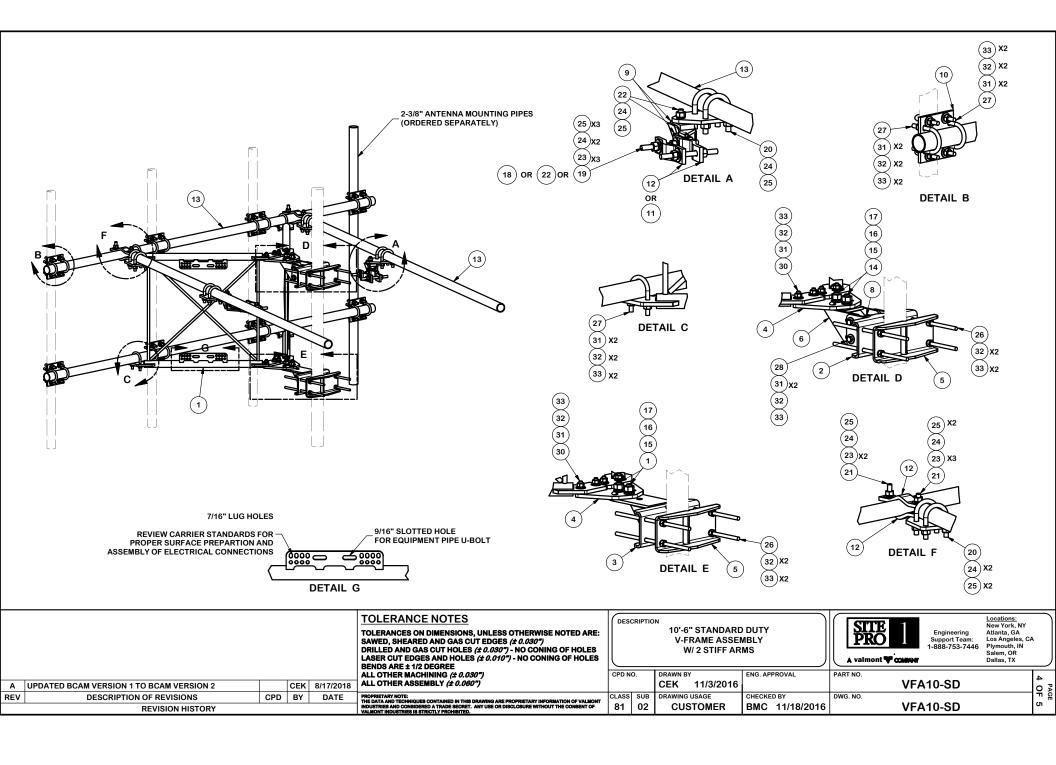


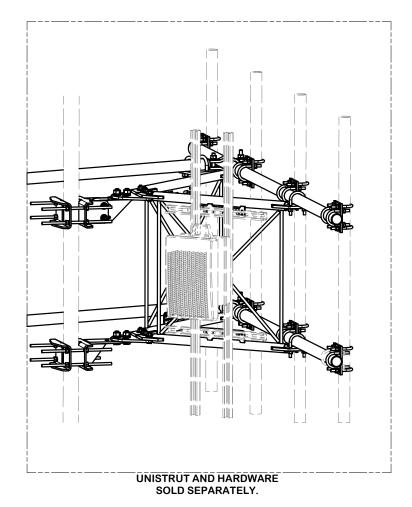
Engineering Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Dallas, TX

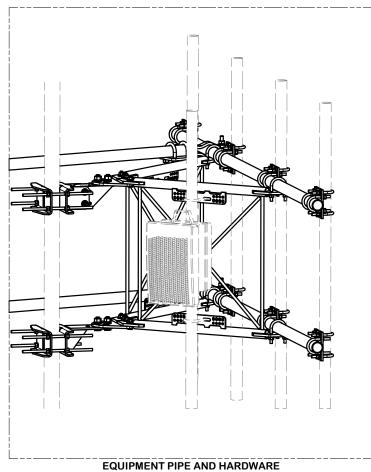
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CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.	ω
		CEK 11/3/2016		VFA10-SD	0 ₽
CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	ଳ ନ
81	02	CUSTOMER	BMC 11/18/2016	VFA10-SD	5
	CLASS	CLASS SUB	CLASS SUB DRAWING USAGE	CLASS SUB DRAWING USAGE CHECKED BY	CEK 11/3/2016 VFA10-SD CLASS SUB DRAWING USAGE CHECKED BY DWG. NO.

Α	UPDATED BCAM VERSION 1 TO BCAM VERSION 2		CEK	8/17/2018		
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE		
	REVISION HISTORY					





REQUIRES 3/8" HARDWARE



QUIPMENT PIPE AND HARDWARE SOLD SEPARATELY.

REQUIRES 1/2" HARDWARE AND 2-3/8" TO 4-1/2" O.D. PIPE

	TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE	DESCRIPTION 10'-6" STANDAF V-FRAME ASSI W/ 2 STIFF A	MBLY	SITE PRO 1	Engineering Atla Support Team: Los 1-888-753-7446 Plyn Sale	eations: w York, NY anta, GA Angeles, CA mouth, IN em, OR las, TX
		CPD NO. DRAWN BY	ENG. APPROVAL	PART NO.		(J)
A UPDATED BCAM VERSION 1 TO BCAM VERSION 2 CEK 8/17/2018	ALL OTHER ASSEMBLY (± 0.060")	CEK 11/3/2016	6	VF	A10-SD	١٥

A UPDATED BCAM VERSION 1 TO BCAM VERSION 2 CEK 8/17/2018 ALL OTHER ASSEMBLY (\$\pmu.0000"\)

REV DESCRIPTION OF REVISIONS CPD BY DATE
REVISION HISTORY

REVISION HISTORY

CEK 1/1/2016 VFA10-SD

CLASS SUB BLY (\$\pmu.0000\)

REV DATE
REVISION HISTORY

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REV DESCRIPTION OF REVISION OF REVISIONS

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